## IN SITU CHARACTERIZATION OF CORRODING INTERFACES VIA DIGITAL SIGNAL ANALYSIS

Ву

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Dedicated to my wife, Jeannie and to Aric, Kirsten and Anneke.

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## IN SITU CHARACTERIZATION OF CORRODING INTERFACES VIA DIGITAL SIGNAL ANALYSIS

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A technique has been developed for characterizing the dynamic electrochemical behavior of a corroding interface utilizing an off-the-shelf commercially available digital signal analyzer, a micro computer and a conventional potentiostat. By treating the corroding electrode as a relaxed, linear, time-invariant system, it may be modeled as an equivalent network of resistors and capacitors. The assemblage of equipment was successful in experimentally determining the component values in a three-element electronic network simulating a simple electrochemical interface. A white noise voltage signal was applied to the network while simultaneously monitoring the current response. Both time domain signals were converted to the frequency domain via the fast Fourier transform (FFT) and manipulated to yield the network impedance.

Graphical analysis of impedance plots yielded the component values. The technique was then applied to an evaluation of the corrosion of 430 stainless steel in IN sulfuric acid. The method was successful in determining component values of a 5-element network used to model the electrochemical interface in the active, passive, and transpassive regions of polarization potential and at the corrosion potential. These findings show that electrode impedance measurements made via digital signal analysis are sensitive to the character of a corroding interface. This method, because of its relatively short duration of measurement, and negligible permanent effect on the electrode may become an effective means of monitoring corrosion in situ.

## CHAPTER I

What probably began as child-like fascination with the look and feel of metallic lumps in the ashes of an ancient campfire has been retained by man throughout the entire period of his civilization.

Indeed, the unique properties of metals have rendered them the most significant class of materials in the technological advancement of man up to the present day. Even now, as significant advances are made in the technology of glasses, ceramics, polymers, and sophisticated composite materials, metals will continue to be exploited for their unique properties.

Accompanying the development of the metallurgical technology to extract and refine metals came the realization that large amounts of energy are required to convert the ore from its native state to a usable metallic form. A more startling realization was that the metals which were won from their ores at such a great expense of energy and effort seemed most eager to return to their native state and did so whenever they were left exposed to the terrestrial environment. As various metals were separated and characterized, they were observed to possess varying degrees of susceptibility to the environmental degradation we call corrosion. Despite whatever other unique properties a metal may possess, its ultimate usefulness and application is very strongly influenced by its resistance to corrosion.

The word "corrosion", although sometimes used to denote the deterioration of any substance in the environment of its use, generally connotes the destruction of a metal in the presence of an aqueous electrolyte or other polar solvent. In the context of the latter definition, the apparent disappearance of the metal may be attributed to an electrochemical reaction of the form:

$$Me \rightarrow Me^{n+} + ne^{-}$$

There are few metals of practical importance for engineering applications which are thermodynamically immune to this anodic reaction in the environment of their intended use. Accepting this fact, the engineer is faced with the problem of determining whether the rate at which this reaction takes place will permit the functional utilization of the device for its design lifetime. In some cases, if the corrosion rate is well established and occurs as a uniform attack, one might simply make the structure thicker than required by strength considerations to allow for material loss by corrosion. Another tack is to select a suitable coating which, in effect, separates the metal from the aggressive environment. In cases where failure of the metal component would result in a catastrophic outcome, the solution is often to select a more expensive, more corrosion-resistant material.

The aforementioned design options are logical courses of action assuming that the rate of the corrosion reaction is known and the reaction occurs uniformly over the entire surface of exposure. Unfortunately, the vast majority of corrosion phenomena are not so straightforward. Some metals, subjected to certain environmental conditions, are observed to deteriorate very rapidly at some locations

while appearing immune at others. Such variations in local behavior may be attributed to local variations in solution concentrations which are related to component configuration, previous cleaning or chemical treatment or mechanical damage to the part. The local variations in corrosion rate might also be due to inhomogeneities in the metal itself introduced during welding or heat treatment; or result from plastic deformation during fabrication; or be caused by local states of stress as the part performs its design function. These observations are particularly disquieting in view of the fact that the local corrosion rate variations may span many orders of magniture—thus rendering an "average" corrosion rate virtually meaningless.

Another group of metals protect themselves by forming a coherent protective film of corrosion product which is stable in the aggressive environment. Local removal of the film results in its immediate reformation since the film consists of the corrosion product. But even such self-protecting metals are susceptible to local variations in behavior. Subjected to differing solution concentrations or inhomogeneities in the underlying metal, the protective film may allow very rapid local corrosion (pitting) which may destroy the function of a metal component without extensive metal loss.

Faced with these observations, the task of making an intelligent assessment of component durability is formidable to say the least. In the attempt to address this task, several strategies have evolved. The first and most straightforward approach is real-time testing of the component or sample coupon in the actual environment of intended use. It suffers from the obvious disadvantages that the time of test precludes a priori assessment of component durability in most cases. There

is also the nagging question of whether the test environment adequately represents the range of conditions that will be experienced by the actual part. A second approach is to expose the component to a more severe environment in an attempt to effect an accelerated test. Considering the non-linear character of all deterioration phenomena, this approach cannot predict absolute durability of a part but may be useful in comparing alternative materials or processing techniques. The third approach is the most scientific and is certainly the most rigorous. In this method, one attempts to determine experimentally and explain theoretically the electrochemical deterioration of the material over the entire range of possible local conditions.

Considerable progress has been made in understanding the mechanism of corrosion processes, via this third approach. For example, in many corrosion reactions, the rate of consumption of electrons in a number of possible cathodic reactions has been found to limit the rate at which the anodic charge transfer step may occur. If the cathodic reaction is hydrogen evolution, the cathodic charge transfer step may be limited by the rate at which the diatomic hydrogen molecules are formed. Since the ultimate goal of corrosion study is to stop or at least inhibit the production of metal ions from solid metal, the large number of interdependent reactions offer, in principle, a wide range of possible points of attacking the corrosion process. On the other hand, the sheer number of possible rate-determining steps also severely complicates the unraveling of corrosion mechanisms.

In the absence of a complete understanding of the corrosion mechanism for a particular metal alloy in a particular environment, one seeks methods of characterizing and classifying the behavior of

corroding systems on a quantitative experimental basis. The determination of corrosion rate by the polarization resistance method represents one such very direct method of characterizing the corroding interface. Unfortunately, the rendition of a corrosion rate by this method is not meaningful in metal systems subject to a localized attack. Such systems often possess passive corrosion product films which protect the metal surface from the environment initially and then degrade catastrophically in small areas. In these cases, one seeks a parameter or combination of parameters which reveals the susceptibility of the passive film to failure. Since the electrochemical interface may be modeled as an equivalent electronic network consisting of resistive and capacitive impedance terms, a method which quantifies these terms would provide a more complete characterization of the corroding interface.

The behavior of an equivalent circuit which contains capacitive elements is a function of the frequency of the applied signal. A complete characterization of the circuit therefore requires a scheme which measures the circuit response to a sequence of single-frequency signal applications. An alternate measurement scheme is to apply a multiple-frequency signal and determine the system transfer function via the fast Fourier transform (FFT) algorithm. Subsequent graphical analysis of the system impedance as a function of frequency can yield quantitative values of electronic components in an assumed network model. Where the complexity of system response precludes a simple network model, the plots produce a characteristic "fingerprint" of the corroding interface.

The data collection period of this latter measurement scheme is obviously shorter than that required for sequential single-frequency measurements. In principle, the measurement time for a multi-frequency analysis is determined by the period of the lowest frequency to be analyzed; the time required to perform the FFT being considerably less than one second. In practice, the data precision is improved by averaging a number of runs which lengthens the measurement period. Furthermore, analysis over several frequency ranges provides higher resolution data at low frequencies. While these practical considerations all lengthen the period of measurements, it is still much shorter (minutes versus hours) than single-frequency sequential collection over the same range of frequencies. It is thus possible, in principle, to completely characterize a corroding interface at reasonably close intervals of time observing changes in network parameters which may, among other things, reflect changes in the susceptibility of passive films to localized breakdown.

Recognizing that a simple electronic network model may not adequately describe the electrochemical behavior of a corroding metal interface, it may not always be practical to attempt to quantify and monitor network parameters. In such cases, one could propose more elaborate models and support hypothetical mechanisms by fitting data to these. From the standpoint of corrosion monitoring, however, one may wish to simply characterize the state of corrosion in an empirical way. Graphical portrayal of data in a particular format might show that certain curve forms correlate with "acceptable" corrosion behavior, for example.

The ultimate purpose of the work described here is to increase the quality and quantity of information which can be obtained from a corroding interface in a given period of time. Since the chosen technique is based on the electrochemical nature of the interface, it can be expected to provide insight into electrochemical reaction mechanisms present under a given set of conditions. Since the technique employs alternating current perturbation signals, it can provide information about the capacitive as well as resistive nature of the corroding interface. Since it utilizes state-of-the-art digital signal analysis equipment, it is able to interrogate the interface in a shorter period of time than required by sequential single-frequency exposure methods.

Individual features of this technique are not unique, having been investigated by Epelboin (1-3), Blanc (4), Creason (5-8), Smith (9-10), Lorenz (11) and others (12-14). However, there has been no known attempt to synthesize the well-known AC electrochemical methods with modern digital signal analysis technology for the specific purpose of investigating corroding interfaces. The consequence of this effort provides the technological basis for advanced automated corrosion monitoring systems and for sophisticated electrochemical interrogation schemes for basic corrosion research.

The specific objectives of the work described herein were (1) to assemble an in situ corrosion monitoring system based on digital signal analysis using off-the-shelf commercially available electronic equipment and (2) to demonstrate capabilities and limitations of such a system in characterizing both quantitatively and empirically the corrosion of 430 stainless steel in lN sulfuric acid subjected to

imposed potentials between -0.5 and +1.5 v (SCE). The remainder of this dissertation outlines the theoretical basis for impedance modeling and solutions associated with system assembly and generation of the interface transfer function, and demonstrates system capability on simulated and real corroding electrodes.

## CHAPTER II THEORETICAL BASIS FOR IMPEDANCE MODELING

The replacement of steel destroyed by electrochemical corrosion in the terrestrial environment constitutes a significant percentage of the annual production of steel in the United States. But the rusting of steel is only one of a large number of metallic deterioration phenomena which are electrochemical in nature. In fact, all metals are subject to electrochemical deterioration in some aqueous solvents. Even the metals which form protective adherent films are susceptible, as the protective nature of the film changes with environmental conditions. Interest in corrosion and other electrochemical phenomena has led to intense study of the interface between a solid surface on which an electrochemical reaction is taking place and the ionic solution which contacts it.

#### Electrochemical Interface Models

## Double-Layer Capacitance

The essential feature of an electrochemical interface is the presence of an enormous electric field ( $\sim 10^7$  V/cm) acting over a region roughly 10 Å in thickness immediately adjacent to the solid surface (15). The arrangement of charges and oriented dipoles in this region was termed the electrical double-layer by Helmholtz (15) and is further explained by Bockris (16). They describe the electrified interface as consisting of two sheets of charge of opposite sign—one in the solid electrode surface and the other in solution. This led to the treatment of the electrified interface as a parallel plate capacitor.

Electrocapillarity data, however, do not entirely support the double-layer model, and this led Gouy (17) and Chapman (18) to propose the so-called diffuse double-layer model which took into account variations in the capacitance with potential. The Gouy-Chapman model asserted that the charge in the electrolyte solution was scattered in thermal disarray rather than being ordered in plate-like fashion immediately adjacent to the solid surface. Stern (19) synthesized the Helmholtz and Gouy-Chapman models stating that some of the charge in the electrolyte is organized in plate-like fashion and some is in thermal disarray. The precise refinements to the theory of the electrified interface do not take away the general conclusion that there is a capacitance associated with the interface.

#### Faradaic Impedance

In corrosion processes as well as in all other electrochemical phenomena, electrons are transferred between the solid electrode and ions on the solution side of the interface. This is the mechanism by which metal atoms become metal ions and leave the metal surface. According to Faraday's Law, the rate at which metal atoms become metal ions is directly proportional to the rate at which charge is transferred across the interface. Since the rate of charge transfer is defined as current, the corrosion rate is directly proportional to the magnitude of current flow.

The fundamental equation relating the current density across a metal-solution interface is attributed to the work of Butler and Vollmer and is given by:

$$i = i_0 \{e^{(1-\beta)\eta F/RT} - e^{-\beta\eta F/RT}\}$$
 (2.1)

This equation has the typical form of an Arrhenius rate expression where  $i_{\text{O}}$  is a concentration-dependent term called the exchange current density, F is the Faradaic constant, R is the gas constant and  $\beta$  is a symmetry factor. Equation (2.1) shows that the current density is a function of temperature, T, and the polarization pontential,  $\eta$ .

Butler (20) demonstrated that there is a linear relationship between current density and potential at small values of polarization potential, i.e.,

 $i = \frac{i_0 \eta F_{\eta}}{RT} \tag{2.2}$ 

For  $\beta=0.5$ ,  $i_0=lmA/cm^2$  and  $T=25^{\circ}$ , it can be shown that the error in making the linear approximation does not exceed 5% if the polarization potential is below 30 mv (16). Obviously other values of the given parameters determine other ranges of linearity. Using Ohm's Law, the equivalent electrical impedance to current flow offered by the charge transfer reaction is thus a function of temperature and concentration and may be modeled as a resistor. The term "charge transfer resistance" was coined by Gerischer and Vetter (21).

There are other equivalent electrical impedances in the corrosion process. As reaction between the various atomic species takes place, reactants are consumed and products build in concentration. Transport of reactants to and products from the interface is a diffusion process which may be accelerated by boundary layer thinning caused by convective mass transfer. The case of pure diffusion rate control was treated by Warburg (22) who, after combining the impedances associated with diffusion of both oxidizing and reducing species, found that the

resultant impedance has both real and imaginary elements. The so-called "Warburg impedance" is therefore modeled as a resistor and a capacitor in series.

Chemical reactions may also limit the rate of current flow. The equivalent electrical impedance of chemical reactions was investigated by Gerischer (23) who showed that it, too, has real and imaginary components and could also be modeled as a resistor in series with a capacitor. The diffusion into or release of metal "ad-atoms" from the ordered metallic lattice of a corroding surface may also impede the flow of electrons. The term "ad atoms" was coined by Lorenz (24) and is the word which describes the final state of the metal ion prior to going into solution. Just as in the case of diffusion and reaction impedance, this "crystallization impedance" has real and imaginary parts and is modeled by Vetter (25) as a capacitor in parallel with a resistor.

### Solution Resistance

The final component of the general electronic network model is the resistance of the solution between the reference electrode and the thin interface layer where all other components of the network lie. In electroanalytical studies of redox reactions, one usually adds an innocuous supporting electrolyte to the solution which eliminates or minimizes the contribution of this component to the overall impedance. In corrosion studies, the addition of a highly conductive salt such as KCl may prove anything but innocuous, leading to a significant increase in corrosion rate. Furthermore, if one considers the application of a general network model to a variety of corrosion monitoring scenarios,

there would be great utility in being able to monitor corrosion where the magniture of the solution resistance is quite large such as in the corrosion of reinforcing bars in concrete or in the corrosion of metals in organic solutions with only small concentrations of electrolyte.

Equivalent Circuit Models

The general electronic network model for an electrochemical interface with all the aforementioned equivalent electrical impedances is discussed by Vetter (26) and is depicted in Figure 2.1. Grahame (27) introduced the concept of faradaic impedance to describe the effective impedance of the series—connected upper loop of the general model. Other investigations have sought to simplify the general model by neglecting components whose contribution to the total impedance would be small under particular circumstances. For example, an equivalent circuit diagram which considers only charge transfer and diffusion components of the faradaic impedance was introduced by Randles (28) and is shown in Figure 2.2.

Such simplifying models as those put forth by Randles are justified in view of the fact that the impedance offered by some components of the general electronic network model may be orders of magnitude smaller than others. The simplified models are also less difficult to analyze than the general model. The method of determining which components to neglect may not be very straightforward, however. Vetter (29) discusses the ramifications of this problem at length and describes a variety of experimental methods useful in electrochemical analysis. For example, either diffusion or a chemical reaction may be the cause of a limiting current in a direct current polarization test. One may distinguish

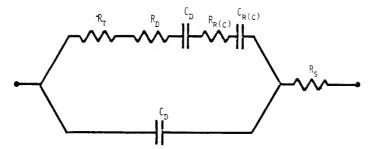


Figure 2.1 General electronic network model for an electrode showing impedances associated with charge transfer (R<sub>L</sub>), diffusion (R<sub>d</sub>,C<sub>d</sub>), chemical reaction (R<sub>r</sub>,C<sub>r</sub>), crystallization (R<sub>c</sub>,C<sub>c</sub>) and also considering double layer capacity (C<sub>D</sub>) and solution resistance R<sub>s</sub> (after Vetter).

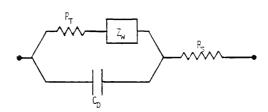


Figure 2.2 Randles circuit model for electrode impedance, W, Warburg impedance associated with diffusion;  $R_{\text{t}}$ , charge transfer resistance;  $R_{\text{s}}$ , solution resistance;  $C_{\text{D}}$ , double layer capacitance.

which of the two provides the dominant resistive component by stirring.

Reaction impedances are not affected by stirring while diffusion

impedances are decreased due to diffusion-layer thinning.

Alternating current measurements may also be used to distinguish among and to quantify the various impedance components. Since the impedance of a capacitive element is a function of frequency, plots representing the dependence of the faradaic impedance (upper half of the circuit shown in Figure 2.1) on the square root of the reciprocal frequency are sometimes useful in separating the various contributions to the faradaic impedance. Such a plot for an interface exhibiting only charge transfer and diffusion resistance is shown in Figure 2.3. The upper line represents the real part of the impedance and contains only the resistive elements R, and R, while the lower curve is the imaginary part of the impedance and contains only the capacitive part of the diffusion impedance. Of course, interfaces exhibiting other contributions to the faradaic impedance face more difficult interpretation with this method. Furthermore, experimental techniques of separating the faradaic component from the double-layer and solution-resistance components do not usually work in electrochemical reactions in which the electrode itself is involved, i.e., corrosion.

# Electrochemical Reactions in the Presence of Passive Films

In addition to the impedance contributions of the electrochemical interface, the character of corrosion product films is of extreme importance to the rate and type of corrosion for many metals. Indeed, the presence of a passive film may protect an otherwise active metal from electrochemical deterioration.

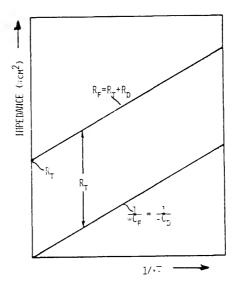


Figure 2.3 Dependence of the components of the faradaic impedance on  $1/\omega$  for rate-control determined by diffusion and charge-transfer only;  $R_f$ , faradaic resistance;  $R_t$ , charge transfer resistance;  $R_d$ , diffusion resistance;  $1/\omega C_f = 1/\omega C_d$ , capacitive reactance due to diffusion.

Impedance data for solid films suggest that a series or parallel combination of a resistor and capacitor can be used as a model for the film. Pryor (30), Beck et al. (31, 32), Heine et al. (33-35) and Richardson et al. (36, 37) have conducted numerous studies of the properties of both air-formed and anodic oxide films on aluminum using AC impedance techniques. In the attempt to isolate the impedance of the film from the impedance contributions of the electrochemical interface, Richardson et al. (37) proposed the equivalent circuit model as shown in Figure 2.4. Haruyama and Tsuru (38) also considered this so-called dielectric film model and have contrasted it with charge transfer and adsorbed oxygen models in predicting the impedance characteristics of passive iron.

#### Electrochemical Corrosion Monitoring

In the absence of a general predictive theory for the rate of metallic deterioration under the wide variety of possible exposure conditions, engineers rely on empirical corrosion rate data obtained from systems closely resembling the one of interest. Such data collection methods, using direct analytical methods such as weight loss or spectroscopic solution analysis, are time-consuming and, even when carried out carefully, may not accurately represent the full range of environmental conditions present in a real system. The direct analytical methods are also limited to metallic systems which do not form adherent layers of corrosion product.

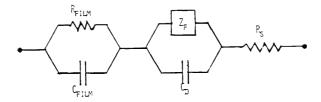


Figure 2.4 Richardson, Wood, Breen model of an electrochemical interface with a passive film on the surface;  $C_F$  capacitance of film;  $R_f$ , film resistance;  $C_D$ , double layer capacitance;  $Z_f$ , faradaic impedance;  $R_S$ , solution resistance.

environments has led to the application of electroanalytical methods to the study of corrosion and to the in situ monitoring of corrosion in real systems. Electrochemical methods can determine corrosion rates much more quickly than the direct methods and are reasonably accurate. However, most electrochemical methods suffer from the disadvantage that they must perturb the corroding system with an externally applied DC voltage, a fact which inevitably changes the local surface properties and perhaps the local corrosion rate from that of the surroundings. Recognizing the potential adverse consequences of this perturbation, one seeks a method which obtains information about the corrosion process as quickly as possible with the smallest possible perturbations.

Two generic types of electrochemical methods have been applied to the corroding interface: the widely-used direct current polarization methods and the more recent AC impedance techniques.

### DC Methods

The two most popular DC methods are Tafel line extrapolation and polarization resistance measurements.

Tafel line extrapolation. The method of Tafel line extrapolation is based on the theories of Wagner and Traud (39) and employs large polarization amplitudes. By extrapolating the large amplitude cathodic and anodic polarization curves toward the corrosion potential, one obtains I corr and E corr from the point of intersection. See Figure 2.5. This method is widely used as a laboratory analysis technique, but because of the large polarization of the corroding electrode, it can cause irreversible changes during the measurement process. This fact renders it of only limited value for corrosion monitoring purposes, in

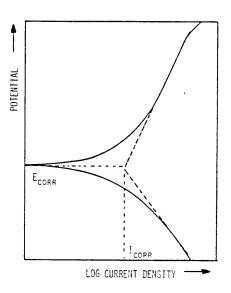


Figure 2.5 Determination of corrosion potential and corrosion current from Tafel line extrapolation.

and of itself, although the determination of Tafel line slopes is required for corrosion rate computation via the polarization resistance method. (See discussion of polarization resistance below.)

Iorenz and Mansfeld (11) point out that the corrosion rates predicted by Tafel line extrapolation for uniform metal corrosion in acid media are in good agreement with weight loss measurements. However, in systems where corrosion product layers form on the surface, predictions of corrosion rate via the Tafel line method may be very inaccurate. This is not surprising since the imposition of a DC signal may change the characteristics of the corrosion product film. Furthermore, breakdown of the film tends to occur locally rather than uniformly over the surface. Thus, the "average" corrosion current does not accurately reflect the destruction of the component. Similar predictive errors have been observed in the presence of inhibitors (11).

<u>Polarization resistance</u>. Measurement of polarization resistance is a DC method more suitable for use in corrosion monitoring. Polarization resistance, R<sub>p</sub>, is defined as the tangent to a polarization curve at the corrosion potential. See Figure 2.6. The relationship between the polarization resistance, R<sub>p</sub>, and corrosion current, i<sub>COTT</sub>, was developed by Stern and Geary (40, 41) and Stern (42). They showed that for a simple charge transfer controlled system,

$$i_{corr} = \frac{\beta_a \beta_c}{2.303 (\beta_a + \beta_c)} \frac{1}{R_p}$$
 (2.3)

where  $i_{corr}$  is the corrosion current and  $R_p$  is the polarization resistance. Since  $\beta_a$  and  $\beta_c$  are the anodic and cathodic Tafel constants,

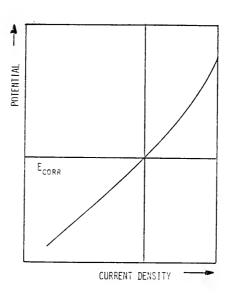


Figure 2.6 Determination of Polarization Resistance

Equation (2.1) can be written

$$i_{corr} = \frac{B}{R_p}$$
 (2.4)

where

$$B = \frac{\beta_a \beta_c}{2.303(\beta_a + \beta_c)}$$

Thus, the determination of anodic and cathodic Tafel constants and the slope of the polarization curve yield predictions for  $i_{\hbox{corr}}$  via Equation (2.4).

Polarization resistance measurements are generally made at applied potentials within 30 mw of the corrosion potential in an attempt to confine polarization to the linear region. Although  $R_{\rm p}$  can be measured with AC or DC perturbations, the majority are made using DC steady-state techniques. The DC steady-state techniques can be very time consuming where corrosion rates are very low, a disadvantage for a monitoring technique. The value of polarization resistance measured by such a technique also contains a contribution from solution ohmic resistance. When this so-called "uncompensated resistance" ( $R_{\rm g}$ ) is large, the error due to its inclusion is considerable and if not accounted for leads to underestimation of corrosion rate.

Other sources of error in polarization resistance measurements are discussed by Lorenz and Mansfeld (11) and reviewed extensively by Callow et al. (43). Among the many factors mentioned are failure to achieve steady-state during polarization; time-dependence of the corrosion phenomenon, particularly during early stages; localized corrosion processes such as pitting or crevice corrosion; hydrogen absorption and adsorption; adsorption of reaction intermediates; and inhibitor redox processes.

#### AC Methods

While the various DC methods all attempt to characterize the corroding interface in terms of a single resistance value, AC methods offer, in principle, the possibility of separating solution and faradaic resistance components and permit simultaneous quantification of the capacitive component of the complex impedance. Because they are capable of quantifying both resistive and capacitive impedance components, AC methods offer much more latitude in establishing the efficacy of the theoretical models described previously. Numerous investigations have capitalized on this capability and have used AC methods to measure polarization impedance, the impedance of anodic films and faradaic impedance of redox reactions. Excellent reviews of the development of AC electrochemical methods are given by Grahame (27), Sluyters-Rehbach and Sluyters (44), and Smith (45).

Because of the capacitive components in the electrochemical interface network, polarization impedance is frequency-dependent (31). At high frequencies, the capacitive reactance due to the double layer is low and thus determines the total polarization impedance. Conversely, at low frequencies the capacitive reactance of the double layer approaches infinity and the polarization impedance is equal to the polarization resistance  $R_p$ . See Figure 2.7. This realization led Epelboin et al. (1) to define the polarization resistance,  $R_p$ , as the limit of the faradaic impedance at zero frequency.

Epelboin and coworkers (1, 2) also suggest that a more reliable correlation with corrosion rates is obtained by using a quantity called the "charge transfer resistance" ( $R_{\rm t}$ ), the limit of the faradaic

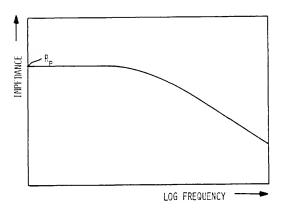


Figure 2.7 Frequency dependence on an electrochemical interface impedance.  $R_{\rm p}$  is the limit of faradaic impedance at zero frequency.

impedance at infinite frequency. By performing measurements at high frequencies, it was reasoned, variations in the surface coverage of adsorbates would be precluded since diffusion could not keep up with the changes in polarity. In a study of the inhibition of iron corrosion by propargyl alcohol in acid solutions,  $R_{\rm t}$  successfully predicted corrosion rates where measurement of  $R_{\rm p}$  failed.

Iorenz and Mansfeld (11) dispute the general usefulness of this approach, however, citing its dependence on the assumption that the double-layer capacitance can be totally separated from other capacitive contributions of the electrochemical interface. The treatment of the double layer as a capacitor in parallel with the polarization resistance leads to the prediction of a single semicircular loop in the complex plane plot of the system impedance. As shown in Figure 2.8, the iron-propargyl alcohol systems investigated by Epelboin et al. deviate substantially from this predicted behavior. The presence of inductive loops in these and other iron systems is a particularly puzzling phenomenon from the standpoint of correlating with any interface model. One basic conclusion of Iorenz and Mansfeld's critique seems particularly apropos: a knowledge of system-specific corrosion behavior is required before any electrochemical measurement methods can be used reliably to predict corrosion rate.

Measuring electrode impedance. The impedance of an electronic network or of an equivalent circuit which simulates a corroding electrode is a complex function of frequency possessing both magnitude and phase information. Having the units of resistance, it may be found by taking the ratio of the complex current flowing through the circuit to the complex voltage drop across the network.

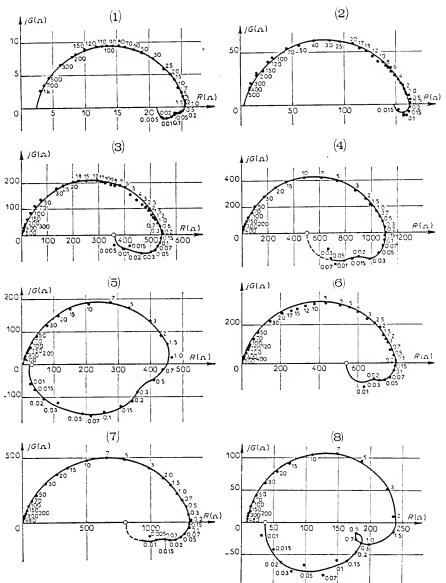


Figure 2.8 Impedance diagrams for spontaneous corrosion of iron in aerated  $H_2SO_4$ ; (1) lM  $H_2SO_4$ ; (2) 0.5 M  $H_2SO_4$ ; (3) 0.5 M  $H_2SO_4 +$  0.1 x  $10^{-3}$  M propargylic alcohol; (4) 0.5 M  $H_2SO_4 +$  0.2 x  $10^{-3}$  M propargylic alcohol; (5) 0.5 M  $H_2SO_4 +$  0.5 x  $10^{-3}$  M propargylic alcohol; (6) 0.5 M  $H_2SO_4 +$  2 x  $10^{-3}$  M propargylic alcohol; (7) 0.5 M  $H_2SO_4 +$  5 x  $10^{-3}$  M propargylic alcohol; (8) 0.5 M  $H_2SO_4 +$  20 x  $10^{-3}$  M propargylic alcohol. See Reference (1).

This can be done by a number of methods. A simple though tedious approach is to compare the input voltage perturbation with the output current response in x and y channels of an oscilloscope. The resulting Lissajous figure can be used to determine the impedance modulus and phase shift for a single frequency. The method is time-consuming since it must be repeated at each frequency and is not very practical for low frequencies. Another technique compares input and output signals at a single frequency and yields direct reading of modulus and phase shift or, in some cases, real and imaginary components. The tedium of multiple sequential frequency measurements is alleviated somewhat by the availability of programmable equipment, e.g., Solartron. The only method capable of simultaneously comparing the perturbation and response of multiple frequency signals employs equipment which computes the Fourier transform.

## Linear System Theory

## Assumptions

When the impedance is evaluated with a digital signal analyzer, the interface is treated as a "black box" with a single input and output terminal. The potential drop across the interface is treated as the output function of the system and is compared with the current flow through the interface which is treated as the input function of the system. The algebraic ratio of these two signals expressed as functions of frequency is the frequency response or sometimes called the transfer function of the system. Before one attempts to determine the impedance of a corroding interface by means of digital signal analysis and to use it to characterize the interface, it is appropriate

to consider the inherent assumptions one makes in this process. These assumptions are relaxedness, linearity, and time-invariance (46).

Relaxedness. When any physical system is treated as a black box and one is attempting to abstract key properties of the system from its response to some excitation, one must be certain that the system is initially relaxed, i.e., that the system is not still responding to some previously applied signal at the instant of test signal application. For such a relaxed system, the response y(t) may be related to the input excitation u(t) by the following relationship:

$$y(t) = h \cdot u(t) \tag{2.5}$$

where h is a function that uniquely specifies the output y(t) in terms of the input u(t).

Relaxedness is usually a justifiable assumption when evaluating electrochemical interfaces. From the author's own experience, the relaxation time of an electrochemical interface from a pulse is typically less than one second. Thus, if the interface has not been stimulated for ten seconds or more, the response of the system may be reasonably assumed to have resulted only from the excitation u(t). Of course, all electrochemical interfaces exhibit continuous random fluctuations in potential and current usually known as electrochemical noise (14, 47). These fluctuations typically have an amplitude on the order of  $\mu V$ , and the system obviously exhibits continuous response to these excitations. However, if one makes the amplitude of the excitation signal large enough, the ratio of input/output signals to system noise is sufficient to obscure the frequency response due to system noise.

<u>Linearity</u>. A relaxed system is considered linear if two mathematical conditions are satisfied (46): (1) the output due to a combination of inputs equals the sum of the outputs due to each input applied individually, i.e.,

$$h \cdot \{\sum_{i} u_{i}(t)\} = \sum_{i} h \cdot u_{i}(t)$$
 (2.6)

and (2) the output due to an individual input multiplied by a scalar equals the output multiplied by that scalar, i.e.,

$$h \cdot \{\alpha \ u_{\underline{i}}(t)\} = \alpha h \cdot u_{\underline{i}}(t)$$
 (2.7)

A linear electrochemical system exhibits a linear relationship between current and potential for all values of frequency. As shown previously by Equation (2.2), the charge transfer behavior is approximately linear if the polarization voltage is kept close enough to equilibrium. This implies that Equation (2.7) is valid only for values of  $\alpha$  below some upper bound. The limit of input signal amplitude can be determined in practice by the limit of linearity in a DC polarization experiment. In general, input signal amplitudes less than about 30 mv from equilibrium satisfy this requirement.

Time-invariance. A relaxed linear system is time-invariant if the characteristics of the system do not change with time. This condition is not rigorously valid for the electrochemical interface of a corroding electrode, particularly when a passive film is present. In such cases, the gradual growth of the film will have a definite effect on the values of the network parameters. To get around this limitation, one must assume that the corroding electrode exhibits quasi-steady state behavior, i.e., does not change significantly during the period

of measurement. Minimizing the period of measurement, besides enhancing characterization speed, also serves to assure that this condition is satisfied.

Conclusions. The requirements of relaxedness, linearity and time-invariance impose some important constraints on the way electrode impedances may be measured using digital signal analysis. In order to neglect the effect of random fluctuations, the excitation signal must have a significantly larger amplitude than the system noise. To satisfy linearity requirements, on the other hand, the input signal should be as small as possible, usually less than about 30 mv from equilibrium. To assume that time-invariance of the system is adequately approximated, the period of measurement should be as short as possible.

The transformation of time domain signals into the frequency domain for the purpose of computing electrode impedance is outlined by Pilla (48). Pilla illustrates how this transformation might be accomplished in general by the Laplace transformation:

$$F(s) = \int_{0}^{\infty} f(t) \exp(-s)dt$$
 (2.8)

where s is the Laplace transform variable (49). The quantity s is a complex number given by  $s=\sigma+j\omega$  in which  $\sigma$  is the real and  $j\omega$  the imaginary part. Due to the properties of F(s), it is possible to integrate along either or both the real and imaginary axes is the complex frequency plane which defines F(s). In the imaginary axis transformation ( $s=j\omega$ ), Equation (2.8) may be written:

$$F(j\omega) = \int_{0}^{\infty} f(t) \exp(-j\omega)dt$$
 (2.9)

Equation (2.9) is the well-known single-sided Fourier Transform (48). For relaxed, linear, time-invariant systems, the frequency response function may replace the transfer function with no loss of useful information (49).

Although some investigations continued to be made into the utility of Laplace transformations (50, 51), the development of the "fast Fourier Transform" algorithm (FFT) (52, 53) made it convenient and practical to effect the imaginary axis transformation in real time. Creason and coworkers (5-8) capitalized on this development, demonstrating that with an on-line minicomputer, it is possible to acquire and transform time domain signals into the frequency domain in less than 3 seconds (6).

Utilizing on-line computation of the FFT, it is possible to determine the admittance of an electrochemical cell by the expression  $A(\omega) = I(\omega)/E(\omega) \eqno(2.10)$ 

$$A(w) = I(w)/E(w) \tag{2.10}$$

where  $A(\omega)$  is the cell admittance,  $I(\omega)$  is the cell current, and  $E(\omega)$  is the potential across the electrical double layer. For the sake of convenience of expression, Creason and coworkers (6) chose the alternative form

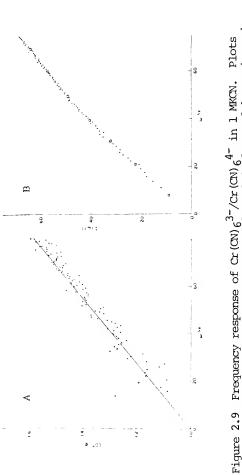
$$A(\omega) = I(\omega) \cdot E^{*}(\omega) / E(\omega) E^{*}(\omega)$$
 (2.11)

where  $E^*(\omega)$  is the complex conjugate of  $E(\omega)$ . In this formulation, the admittance is expressed as the cross power spectrum divided by the auto power spectrum, a form which produces phase information in the numerator only. See Appendix A.

Although, in principle, this formulation is applicable to any generalized test signal, Creason and coworkers anticipated that some signal waveforms might be more "efficient" than others (6-8). In this context, "efficiency" refers to the amount of data dispersion present after a certain number of replicate measurements. With this in mind, they undertook a detailed empirical study of measurement efficiency associated with Fourier transform faradaic admittance measurements (8). Four waveform classes were used: (1) complex periodic signals, waveforms composed of discrete coherently-related sinusoidal components; (2) almost periodic signals, waveforms composed of discrete non-coherently related sinusoidal components; (3) aperiodic transients, signals with continuous well-defined smoothly-varying phase and amplitude spectra; and (4) stochastical signals, signals with continuous spectra which have smooth distribution after long times.

The efficiency of the various waveforms was evaluated using the redox couple  ${\rm Cr\,(CN)}_6^{-3}/{\rm Cr\,(CN)}_6^{-4}$  in 1 M KCN at  $25^{\rm O}{\rm C}$  on a dropping mercury working electrode. As is customary for AC polarographic experiments, the faradaic admittance data is portrayed in plots of magnitude vs  $\omega^{\frac{1}{2}}$  and  $\cot \omega$  vs  $\omega^{\frac{1}{2}}$ . See Figure 2.9. Such plots are linear or nearly so for the redox couple under consideration, and it was thus possible to quantitatively assess measurement precision based on the relative standard deviations of the intercept and slope as determined by the linear regression technique.

The results of this comparison for 64 replicates on random noise, pseudo-random noise, pulse and multicomponent sinusoidal arrays of varying amplitude is quite dramatic. In general, the data precision



Frequency response of  ${\rm Cr}\left({\rm CN}\right)_6^{3-}/{\rm Cr}\left({\rm CN}\right)_6^{4-}$  in 1 MKCN. Plots depict cotangent of phase angle and fundamental harmonic peak current as function of frequency when stimulated by bandwidth limited white noise. Data represent average of 16 replicate runs. See Reference (6).

improved with decreasing signal amplitude presumably in response to decreases in faradaic non-linearity. Overall, the best precision was achieved with a phase-varying 15 component odd harmonic array with a standard deviation in the intercept of 0.08%. Under a similar set of measurement conditions, a negative pulse produced an intercept standard deviation of 6.33%. The random noise and pseudo-random noise signals fell between these extremes with standard deviations of 1.39% and 0.56%, respectively.

Based on these early data, Schwall et al. (12) developed a high speed synchronous data generation and sampler system for which the acronym SYDAGES was coined. SYDAGES functions as a programmable signal generator combined with two data acquisition channels with the capability of handling signals up to 500 kHz.

Smith (10) has predicted that Fourier transform data processing on electroanalytical measurements will exceed its influence in the field of spectroscopy. Despite this predictions, relatively few investigators have conducted studies utilizing this feature. Blanc et al. (4) demonstrated how impedance measurements could be made on an iron-sulfuric acid system using a so-called correlator, a device which determined the Fourier transform. Delevie and coworkers (13) have applied the procedure in the study of ion-conducting ultrathin membranes. Smyrl and Pohlman (54) demonstrated that corrosion parameters can be determined by this method although in their system, the Fourier Transform was performed batchwise on a CDC 6600 system.

The apparent reticence of the electrochemical community to embrace this technique may be explained in part by the fact that

electronic system noise becomes a problem when one tries to perturb an electrochemical interface with small multiple frequency signals. Unlike the single frequency "lock-in amplifier" method, there is no way to distinguish between electronic system noise and system response in developing the Fourier spectrum. Fortunately, investigators of electrochemical noise (3, 14, 47) have also been concerned with this problem. Recent work by Schideler and Bertocci (47) has resulted in the development of low-noise potentiostat capable of suppressing electronic noise to the order of  $2.5 \times 10^{-8} \text{v/Hz}$ . They (47) have used this low-noise potentiostat to measure electrode impedance using both superimposed and electrochemical noise signals.

#### Analysis of AC Impedance Data

During the evolution of AC frequency response techniques, a number of methods of portraying and analyzing data have been proposed and used. Sluyters-Rehbach and Sluyters (44) provide a review of the possibilities as they might apply to electrochemical analysis. One of the most common portrayals in the AC literature is the complex plane plot, that of the imaginary component of the electrode impedance plotted against the real part.

For a Randles equivalent circuit (see Figure 2.2), the complex plane plot can provide quantitative information about the various components of the circuit. Such an equivalent circuit will produce a complex plane plot of the form shown in Figure 2.10. As can be seen in Figure 2.10, the plot may be separated into two regions, one exhibiting semicircular character and the other linear behavior. This observation is consistent with the analytical determination of

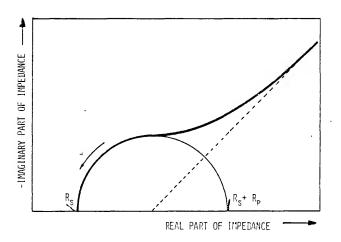


Figure 2.10 Analytical prediction of impedance behavior of Pandles equivalent circuit.

Sluyters-Rehbach and Sluyters (44) who showed that the real and imaginary components of the Warburg impedance can be determined in the low frequency linear region while the semicircular high frequency region yields quantitative data on the values of the remaining components.

If experimental acquisitions of impedance data yields no such linear low frequency region, which is often the case for corroding electrodes, the circuit can be modeled as the three-element networks shown in Figure 2.11. The impedance of the network shown in Figure 2.11 may be written:

$$\hat{Z} = R_S + \frac{R_p}{1 + j\omega R_p C_d}$$
 (2.12)

The real part of the impedance is given by

$$z_{R} = R_{S} + \frac{R_{p}}{1 + \omega^{2} c_{D}^{2} R_{p}^{2}}$$
 (2.13)

and the imaginary part is given by

$$z_{I} = -\frac{\omega C_{D}R_{p}^{2}}{1 + \omega^{2}C_{D}^{2}R_{p}^{2}}$$
 (2.14)

By appropriate rearrangement and combination of Equations (2.13) and (2.14), one finds

$$\omega = -\frac{z_{I}}{(z_{R} - R_{S})R_{p}C_{D}}$$
 (2.15)

which upon substitution into Equation (2.13) and the appropriate rearrangement yields

$$\{z_r - R_s - \frac{R_p}{2}\}^2 + z_T^2 = \frac{R_p}{2}^2$$
 (2.16)

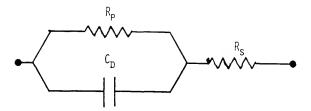


Figure 2.11 Simplication of Randles equivalent circuit; valid where diffusion is not rate-limiting.

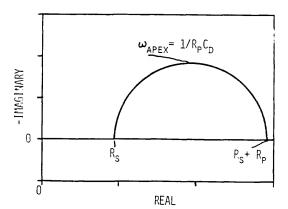


Figure 2.12 Complex plane evaluation of the three-element network shown in Figure 2.11.

This is the equation of a circle in the complex plane with its center on the  $Z_R$  axis at  $Z_R = R_S + \frac{P}{2}$  and radius  $R_P/2$ . Intersections of the circle with the  $Z_R$  axis occur at  $Z_T = R_S$  for  $\omega = \infty$  and  $Z_R = R_S + R_P$  for  $\omega = 0$ . Only cases where  $\omega$ ,  $C_D$ ,  $R_P$  and  $R_S$  are positive have physical significance; so one plots the circle only in the fourth quadrant of the complex plane. In the literature, this plot is usually rendered as  $-Z_T$  vs  $Z_R$  as shown in Figure 2.12. It can also be shown that the frequency at  $Z_R = R_S + R_P/2$ , i.e., at the apex of the semicircle, can be given by

$$\omega_{\text{apex}} = \frac{1}{R_{\text{p}}C_{\text{D}}}$$
 (2.17)

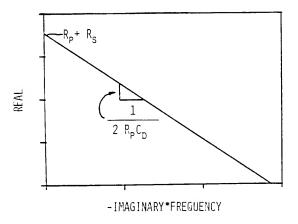
Given data over a sufficient range of frequency, therefore, one can determine values for  $R_{\rm S}$ ,  $R_{\rm p}$  and  $C_{\rm D}$  from a complex plane plot of the impedance.

Other methods of graphical analysis have been suggested in the literature (54). Linear plots are useful because it is difficult to curve-fit a semicircle when there is data scatter. By combining Equations (2.13) and (2.14), two linear equations are derived:

$$Z_{R} \doteq R_{S} + R_{p} - R_{p}C_{D} \omega Z_{I}$$
 (2.18)

$$Z_{R} = R_{s} + \frac{Z_{I}}{\omega R_{p}C_{D}}$$
 (2.19)

Plotting  $Z_R$  vs  $Z_I^*f$  yields a straight line with a slope of  $-2\pi R_p C_D$  and an intercept of  $R_S^* + R_p$ . A plot of  $Z_R^*$  vs  $Z_I^*/f$  provides an intercept of  $R_s^*$ . See Figure 2.14.



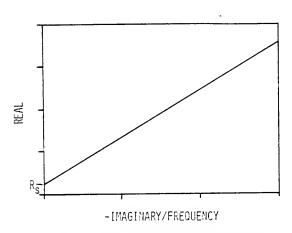
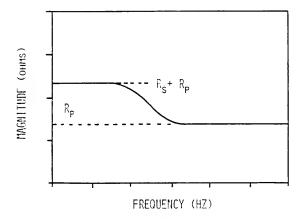


Figure 2.13 Pohlman-Smyrl technique of analyzing the impedance of the three-element network given in Figure 2.11.



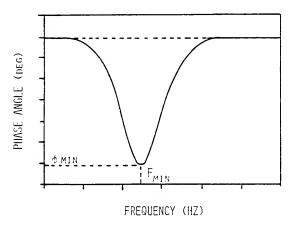


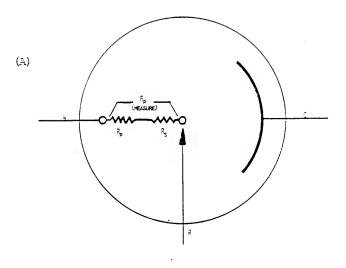
Figure 2.14 Bode plot of frequency response for the three-element network shown in Figure 2.11.  $\phi_{min}$  and  $f_{min}$  are complicated functions of  $C_D$  and  $R_p$ .

A third common method of data portrayal is done with plots of  $|\hat{z}|$ , and phase angle,  $\phi$ , vs log of frequency, f, commonly known as Bode plots. The values of  $R_p$  and  $R_s$  may be obtained from the former plot as shown in Figure 2.14 and in combination with the latter plot yields  $C_p$ . The Bode plots have several advantages over the other graphical portrayals: (1) since the log frequency scale is used, data from lower frequencies are not obscured; (2) the network component values may be computed using higher frequency data than with the other methods. This is fortunate since the low frequency data require much more time to gather and are more susceptible to significant dispersion.

#### Recapitulation: State-of-the-Art

The characterization of electrochemical interfaces has been attempted with a variety of methods. DC techniques result in the depiction of the interface as a single polarization resistance term, which includes the resistance of the electrolyte solution. AC techniques offer the possibility of separating solution resistance from faradaic resistance components while quantifying capacitive components at the same time. In Figure 2.15, schematic diagrams of electrochemical cells contrast the interface model using DC polarization with one possible model using an AC technique. AC impedance may be measured by a variety of methods, the majority of which require the sequential application of a series of single frequency sinusoidal signals.

The tedium and time-consumption of such processes is eliminated in principle by fast Fourier transform technology. Using the FFT algorithm in an on-line minicomputer, one can simultaneously investigate a continuum of frequency by converting time domain input perturbation



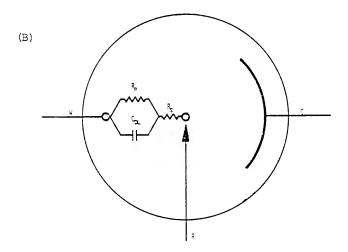


Figure 2.15 Schematic diagrams of electrochemical cells. The interface model is represented as shown in (A) by the DC polarization technique. The three-element model including double layer capacitance as shown (B) or other more complicated models may be depicted using AC techniques. R<sub>p</sub>, polarization resistance; R<sub>p</sub>, solution resistance; C<sub>DL</sub>, double layer capacitance; C, counter electrode; R, reference electrode, W, working electrode.

and output response signals into the frequency domain and computing the electrode impedance. Graphical methods applied to the resultant complex plane plots result in the determination of equivalent circuit parameters.

The primary difficulties encountered with FFT electrode impedance measurements have been associated with selection of the "most efficient" signal type and signal amplitude. In general, pseudo-random noise effects less data dispersion than white noise, while transient signals such as pulse, ramp, and step tend to be the least efficient. With regard to signal amplitude, one must select a signal large enough to negate the effects of electronic equipment and electrochemical systemnoise while not introducing faradaic nonlinearities with too large a signal amplitude. The development of low-noise potentiostats should be helpful in permitting this to be done.

# CHAPTER III SYSTEM DEVELOPMENT

#### System Components

The assemblage of equipment referred to here as the "AC system" was built around a Hewlett-Packard (HP) 5420 digital signal analyzer. The analyzer continuously monitors and digitizes time-varying analog signals corresponding to the perturbation and response of the system under investigation. Having gathered an ensemble of digitized data representing the time domain, the analyzer performs a transformation to the frequency domain via the fast Fourier transform algorithm (FFT). A variety of algebraic manipulations may then be performed on the resultant arrays to yield both time and frequency domain functional relationships which describe the frequency response of the system. (See Appendix A for a more thorough discussion of the capabilities of a digital signal analyzer.)

The signal analyzer capability of primary interest in this study is the rendition of the transfer function. In its general definition, the transfer function of a system is a frequency domain correspondence between perturbation and response signals. Since it is a complex function, it provides both magnitude and phase information at each frequency. In this study, the pertubation, E(t), is a bandwidth limited white noise (BLWN) voltage signal applied between the reference and working electrode of a three-electrode electrochemical cell. The response, I(t), is a time-varying voltage signal directly proportional

to the current passing between the counter and working electrodes. The transfer function, H(f), is therefore a measure of the corroding electrode admittance, Y(f).

$$H(f) = Y(f) = \frac{\text{output}}{\text{input}} = \frac{I(f)}{E(f)}$$
 (3.1)

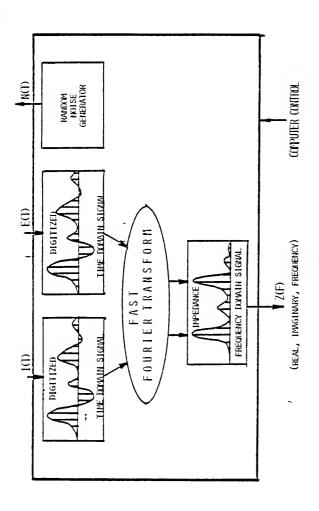
By mathematically inverting the ratio of response to perturbation or by reversing the voltage/current leads to the analyzer, one obtains the electrode inpedance, Z(f).

$$Z(f) = \frac{1}{Y(f)} = \frac{E(f)}{I(f)}$$
 (3.2)

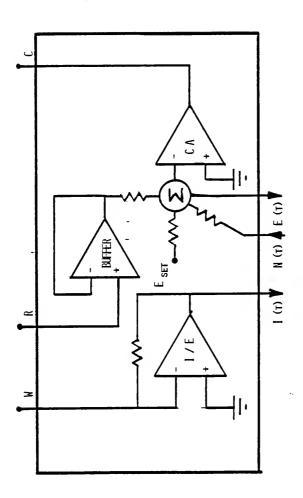
A schematic diagram illustrating this analyzer function is shown in Figure 3.1.

As mentioned in the previous chapter, the BLWN signal is not the most "efficient" for electrochemical interface perturbation (8). The BLWN source was used because of its availability, being an integral part of the HP5420. Other signal sources should provide data less susceptible to scatter.

As shown schematically in Figure 3.2, the BLWN signal is injected into the Princeton Applied Research (PAR) 173 potentiostat at the summing junction of the control amplifier. Here it adds to any DC set potential dialed on the potentiometer. The resultant combination of AC and DC voltage components is then maintained between the reference and working electrodes. This combined signal is sensed by the potentiostat electrometer circuit and is fed to one of the two analog-to-digital converter (ADC) channels of the HP5420. The flow of current between the counter electrode and the working electrode in response to the voltage perturbation is sensed by a zero-resistance ammeter which produces a voltage



Schematic diagram of the HP5420A Digital Signal Analyzer. Under the control of an HP9845 minicomputer, the random noise generator perturbs the electrochemical interface with a voltage perturbation, E(t). current response of the electrode, I(t), and E(t) are digitized transformed, and divided to yield impedance Z(f). Figure 3.1



signal, N(t), from the HP 5420A signal analyzer is fed to the summing junction,  $\Sigma$ , of the control amplifier, CA, where it adds to the DC set potential,  $E_{\rm set}$ . The resultant voltage signal, E(t), consisting of ACvirtual ground. The current, I(t), which flows to virtual ground as a The random noise result of E(t) is monitored by the current-to-voltage converter, I/E. and the working electrode, W (corroding interface), which is held at and DC components, is maintained between the reference electrode, R, Schematic illustration of the PAR 173 potentiostat. Figure 3.2

proportional to the measured current. This latter voltage is fed to the second ADC channel of the HP5420.

Since the PAR 173 was designed for DC work, there was initially some concern about the capability of the potentiostat to reliably transmit the higher frequency components of the AC signal. To test the frequency response of the potentiostat, a 1 volt p-p sinusoidal signal was applied at the summing junction of the control amplifier. The voltage drop across a resistor connected between the reference and working electrode leads was monitored and compared to the input signal on a dual trace oscilloscope as the signal frequency was increased. There was no perceptible attenuation or phase lag across the resistor until about 30 kHz; above the 25.6 kHz maximum bandwidth range of the HP5420. This procedure demonstrates that the potentiostat is adequate for the range of frequencies which will be analyzed with this technique.

The third major component of the AC system is the 187K byte, HP9845 minicomputer with integral dot-matrix thermal printer and two integral tape drives. To permit even faster retrieval from mass storage, the computer was also equipped with two eight-inch floppy disk drives. The computer carried out a variety of tasks including control of the HP5420, storage of impedance data from individual runs, tying data from sequential runs, mathematical manipulation of data and graphical portrayal of the data on the HP9845 CRT, thermal printer or remote, four-color plotter.

A schematic diagram illustrating the interconnection of the various components is given in Figure 3.3. The HP9845 is connected to the HP5420 via an HP interface bus (HPIB); all other signal-carrying connections being made with coaxial cable.

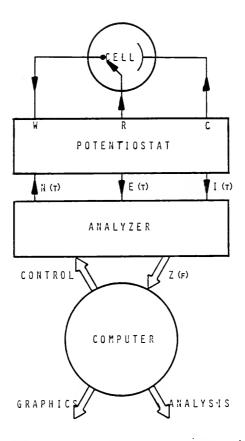


Figure 3.3 Schematic illustrating the interconnection of the electrochemical cell, PAR 173 potentiostat, HP 5420A signal analyzer and HP 9845 computer. The computer controls the operation of the analyzer and receives impedance data from it in the form of real, imaginary, frequency triples of data. Following data manipulation, the computer delivers graphical portrayals of the impedance data.

It would have, of course, been possible to control the set-up and execution of an analysis run by means of manual key strokes on the HP5420 console. However, the versatility of the HP5420 renders the number of keystrokes required to establish a desired set-up state rather large—typically 15-20. By creating command sequences in the software of the HP9845, tedium—induced operator error in the execution of an analysis run can be eliminated. The time required for a set of sequential analysis runs on the same electrode is thus minimized and the runs are reproducible. Furthermore, the HP5420 is incapable by itself of connecting sequentially gathered sets of data, a task necessitated by developmental problems discussed in the next section.

Mathematical manipulation of data includes such tasks as multiplying and dividing the imaginary part of the impedance data by frequency for portrayal in plots of real versus imaginary x frequency and versus imaginary/frequency. The computer also determines the magnitude of the impedance from real and imaginary parts, computes log magnitude versus log frequency plots and scales the data by the value of the resistor across which the current is determined. A linear regression routine may be performed on any selected section of plot yielding the equation of the straight line fit and correlation coefficient. A data-smoothing routine may also be performed on data sets.

Once the desired mathematical manipulations have been performed on the data, they may be portrayed graphically in any of the standard formats described in Chapter II or in any other desired format.

Graphical analysis of the standard formats presumes the data fit the

three-component equivalent circuit model described previously, yielding two values of resistance and one of capacitance. One may also generate a theoretical data set for a three-component network with arbitrary values of  $R_{\text{S}}$ ,  $R_{\text{D}}$  and  $C_{\text{D}}$  and plot the theoretical set against the real data.

The numerous capabilities of the computer are all controlled from a single main program written in BASIC. The main program is read into the random access memory from tape or floppy disk. Once the user selects the desired computer function from the menu displayed on the CRT, other sections of code required to perform the specified task are read in from floppy disk at the direction of the main program. The main program is interactive with the user thus permitting operation by persons not highly trained in computer technology. As previously mentioned, the user may also create command files of frequently-repeated operations which may be stored or reexecuted. Appendix D contains a thorough description of both the main program and some frequently-used command files.

## Developmental Problems

## Equipment Integration

At the outset of the project, it was anticipated that equipment integration would be a relatively simple task. During attempts to interface the HP5420 and its integral random noise source to the PAR 173, however, offset voltages were encountered, presumably the result of dissimilar ground loop currents. These offset potentials were troublesome because they changed the DC component of the applied signal. As a consequence, the set potential of the potentiostat was observed to change by as much as 30 mv. In addition, the DC components of the perturbation and response signals were part of the input to the ADC channels while

only the AC components are of interest from the standpoint of analysis.

The choice of AC coupling in the set-up of the HP5420 is supposed to solve the latter difficulty by eliminating the DC component of the signal. However, in practice, the choice of AC coupling did not eliminate the offset potential; in fact, it seemed to exacerbate the problem. Thus, the use of the analyzer's most sensitive 100 mv range was precluded since the combination of the AC signal with DC offset caused the ADC to overflow.

Three grounds were considered in determining the origin of the offset potentials: earth ground, power ground and circuit or virtual ground. Although one normally assumes earth and power ground to be identical, a several hundred millivolt difference was found in our laboratory. Several virtual grounds were also found to be dissimilar. For example, merely connecting the virtual ground on the potentiostat to the virtual ground of the ADC caused the ADC to overflow on its most sensitive 100 mv range. Since the corroding interface is maintained at the virtual ground of the potentiostat, it is clear that ground loop currents and the associated offset potentials are a logical consequence of these disparate ground potentials.

Conventional isolation techniques were not successful in eliminating the voltage offsets or were accompanied by unacceptable side effects.

Common point grounding, for example, reduced the offset potentials only slightly. Because of the impedance associated with capacitors and inductors, both capacitor and transformer coupling would have introduced artifact over some range of frequency.

Optical isolation proved to offer a novel yet practical solution to this dilemma. An optical isolation circuit was designed and built. When used between the noise source and input to the potentiostat, offset potentials were eliminated. The circuit design and operation of the optical coupler is described in Appendix B.

#### Frequency Resolution

A second major area of difficulty in creating the AC impedance system based on digital signal analysis was caused by a limitation of the signal analyzer itself. When operated in the transfer function mode, the HP5420 creates ensembles of digitized data from the analog signals injected into its two ADC channels. Each ensemble of data is transformed into 256-element array in frequency domain via the FFT algorithm. Dividing the array coming from channel 2 by the array coming from channel 1 yields the transfer function which in the case of these experiments is the electrode impedance. Once impedance data have been collected for a particular range of frequency, they may either be stored on tape as real, imaginary, frequency triples of data, used directly for display in a variety of common graphical formats on the integral CRT of the HP5420, or be transferred to the HP9845 for storage on floppy disk.

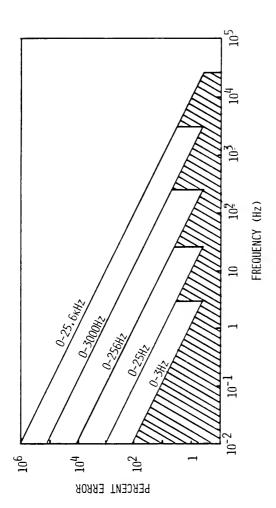
One limitation of the analyzer in the study of electrode impedance is a consequence of frequency resolution. Once a range of frequency analysis has been selected, the analyzer divides the range into N = 256 equally spaced frequency intervals. The width of a single interval thus defines the uncertainty in frequency,  $\Delta f$ , for that range, and  $\Delta f$  is always 1/256th of the full scale value of frequency. Although at the upper value of frequency in the range the percent error given by

 $100x\Delta f/f$  is approximately  $\pm$  0.4%, it becomes  $\pm$  4% one decade below the top and  $\pm$  40% two decades below the top. In the limit, the lowest frequency interval contains all frequencies between 0 and 1/256th of the full-scale frequency.

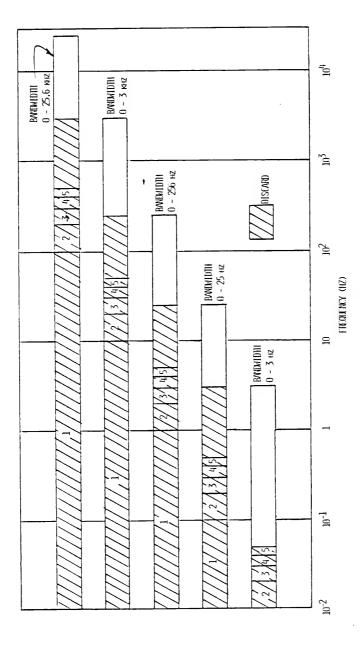
Since the percent error of a frequency measurement is thus inversely proportional to the frequency at which the measurement is made, it is called 1/f error in the technical literature. The upper decade of frequency contains approximately 225 of the 256 frequency intervals which is another illustration of why lower frequencies are resolved so poorly. Figure 3.4 shows how the frequency resolution changes as a function of frequency for various ranges of analysis.

Work with simulated electrodes suggests that three decades of frequency are useful in characterizing electrodes, and for real electrochemical interfaces, at least five decades are needed if the appropriate range of analysis is not known initially. Since only error less than  $\pm$  4% was considered acceptable, it was decided to analyze over consecutive decades of bandwidth to improve the low frequency resolution. The shaded region of Figure 3.4 depicts the error envelope when data from five successively-measured ranges are tied together discarding low resolution overlapping data.

Since it is not possible to either store or display a connected set of data from sequential runs on the HP5420, the HP9845 performs this function on sets of data previously stored on floppy disk. A schematic illustration of this data-tying exercise is shown in Figure 3.5. The sequences of commands necessary to set up the HP5420, make a run for a particular frequency range, store the data for that run and to repeat



Percent error as a function of frequency and frequency range. Shaded region depicts uncertainty in frequency when data from five successfully measured ranges are tied together and low resolution overlapping data points are discarded. Figure 3.4



Schematic illustration depicting data-tying for five adjacent bandwidth ranges. The shaded regions represent low resolution overlapping data which is discarded. The numbers within the shaded regions show the uncertainty in frequency  $\Delta f$  of the first five channels. Figure 3.5

the sequence for four subsequent decades of frequency were written as command files which could be executed by the HP9845. The final step in command files of this type is a data-tying step which consolidates the five individual data sets, discarding low resolution overlapping data. This large data set which consists of greater than 1130 individual points is then stored on floppy disk for subsequent manipulation or graphical portrayal. The command file COMCEL, which controls the HP5420 in the acquisition and tying of data, and other command files are described in more detail in Appendix D.

#### ADC Resolution--Amplitude Quantization Error

The HP5420 digitizes the analog voltage signals with twelve-bit analog-to-digitizer converters. Since one bit is used to indicate polarity, the converter is able to resolve a full-scale voltage reading into  $2^{11}$  or 2048 discrete voltage levels. Since the most sensitive range of the HP5420 is 100 mv full-scale, the best that the HP5420 can resolve is about 50 uv.

Although investigators of anodic films have used AC signals of 50 mv p-p (23), the general consensus of electrochemists seems to be that one should not perturb an electrochemical interface with a signal greater than 5 mv p-p if nonlinear effects are to be totally avoided. The HP5420 would digitize such a signal by dividing positive and negative voltage excursions of 2.5 mv into 50 discrete voltage levels, respectively. Such resolution is not very good for measurements which must be used in mathematical analysis. Since the FFT is a linear operation, the percent error associated with a time domain signal is carried over into the frequency domain as an equivalent percent error in magnitude.

There are a number of possible ways of dealing with this amplitude quantization error of the HP5420. The first is to accept the resultant penalty in data quality. Gross approximation of voltage values will, of course, result in frequency domain data scatter but will not necessarily destroy the character of graphical portrayals. The second possibility is to use a higher amplitude signal, accepting the risk of non-linear behavior. The third possibility is to amplify the signal before injecting it into the ADC, accepting the deterioration in signal-to-noise ratio brought about by the additional amplifier stage. To satisfy such a requirement, the optical isolators were equipped to provide a gain of 10X, if desired.

All of the above techniques were tried. In the investigations of real electrochemical systems described in the next chapter, it was possible to use signals of higher amplitude without apparent ill-effect. In real systems, however, the electrode impedance changes by orders of magnitude during the formation or dissolution of adherent corrosion product films. Thus, for a given amplitude of voltage perturbation, the current response could vary by orders of magnitude—requiring appropriate ranging of the current—to—voltage converters. To assure that the current monitoring ADC was not subjected to either overflow or underflow conditions, one had to monitor current levels prior to each run and set the range of the current—to—voltage converters accordingly.

## Verification of AC System Capabilities

To lend credibility to the assertion that the AC system described herein can be used to reliably characterize an electrochemical interface, experiments were first run on simulated electrodes consisting of

two resistors and one capacitor. Since the double-layer capacitance for an electrochemical interface is widely reported to be on the order of 20  $\mu\text{F/cm}^2$ , an available capacitor with 9.94  $\mu\text{F}$  capacitance was considered representative of the double layer and was used in each of the simulated electrodes. Two values of polarization resistance were used: 996 $\Omega$  and 49.7 $\Omega$ , simulating high and low values of polarization resistance, respectively.

To examine the capability of the system to render values for this equivalent polarization resistance,  $R_{\rm p}$ , and the equivalent double-layer capacitance,  $C_{\rm D}$ , when the solution resistance,  $R_{\rm s}$ , varies over a wide range, calculations were first performed to determine what a reasonable upper value for  $R_{\rm s}$  would be in an electrochemical cell with a low conductivity electrolyte. As described in the next chapter, electrochemical experiments were performed in the PARC K47 Corrosion Cell using both cylindrical specimens and the flat specimen holder. If one uses the Luggin Probe tip diameter which is 2.5 mm and the flat corroding sample diameter of 10.7 mm, and if the separation of Luggin probe and sample is 1 mm, one determines the cell constant, K, to be 204 cm. Given the equation  $\Lambda = K \sigma \qquad (3.3)$ 

where  $\Lambda$  is conductivity, K is the cell constant and  $\sigma$  is the specific conductivity, the resistance  $R_{_{\rm S}}$  is given by

$$R_{S} = 1/K \sigma \tag{3.4}$$

Thus, if a low conductivity solution with  $\Omega=10^{-6}\Omega^{-1}~\text{cm}^{-1}$  were put into this cell, it can be shown that  $R_{_{\rm S}}=4900\Omega$ . Accordingly, discrete values of resistance between 9.97 $\Omega$  and 9990 $\Omega$  were chosen to represent an appropriate range of  $R_{_{\rm S}}$  in the simulated electrodes.

A listing of the component values of the various simulated electrodes is given in Table 3-1. As can be seen from the table, the simulated electrodes fall into two groups, one in which R is 9960 and  $\rm R_{_{\rm S}}$  varies between 9.97 and 9999  $\!\Omega$  , and the second in which  $\rm R_{_{\rm D}}$  is 49.7  $\!\Omega$ and  $R_{_{\rm S}}$  varies as above. The simulated electrode experiments were first run by applying the BLWN voltage signal directly across the threecomponent network and measuring the current response as the voltage drops across R rather than through the potentiostat. See Figure 3.6. The reason for this procedure was to demonstrate the best capability of the signal analyzer without the potentially complicating influences of the potentiostat. Experiments with a single simulated electrode comparing operation of the AC system with and without the potentiostat and optical isolators and as a function of signal amplitude are described in Appendix C. These experiments demonstrate that the signal-to-noise ratio is adversely affected by the presence of the potentiostat but that the character of the data plots is not changed.

Typical data illustrating all five graphical formats are shown in Figures 3.7 - 3.9 for simulated electrode "G". Theoretical curves, as depicted by the solid lines, are determined by using the calibrated component values for simulated electrode G to solve Equations (2.13) and (2.14) for the real and imaginary components of impedance. In each of the five plots of Figures 3.7 - 3.9, one observes deviation of the experimental data points from the theoretical curve at low values of frequency. Data scatter at low frequencies is attributed to 1/f error as discussed earlier. However, one also observes an apparent systematic deviation from the predicted behavior at low frequencies.

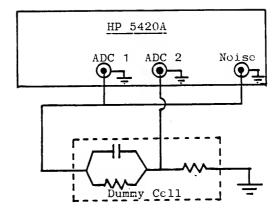
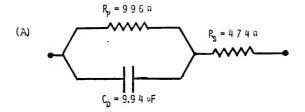


Figure 3.6 Schematic illustration of three-element network connections to the AC-system.

Table 3-1 Component Values of Simulated Electrodes

Identifier	$\frac{R_{s}(\Omega)}{}$	$\frac{R_{p}(\Omega)}{P}$	$\frac{C_D(\mu F)}{D}$	Rs/Rp
D E F G H I J N O P Q R	9.97 49.7 100.8 474.0 989.0 4520.0 9990.0 9.97 49.6 100.8 474.0 991.0	996 996 996 996 996 996 996 49.7 49.7 49.7	9.94 9.94 9.94 9.94 9.94 9.94 9.94 9.94	10.0 x 10 <sup>-3</sup> 49.9 x 10 <sup>-3</sup> 101 x 10 <sup>-3</sup> 476 x 10 <sup>-3</sup> 992 x 10 <sup>-3</sup> 4.54 10.0 201 x 10 <sup>-3</sup> 998 x 10 <sup>-3</sup> 2.03 9.54 19.3
S T	4520.0 9990.0	49.7 49.7	9.94 9.94	90.9 201



## COMPLEX PLANE ANALYSIS

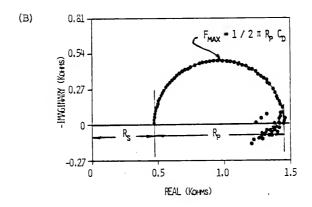
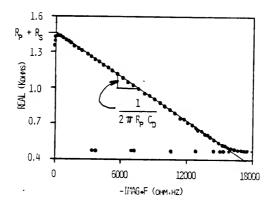


Figure 3.7 (A) Simulated electrochemical interface consisting of discrete electronic components with the values shown. (B) Complex plane plot of the impedance of the network shown in (A). Points represent values at discrete frequencies as determined by the FFT; solid line depicts analytically predicted relationship.



POHLMAN-SHYRL TECHNIQUE

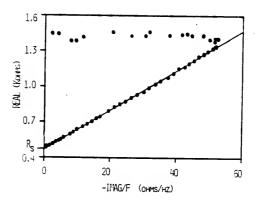
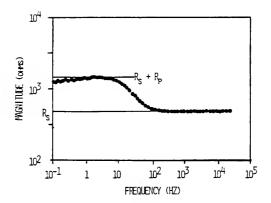


Figure 3.8 Pohlman-Smyrl portrayal of the data obtained from the simulated electrode of Figure 3.6 (A). Points represent values at discrete values of frequency; solid lines depict analytically predicted relationships.



# BODE ANALYSIS

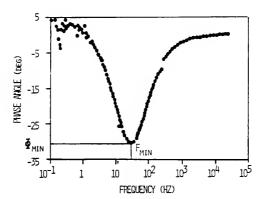


Figure 3.9 Bode portrayal of impedance data for the network of Figure 2.6 (A).

In the complex plane plot, this deviation is manifested with experimentally determined points having lower absolute values of real and imaginary components than theoretically predicted. Even more striking is the fact that the experimentally-determined impedance takes on positive imaginary values at low frequencies thus exhibiting the characteristics of a network containing inductance, which this circuit does not contain.

If we now consider the complex plane plots of other dummy cells (Figures 3.10 and 3.11), we can observe the behavior of this apparent systematic error as the values of the network resistances are changed. The series of plots in Figure 3.10 exhibits the effect of increasing the series resistance,  $R_{\rm S}$ , from 9.97% to 9990% while  $R_{\rm p}$  and  $C_{\rm D}$  are held at 996% and 9.94  $\mu F$ , respectively. In the series of Figure 3.11,  $R_{\rm S}$  is again varied from 9.97% to 9990% while  $C_{\rm D}$  is maintained at 9.94  $\mu F$  and  $R_{\rm p}$  is held at 49.7%. Since the diameter of the semicircle is determined only by  $R_{\rm p}$ , it remains constant throughout the series. The frequency at the apex of the semicircle is shown by Equation (2.17) to be a function only of  $R_{\rm p}$  and  $C_{\rm D}$  and therefore also remains constant throughout the series. The only supposed effect of changing  $R_{\rm S}$  is to shift the constant diameter semicircle along the real axis. In these series, this is accomplished by selecting the appropriate range of the abscissa without changing the scale.

To explain the behavior of the complex plane plot series in Figure 3.10, one must be aware that  $C_{\rm D}$  acts as a short circuit bypassing  $R_{\rm p}$  at high frequencies and as an open circuit at low frequencies. At high

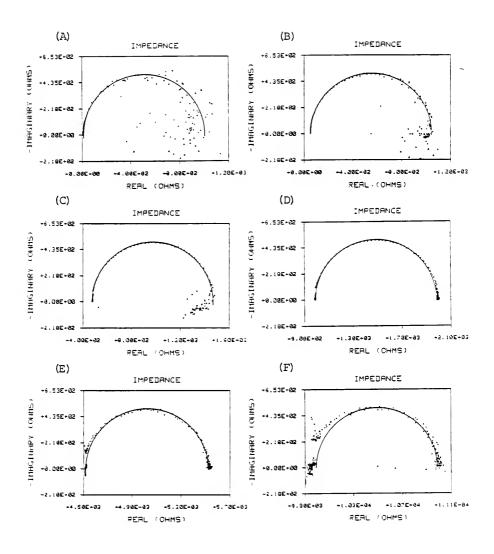


Figure 3.10 Complex plane plots of simulated electrode impedance, R = 9960

(A) Dummy Cell D (B) Dummy Cell E (C) Dummy Cell G

(D) Dummy Cell H (E) Dummy Cell I (F) Dummy Cell J

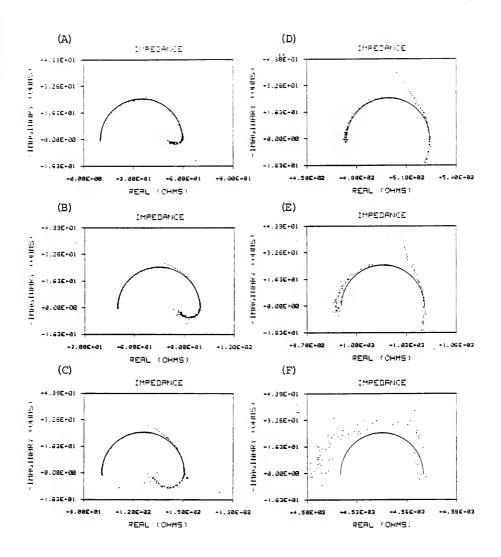


Figure 3.11 Complex plane plots of simulated electrode impedance, R = 9.9% (A) Dummy Cell N (B) Dummy Cell O (C) Dummy Cell P (D) Dummy Cell Q (E) Dummy Cell R (F) Dummy Cell S

frequencies, therefore, the only impedance in the circuit is due to  $R_{_{\rm S}}.$  Since the rms voltage drop across the circuit is set at a level which minimizes the amplitude quantization error, the quantization error in the current measurement is also minimized. The high frequency data are therefore least susceptible to data scatter due to this error source. At low frequencies, the voltage drop across the network is divided between  $R_{_{\rm S}}$  and  $R_{_{\rm P}}.$  When  $R_{_{\rm S}}$  is small with respect to  $R_{_{\rm P}},$  the voltage drop across  $R_{_{\rm S}}$  (used to measure current flow through the network) is small and subject to amplitude quantization error. This explains why the data scatter increases as a function of frequency when  $R_{_{\rm S}}/R_{_{\rm D}}$  is small.

The apparent systematic error present at low frequencies in Figure 3.7 may, in fact, be a manifestation of the low frequency quantization error described in the previous paragraph. When viewed as part of the plot series of Figure 3.10, it can be seen that this error disappears when  $R_{\rm s}/R_{\rm p}$  becomes greater than 1. There is definitely a systematic error at low frequencies in the plot series of Figure 3.11, however. The apparent inductive character of the network as evidenced by the positive-going loop is also apparently affected by the ratio of  $R_{\rm s}/R_{\rm p}$ . In the absence of a more plausible explanation for its occurrence, the loop is presently considered an anomalous characteristic of the 49.7 $\Omega$  resistor. However, its presence indicates that there is evidence, even in dummy cells, for the so-called "mysterious inductive loops" mentioned by Mansfeld which occur in many electrochemical interfaces.

The magnitude of  $R_{_{\rm S}}$  has another effect on the results. As shown in Figure 3.6, the voltage drop across  $R_{_{\rm S}}$  is used to determine the

current flow through the network which is used in turn to determine the transfer function. The magnitude of the transfer function determined by the analyzer is thus smaller than the impedance by a factor of the resistance,  $R_{\rm g}$ . Since the transfer function has to be scaled by the values of  $R_{\rm g}$  to determine the impedance, any scatter in the transfer function data is also scaled by the same factor. This amplification of scatter as a function of scaling factor (magnitude of  $R_{\rm g}$ ) is evident in both plot series.

Another striking feature of both Figures 3.10 and 3.11 is the discontinuity in the semicircular character present in the data at frequencies immediately below 256 Hz. This gap is attributed to instrumental artifact due to the characteristic of a low-pass filter. As described in Appendix A, low pass filters are used to condition the analog signal to prevent "aliasing" with the sampling signal. In the HP5420A, either one of two filters is used depending on the selected bandwidth of analysis. The filter handling the lower frequency analysis ranges is employed when the range of analysis goes to 256 Hz or below. Further credibility is given to this argument when one observes that the semicircular character is restored at frequencies well below 256 Hz. Rather than being a fault of the individual instrument, this behavior was also observed in independent measurements made on dummy cells at Dow Chemical Company (55).

Figures 3.8 and 3.9 are portrayals of the data of Figure 3.7 in the Pohlman-Smyrl and Bode formats, respectively. In the Pohlman-Smyrl plots, one observes scatter of both the high and low frequency data in the real versus imaginary frequency portrayal. (Note horizontal

and vertical scatter of data points in Figure 3.8A.) This phenomenon is due to the fact that the imaginary component becomes zero at both high and low frequencies. Since the data are quantized, zero is never actually reached, and amplification of these near-zero values by the frequency leads to this scatter. This argument is substantiated by Figure 3.8 in which one observes no scatter in the high frequency data (in which quantization error has been attenuated by dividing by frequency); however, the quantization error of the low frequency data has been amplified by dividing by frequencies less than 1.

The Bode analysis of Figure 3.9 shows conclusively that the low frequency data suffer from a systematic rather than a random error. The cause of this deviation of the experimental data from theoretical predictions is assumed to be due to the actual low frequency behavior of the individual components.

## Summary of System Development

This chapter has dealt with the creation of an AC impedance measurement system based on digital signal analysis. Chief developmental problems involved equipment interfacing and coping with two types of error associated with digital signal processing, namely 1/f error and amplitude quantization error. Tests of the digital signal analyzer and associated equipment on three component simulated electrode networks as described her and in Appendix C verify that the signal analysis approach combined with appropriate analysis techniques can return the values of the network components with acceptable levels of accuracy. These tests also reveal various ways 1/f and amplitude quantization errors can manifest themselves.

#### CHAPTER IV

### APPLICATION OF DIGITAL SIGNAL ANALYSIS TO A CORRODING ELECTRODE

As a demonstration that the electrode impedances, as determined by digital signal analysis techniques, can be used to characterize corroding interfaces, a series of experiments was conducted on 430 stainless steel in IN sulfuric acid. This alloy/environment combination was chosen because it is familiar to corrosion researchers, has been thoroughly characterized with DC polarization methods and exhibits active, passive and transpassive behavior depending on the polarization potential.

The system of 430 stainless steel in lN sulfuric acid has been selected by the ASIM to be used in Standard Recommended Practice (SRP) G 5-72 (56) as a means of checking technique and instrumentation for potentiostatic and potentiodynamic anodic polarization measurements. When subjected to either potentiostatic or potentiodynamic anodic polarization, the resultant potential versus log current plots exhibit the behavior shown in Figure 4.1. Being so well characterized, this system offers the opportunity to illustrate the sensitivity of the AC technique in distinguishing among the various interface conditions.

The experimental apparatus outlined in SRP G 5-72 for performing potentiostatic or potentiodynamic scans was used with a few exceptions. A Princeton Applied Research (PAR) K47 Corrosion Cell System was used for both the potentiodynamic scan and for the AC impedance measurements.

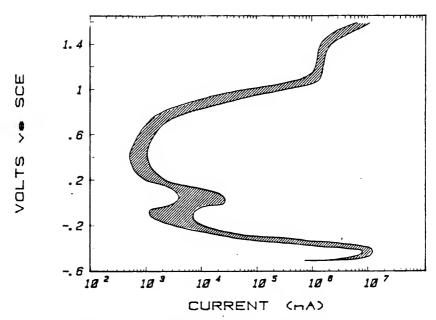


Figure 4.1 Standard potentiodynamic anodic polarization plot for type 430 stainless steel in N  $\rm H_2SO_4$  at 30°C with a potentiodynamic scan rate of 0.6 volts/hour. After ASIM SRP G5-72

The PAR cell system consists of a 1 liter flask equipped with ground glass ports for the test specimen, purge gas vent and entry, salt brindge/reference electrode and two high density graphite rods for counter electrodes.

The test specimen was a cylinder with a length of 0.5 in. and a diameter of 0.30 in. resulting in a total exposed surface area of 5.17 cm<sup>2</sup>. Electrical contact to the specimen is made through a threaded steel rod within a glass tube which is compression sealed against the upper surface of the cylindrical sample. A PAR Model K77 Saturated Calomel Electrode was inserted into the salt bridge tube. Both the reference electrode and tube are terminated with a Vycor R frit, permitting ionic continuity while minimizing ionic exchange. During this operation, the bridge tube was filled with saturated KCl solution. The reference electrode was connected to the high impedance electrometer of the potentiostat.

The electrolyte was purged with nitrogen gas for at least 15 minutes prior to the insertion of the sample and purging was continued throughout the potentiodynamic run and the conduction of AC tests. The nitrogen gas was the exhaust from a 4000 SCF liquid nitrogen vessel with a purity specified at 99.99%. Since the major impurity in the liquid nitrogen is  $H_2O$ , there is no significant contribution to contamination. Because of the low heat capacity of nitrogen, there was no detectable change in solution temperature as a result of contact with the cold nitrogen gas. The cell solution was stirred constantly using a magnetic stirrer.

A potentiodynamic scan made a 1 mv/s with a PAR 350 Corrosion Measurement System is shown in Figure 4.2. The corrosion potential was

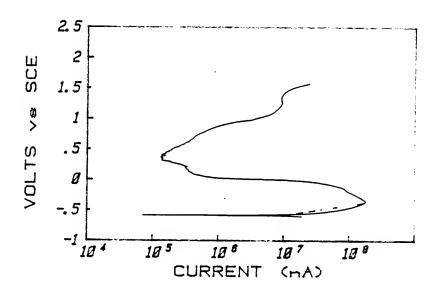


Figure 4.2 Experimentally determined potentiodynamic anodic polarization plot for type 430 stainless steel in N H<sub>2</sub>SO<sub>4</sub> at  $22^{\circ}$ C with N<sub>2</sub> purge gas and a scan rate of 1 mV/s.

determined to be -0.571 V vs SCE with the scan being made from -0.621 V to +1.600 V. Solution resistance was determined to be 0.29 \( \Omega\$ and polarization resistance of 1.10. The potentiodynamic behavior of Figure 4.2 exhibits some differences from the reference plot of Figure 4.1. These are attributed to the differences in scan rate and the fact that nitrogen rather than hydrogen purge gas was used. Since the purpose of the AC experiments is to illustrate impedance characterization of the metal electrode under conditions of active, passive and transpassive behavior, the minor differences between Figures 4.1 and 4.2 are of no consequence.

Upon completion of the potentiodynamic scan, the specimen was repolished and placed into fresh solution. A PAR 173 potentiostat was used to set DC potentials in increments of 200 mV anodic to the corrosion potential. A BLWN signal of approximately 40 mv p-p was fed to the summing junction while the respective DC potential was maintained by the potentiostat. See the wiring schematic of Figure 4.3. The figures which follow are the complex plane plots of the impedance behavior at the respective values of anodic potential.

At the corrosion potential (Figure 4.4), the complex plane plot resembles the semicircular form of the three-element network model at intermediate frequencies but exhibits a second semicircular lobe at lower frequencies. One notes that the real axis intercept occurs at about 0.3 ohms while the uncompensated resistance measurement in the DC polarization run (Figure 4.2) listed as 0.29 ohms. Since the Luggin probe was moved between the potentiodynamic scan and the AC run, this should be regarded as good agreement for solution resistance.

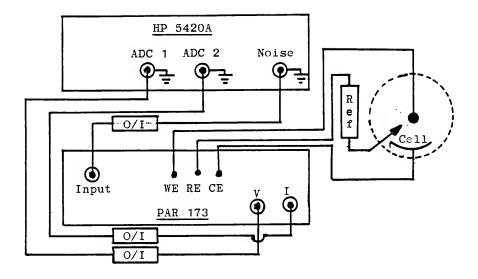


Figure 4.3 Schematic illustration of wiring for AC impedance experiments on 430 stainless steel.

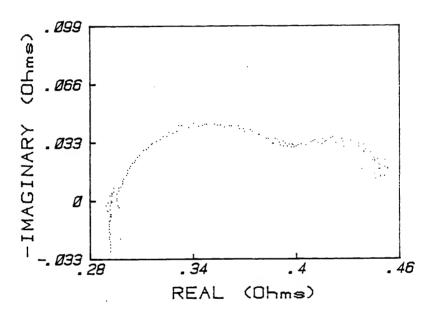


Figure 4.4 Complex plane plot of electrode impedance of 430 stainless steel in N  $\rm H_2SO_4$  at the corrosion potential.

If one fits a semicircle to the first lobe of Figure 4.4, the value for  $R_{\rm p}$  in a three-element network model is found to be about .09  $\Omega$ , more than an order of magnitude below the polarization resistance determined by the DC polarization method.

Although the complex plane method cannot determine the value of  ${\rm C_D}$  exactly unless the frequency at the apex of the semicircle is known, its value can be bracketed by viewing the range of frequency over which data were gathered. Using this method it can be shown that the value of  ${\rm C_D}$  lies between 10<sup>4</sup> and 10<sup>5</sup>  $\mu {\rm F}$ . Fittings this range of  ${\rm C_D}$  values to the plot of phase angle vs frequency (see Figure 4.5) gives a good match when  ${\rm C_D}$  is  $10^5$   $\mu {\rm F}$ .

To evaluate two-lobe behavior a more complicated model than the three-element network is necessary. Since a passive film is expected on this material at higher polarization potentials, it was reasoned that an extremely thin film might also exist at the corrosion potential. A network model similar to that proposed by Richardson, Wood and Breen (37) was therefore considered. See Figure 4.6. Although more complicated than the three-element network, the impedance of this model can also be evaluated analytically as a function of frequency and element values. A BASIC computer program, GRAFIT, was written to accept any value of  $R_p$ ,  $R_s$ ,  $R_F$ ,  $C_p$ ,  $C_F$  and to plot the resultant impedance over a range of frequency from 0.25 to 25000 Hz. See Appendix D. By using the values for  $R_s$ ,  $C_p$ , and  $R_p$  already determined, and experimenting with various values of  $C_F$  and  $R_F$ , the fit of Figures 4.7 was achieved. Although not a perfect fit over all ranges of frequency, one may be confident that all element values are within the right order of magnitude.

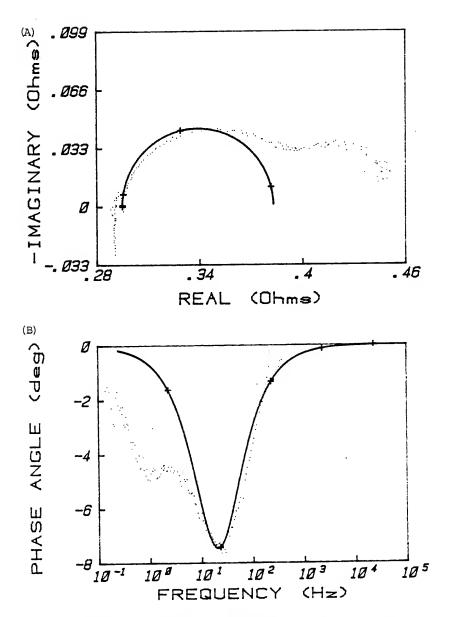


Figure 4.5 Complex plane plot, (A) and phase angle vs. frequency plot, (B) of electrode impedance of 430 stainless steel maintained at the corrosion potential. Solid lines depict fit of an assumed three-element network where  $R_{\rm S} = .295^{\circ}, \; R_{\rm p} = .088^{\circ}, \; {\rm and} \; C_{\rm D} = 0.1 \; {\rm F}.$ 

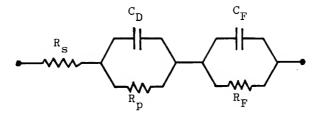


Figure 4.6 Five element network model representing the corrosion of 430 stainless steel in N  $\rm ^{H}_2SO_4$  .

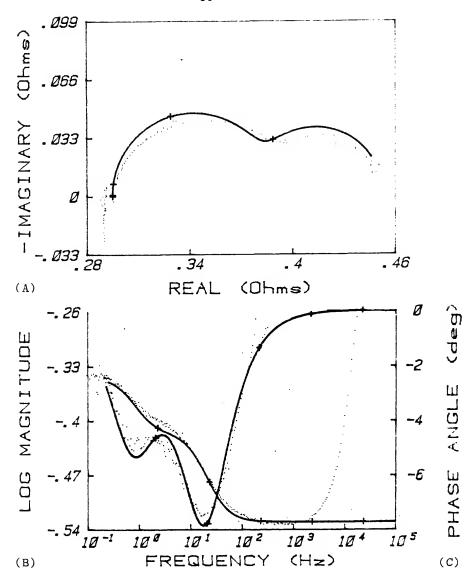


Figure 4.7 Complex plane plot, (A) and Bode plots (B) and (C) of electrode impedance of 430 stainless steel in N  $\rm H_2SO_4$  at the corrosion potential. Solid lines depict fit of five-element network model of Figure 4.6 where  $\rm R_S = .295\Omega$ ,  $\rm R_p = 0.088\Omega$ ,  $\rm R_F = 0.07\Omega$ ,  $\rm C_D = 0.1~F$  and  $\rm C_F = 3~F$ .

The magnitudes of the element values are startling in view of both the findings of the DC polarization experiment and of accepted values of double-layer capacitance. Rationalization of these findings is deferred until after the consideration of electrode impedance at other values of DC polarization potential. Another puzzling aspect of the complex plan plot is the appearance of a positive imaginary at high frequencies. This feature of the experimental data is attributed to artifact from the optical coupling circuits as discussed in the previous chapter. Consideration of the high frequency tail in Figure 4.7 (C) also lends credibility to this explanation. The apparent data mismatch at the high frequency real axis intercept is believed to be caused by the low pass filter in the vicinity of 256 Hz, an artefact also discussed previously.

The impedance of the stainless steel in the active region is considered next. The complex plane impedance plot shown in Figure 4.8 was made at a polarization potential of about -300mv vs SCE. It can be seen that this plot is similar to the one made at the corrosion potential except that there is much more scatter in the low frequency data which defines the second semicircular lobe. The scatter in this case is attributed to the instability of what has been modeled as a thin passive film. A reasonably good match of experiment and model is obtained with element values shown in Figure 4.9. The decrease in R<sub>p</sub> is to be expected in the active corrosion region.

In the passive region, the behavior changes drastically as illustrated by Figure 4.10. However, the behavior can still be predicted with the same model. As shown in Figure 4.11, a reasonably

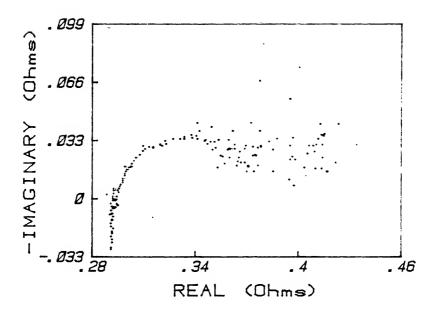
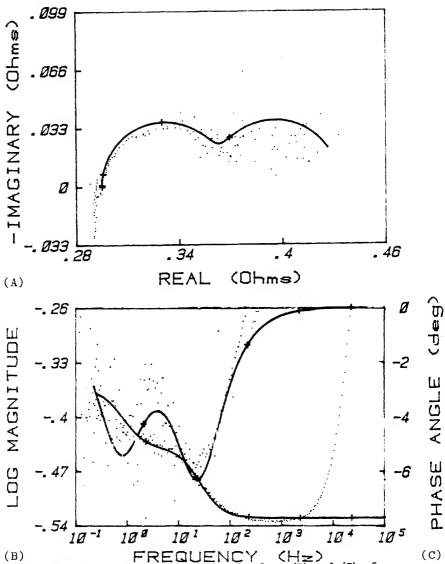


Figure 4.8 Complex plane plot of electrode impedance of 430 stainless steel in N  $\rm H_2SO_4$  polarized into the active corrosion region at a polarization potential of -300 mV vs. SCE.



(B) FREQUENCY (Hz) Complex plane plot (A) and Bode plots (B) and (C) of electrode impedance of 430 stainless steel in N H2SO4 at -300 mV vs. SCE. Solid lines depict fit of five-element network model of Figure 4.6 where  $R_{\rm S}=0.295\Omega$ ,  $R_{\rm P}=0.1\Omega$ ,  $R_{\rm F}=0.07\Omega$ ,  $C_{\rm D}=0.1$  F, and  $C_{\rm F}=3$  F.

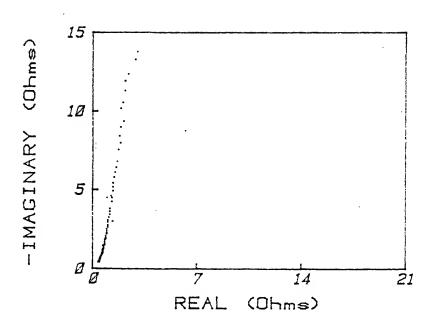


Figure 4.10 Complex plane plot of electrode impedance of 430 stainless steel in N H<sub>2</sub>SO<sub>4</sub> polarized into the passive region at a polarization potential of +450 mV vs. SCE.

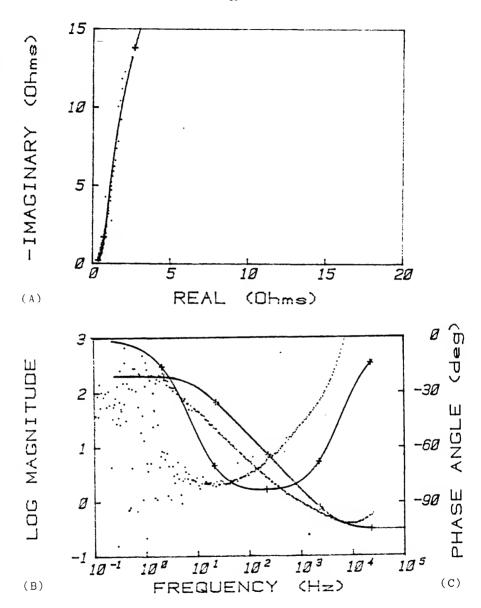


Figure 4.11 Complex plane plot (A) and Bode plots (B) and (C) of electrode impedance of 430 stainless steel in N H<sub>2</sub>SO<sub>4</sub> at +450 mV vs. SCE. Solid lines depict fit of five-element network where  $C_D = 1000 \mu F$ ,  $C_F = 100 \mu F$ ,  $R_D = 0.60$ ,  $R_f = 2000$ , and  $R_S = 0.30$ .

good match is obtained by increasing  $\mathbf{R}_{\mathbf{p}}$  slightly, increasing  $\mathbf{R}_{\mathbf{F}}$  dramatically and decreasing both  $\mathbf{C}_{\mathbf{p}}$  and  $\mathbf{C}_{\mathbf{p}}.$ 

Figures 4.12 and 4.13 illustrate how the model can also be used to describe transpassive behavior. Here one notes a dramatic decrease in the values of  $R_{\rm f}$  indicating film breakdown.

The difference in the impedance descriptions of a corroding metal electrode at the corrosion potential (as contrasted with the active, passive and transpassive potentials) illustrates the sensitivity of the AC impedance method to changes in the surface conditions of the interface and especially to changes in the protective character of a passive film. While the changes in the resistance of a film are intuitive and may be surmised from DC polarization data, the capacitive character of the interface cannot be determined by direct current methods.

The data on capacitance provide additional descriptive information about the nature of the electrochemical interface at a particular instant in time. The fact that capacitance values of a corroding electrode exhibit drastic variations depending on polarization potential and the fact that they differ from accepted values of double-layer capacitance of well-behaved systems on dropping mercury electrodes should be considered as further evidence of the sensitivity of this method to the condition of surface.

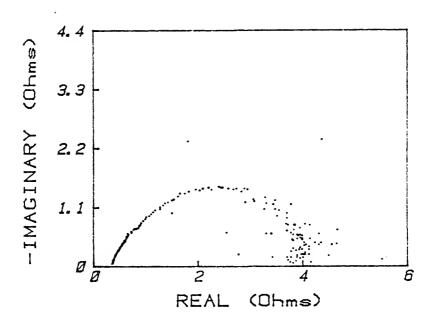


Figure 4.12 Complex plane plot of electrode impedance of 430 stainless steel in N  $\rm H_2SO_4$  polarized into the transpassive region at a polarization potential of 1.300 V vs. SCE.

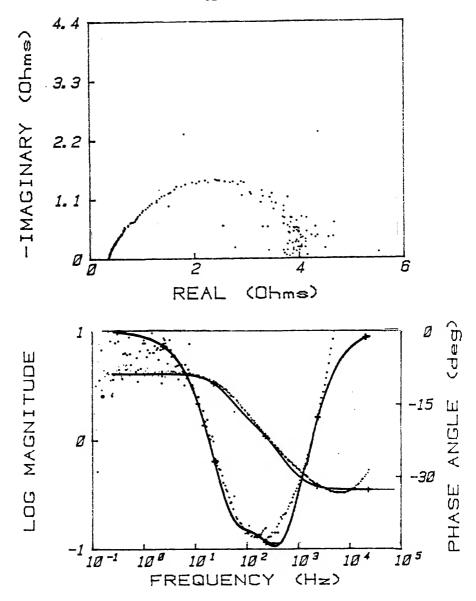


Figure 4.13 Complex plane plot (A) and Bode plots (B) and (C) of electrode impedance of 430 stainless steel in N  $\rm H_2SO_4$  at a polarization potential of 1.300 v vs. SCE.

# CHAPTER V CONCLUSIONS AND RECOMMENDATIONS FOR FUTURE RESEARCH Recapitulation: Objectives and Premises

The specific objectives of this work as stated in Chapter I were (1) to assemble an in situ corrosion monitoring system based on digital signal analysis using off-the-shelf commercially available electronic equipment; and (2) to demonstrate the capabilities and limitations of such a system in characterizing the corrosion of 430 stainless steel in IN sulfuric acid. This attempt is based on the premise that a corroding interface, whether active, passive or transpassive, behaves as a relaxed, linear time-invariant system with respect to dynamic response to voltage perturbations.

The extent to which these assumptions are valid was considered in some detail. Relaxedness is probably a reasonable assumption if the perturbation signal amplitude is kept above the level of random system noise. Although no electrochemical system is truly linear over an extremely broad range of voltage, behavior over small enough voltage excursions can be considered linear. Time invariance is also not rigorously valid for a corroding interface since passive films may grow slowly or change their character over time. However, if the period of measurement is short, on the order of minutes, the assumption of time invariance is also reasonable.

In comparing the proposed corrosion monitoring system based on digital signal analysis with the more familiar DC polarization

methods yield a corrosion current which is related to a corrosion rate. There is good correlation between this electrochemically-determined rate and weight-loss data for systems corroding actively and uniformly over the entire surface. However, the corrosion rate determined by DC techniques is not a reliable indicator of corrosion inhibitors. In such systems, which represent the majority of materials which exhibit some form of inherent corrosion resistance, one seeks a parameter or combination of parameters which characterizes the state of the corroding electrode in its environment. While polarization resistance or corrosion current is such a parameter, it does not by itself give an accurate picture of the state of the surface. Furthermore, the imposition of a DC voltage signal on the interface unquestionably alters the state of the corroding electrode in some way, if only by changing the concentration of adsorbed ions.

Alternating current techniques offer the capability of being able to determine capacitive as well as resistive properties of the interface. While there is no apriori guarantee that the capacitance values will be enough to completely characterize the interface, they are, nevertheless, additional information about the corroding electrode. In addition, alternating current voltage signals of appropriate amplitude and of high enough frequency will have little or no permanent impact on the state of the interface.

Motivated by this logic, one seeks a method of determining the frequency response of a corroding electrode to an alternating current perturbation. One frequently-used technique is to perturb the

interface with a single frequency at a time, using a lock-in amplifier to determine the response signal at that same frequency. This approach provides a high signal-to-noise ratio, but has the disadvantage of being time-consuming, a factor which may have impact on the assumption of time invariance mentioned previously.

In principle, the digital signal analysis approach overcomes all of these difficulties. A time-dependent signal is digitized into a N-sample ensemble whick is converted into an N-channel frequency spectrum via the FFT algorithm. In the frequency domain, the perturbation and response spectra may be manipulated algebraically to yield the transfer function, or in this case, the impedance of the electrochemical interface. Analysis of the impedance may then yield values of equivalent circuit elements.

None of the aforementioned concepts are new or unique to the fields of electrochemistry or corrosion. Epelboin and coworkers have been prolific in reporting experiements on the impedance of corroding electrodes, primarily with sequential measurements of incrementally-varied frequencies. Smith and coworkers have used FFT faradaic admittance measurements to study the kinetics of electrochemical reactions of the dropping mercury electrode. Pryor and coworkers have examined anodic films at several different frequencies. The work described here represents the first known attempt to use off-the-shelf commercially available digital signal analysis equipment to measure, in situ, the impedance of and to characterize the state of the corroding interface of 430 stainless stell in lN H<sub>2</sub>SO<sub>4</sub> in the active, passive and transpassive ranges of polarization potential.

### Capabilities and Limitations of Digital Signal Analysis

The equipment assembled to evaluate the impedance of a corroding electrode was first tested on a three-element dummy circuit which represented the simplest model of an electrochemical interface. By varying the element values of the equivalent circuit one quickly became acquainted with some of the difficulties inherent in this method.

Despite the use of 12-bit A/D converters, digitization error became a problem if the measured voltage became a small percentage of the full scale value. Since the instrument was not equipped with an autoranging capability it was recognized that the perturbation and response voltage signals would have to be monitored and appropriate ranges selected manually during the course of an experiment in order to assure acceptable S/N.

Another concern was 1/f error. Since the N frequencies produced by the FFT are equally spaced, the percent uncertainty at a particular frequency is inversely proportional to that frequency. Since this introduced unacceptable error beyond one decade of analysis, it was decided to the consecutively-gathered spectra together, discarding low resolution overlapping data. The resultant five-decade frequency spectrum was thus assured of a minimal 1/f errof. However, the required five sequential measurements compromise one of the original purposes for favoring FFT analysis over lock-in amplifier measurements, namely real-time capability. In its present configuration, data is collected over a nine-minute period.

Another outcome of the dummy electrode studies was the discovery of an apparent oversight in the design of the HP5420 analyzer, a low-pass

filter with premature cutoff. This behavior manifested itself as a deviation from theoretical predictions or real and imaginary components of impedance at frequencies immediately below 256 Hz. From this observation of dummy electrode behavior, the author was spared trying to explain the significance of instrumental artefact in the impedance of real electrodes. The dummy electrode experiments also illustrated the high frequency behavior of the optical isolator circuits and the associated deviation from theoretical predictions. Apart from these idiosyncrasies of the AC system, the dummy electrode studies also illustrate the system is capable of experimentally determining the values of a known three-element network reliably.

The application of the AC system to the study of corrosion of 430 stainless steel in 1N H<sub>2</sub>SO<sub>4</sub> revealed more capabilities and limitations. The data analysis capabilities of the system software were conceived based on the three-element network model. The two-lobe behavior in the complex plane plot at the corrosion potential revealed that a more complicated equivalent circuit model was required. The chosen model is actually a straightforward extension of the three-element network assuming the presence of a film in series with the electrochemical interface, a film possessing both resistive and capacitive character. It is interesting that this five-element network model appears to be adequate at the corrosion potential and at all intermediate potential ranges up to and including transpassive behavior. The values of capacitance at the corrosion potential are startling in magnitude, but their variation as a function of potential

is ample proof of the sensitivity of this method to the character of the corroding interface. The fact that a single equivalent circuit model can be used at all values of polarization potential and the reasonable variation of resistance values also support the capability of this technique in characterizing the corroding electrode with equivalent circuit values.

If quantification of equivalent circuit elements proves to be the most effective way of characterizing an interface, the analytical determination of the values from the impedance data must be improved upon. The present trial and error method is time-consuming and awkward and certainly lacks mathematical elegance. Other methods of characterizing protective film behavior should be sought, possibly expressing it as a mathematical combination of several network parameters.

In this set of experiments, the upper frequency instrumental artefact due to the optical isolator circuits did not appear to jeopardize the determination of any network parameters. However, it certainly diminishes the system capability below the desired five-decade frequency range. Attempts should be made to either improve the frequency response of the optical couplers or to find a simpler method of integrating equipment components.

# Recommendations for Future Research

Future work in this field should be divided into three categories: system refinement, analytical methods development and corroding electrode studies.

### System Refinement

Minimizing discretization error. Although experiments with dummy networks and real corroding electrodes demonstrate the system's capability to determine element values of equivalent circuits, it is still a somewhat awkward system to use. The 100mv lowest scale limitation of the A/D converters intensifies the problem of discretization error when the desirable perturbation signal amplitude of 2-5mv is used. The addition of selectable low-noise 10x or 100x amplifier stages prior to the A/D converters would be a welcome addition. Since the network impedance of an electrochemical interface can vary by orders of magnitude as a function of frequency, however, this addition would not totally solve S/N problems due to discretization error. Autoscaling might offer a solution if scale changes could be tracked and used to scale the frequency domain data.

The problem of digitizing an analog voltage signal whose amplitude may vary over several orders of magnitude is one shared by those who code and decode voice message signals in telecommunication systems. In this case coding corresponds to an A/D step; decoding corresponds to a D/A step. Where voice signals are coded and decoded uniformly, or in even digital steps, weak signals experience much more distortion than strong signals. Bell Telephone engineers have overcome this problem with a coding-decoding process called companding (57).

A compandor is a non-uniform coder-decoder pair which performs a logarithmic compression on the analog voice signal, a uniform digitization of this distorted signal and logarithmic expansion during decoding. It is clear that such a method can provide a greatly

improved S/N at low signal smplitudes. Obviously the transformation of a distorted time domain signal results in a distorted frequency domain signal. However, since the FFT is a linear operation, the distorted frequency domain signal can be logarithmically expanded in the same manner as a time domain signal. Companding of analog inputs should be considered as a means of minimizing the effect of discretization error at low signal amplitudes.

Minimizing 1/f error. As mentioned previously, 1/f error contributed to a significant compromise in the utilization of the digital signal analysis technique. One of the touted advantages of the FFT approach is that a time domain signal can be analyzed for 256 discrete frequencies simultaneously rather than sequentially at discrete frequencies. However, due to 1/f error, the desired five-decade analysis range could be achieved with acceptable error only by performing five sequential analyses over decade-varying frequency ranges. The resultant 1150+ data points were more than adequate to define the impedance behavior over the full range but suffered from the disadvantage that the data were collected at five discrete intervals of time.

One method of minimizing the 1/f error would be to use an FFT which evaluates over a higher number of discrete intervals, say 1024 or 2048. However, a 2048-interval analyzer would still acquire less than two decades of frequency data at the same level of error while increasing the computation burden and computation time of the FFT by a factor of 64.

In reality, 250 data points would be adequate to define the impedance if they were uniformly distributed over the five decades.

i.e. if the log frequency scale were divided into 250 evenly-spaced intervals. This method was in fact used in the numerical-analytical determination of the impedance of the five-component network. (See the description of GRAFIT in Appendix D.)

How this might be implemented into FFT analysis requires thorough consideration of the method by which the FFT is determined. One seeks to distribute the frequency intervals evenly over the log frequency scale. Since the FFT is a linear operator it would appear that distribution of the time domain samples evenly over the log time scale would be the only requirement. Time precludes rigorous proof of this hypothesis but if it is correct, one need only sample the time domain data in logarithmically distributed intervals. This would require a sampling signal with the pulses appropriately spaced. Whether this or another method is used, effort should be made to perform the five decade analysis using a single 256 sample ensemble of data.

Perturbation signals. The white noise signal used to perturb
the electrochemical interface was used because of its availability
rather than being selected as an ideal signal source. Other investigators have used single frequency sinusoidal signals or combinations
of particular frequencies or pseudo-random noise signals. One type
of signal which would appear to be ideal for evaluating any relaxed,
linear, time-invariant system would be the impulse function. Since
the Fourier transform of the impulse function is identically unity,
the measurement of the cross power spectrum of the system response
should be exactly equal to the transfer function of the system.

Despite the fact that Smith's empirical comparison of the impulse function with other perturbation signals seems to indicate that impulse is a "less efficient" signal than others, there has really been no sound theoretical basis for excluding it. Further investigation should be made of the utility of various signal types as perturbation sources.

### Analytical Methods

Equivalent circuit analysis. The graphical analysis of all five plot types to determine equivalent circuit values for a three-element network is straightforward and fully within the capability of the main program software. At the present time the analysis of a five-element network can be done only by trial and error. This is an obvious area of future development in the category of analytical methods. One of the disadvantages of the equivalent circuit method of analysis is that these analysis methods must be modified each time a new interface model is proposed. Further investigation should be made of alternative methods to characterize the corroding interface using dynamic response data.

Application of Cohtrol Theory to corroding interfaces. An entirely different analytical approach should also be attempted. If one considers a plot of current vs potential for a metal which exhibits a region of passivity, there is a region of constant low current in the range of polarization potentials in which the metal is protected by the passive film. In this region the electrochemical interface appears to be behaving as a negative feedback control system, in this case as a current regulator. Increases in potential have the effect of

increasing film thickness which in turn limits current flow. This "self-healing" nature of the film in the passive region is exactly the quality of a metal surface which renders an otherwise active metal corrosion-resistant.

One of the most pertinent questions one can ask about any control system concerns its stability. Stability, in this context, means its ability to restore the set current when perturbed from equilibrium, i.e. changing the potential. In this case, changing the potential also gives the control system different characteristics, since the potential is intimately associated with the thermodynamic state of the passive film.

The problem is a complicated one; however, control theory, provides methods of determining whether a system is stable or unstable. If one considers the Bode portrayal of the so-called open-loop transfer function of the system one can determine graphically whether the control system is stable or unstable. It is logical to assume that a control system consisting of an electrochemical interface and a passive film would have its stability dependent on potential and that anodic protection could be effected by maintaining the potential at the value at which the system was most stable. Although such an approach avoids consideration of electrochemical mechanisms, it would be an effective way of determining how to control an anodic protection system.

## Corroding Electrode Studies

Gathering more data on real corroding electrodes will do much to enhance the credibility of this technique, and to better identify its specific strengths and weaknesses. For example, can this technique with some or all of the refinements described earlier be used to characterize the state of the corroding electrode for which the solution resistance is orders of magnitude larger than the other resistive components? Examples of this type of problem are the evaluation of the corrosion of steel reinforcing rods buried in concrete or the deterioration of metals in weakly conducting electrolytes such as alcohols.

Can the method be used to evaluate the character of passive films on aluminum or other valve metals? These films are thick and can be made thicker through anodization. Would this approach be an appropriate quality control for the anodization process? Can it be used to monitor time-dependent changes or an anodic film in a particular solution?

Can this technique be used to evaluate the corrosion protection quality of other types of coating such as paints? If the coating is porous will this technique be able to distinguish between this and a properly applied coating? What can this technique reveal about inhibitors in a coating material or in the solution?

It may also be fruitful to compare this technique one-on-one with the sequential frequency data collection techniques. Is the FFT method significantly faster than sequentially-gathered data? Does the lower S/N ratio of the lock-in amplifier approach make it more reliable than the FFT method? Can a frequency be identified below which the character of the corroding system is changed, i.e. no longer behaves with the same transfer function as at higher frequencies?

This application of digital signal analysis technology to the study of corroding electrodes illustrates that the electrochemical interface exhibits behavior analogous to that of virtually all dynamic systems when perturbed by white noise. The frequency response is a unique fingerprint of its character, a character revealed only partially and with much more effort by direct current methods. While many more investigations must be performed to address the questions posed on the previous pages and other data analysis techniques required to reveal all of the corrosion-specific information contained in the transfer function, the method offers significant promise to become the technical basis of real-time corrosion-monitoring systems. This work represents a small step toward the technical realization of automatic, rapid, accurate and inexpensive characterization of corroding interfaces.

# APPENDIX A DIGITAL SIGNAL ANALYSIS TERMINOLOGY

#### A.1 Introduction

The motivation for performing digital signal analysis lies in the premise that the response of a system to a time varying perturbation will reveal information about the dynamic character of the system which may not be obtainable by other means. This approach is used widely in mechanical vibration testing, acoustics and in the analysis of feedback control system stability. Sophisticated equipment has been developed to perform this frequency response analysis and is capable of a wide range of data collection functions in addition to the determination of system transfer functions. The application of these sophisticated signal analysis techniques to electroanalytical chemistry in general and to corrosion processes in particular is recent and represents a novel and potentially fruitful method of corrosion monitoring. In this section, the theoretical basis for digital signal analysis is discussed briefly followed by a description of the features of the analysis equipment used for this work (58, 59).

## A.2 Time-to-Frequency Transformation

Fundamental to the execution of signal analysis is the conversion of the perturbation and system response into time domain electrical signals, i.e., voltage versus time. In mechanical vibration testing, this may be accomplished with strain gauges, force transducers, or

accelerometers; in acoustics, microphones are used. In electrochemical impedance measurements, the voltage perturbation signal is used directly and the current response is converted into a voltage signal either as the voltage drop across a resistor or through a zero resistance ammeter.

In order to relate the response of a system to the input perturbation, it is much more efficient to convert both time domain signals into the frequency domain. The rationale for performing this transformation is that frequency domain functions may be manipulated algebraically to yield frequency response information in contrast to the more complex integral/differential relationships required to analyze the time domain functions. For example, the input-output relationship of a linear system can often be described by the so-called convolution integral

$$y(t) = \int_{-\infty}^{\infty} \omega(t,\tau)x(\tau)d\tau$$
 A.1

where y(t) is the time domain response to the input perturbation x(t). The function  $\omega(t,\tau)$  is called the weighting function and embodies the physical properties of the system. In the frequency domain, the input and output can be related algebraically as

$$Y(f) = H(f) \cdot X(f)$$
 A.2

where Y(f) and X(f) are the output and input, respectively, and H(f) is the so-called transfer function.

The mechanism for performing this transformation from time to frequency domain is found in the single-sided Fourier transform integral,

$$F(\omega) = \int_{0}^{\infty} f(t)e^{-j} 2\pi\omega t dt$$
 A.3

The form of Equation A.3 suggests that it can be evaluated by

converting the exponential  $e^{-j\omega t}$  to the trigonometric form  $\cos(\omega t)$  -  $j\sin(\omega t)$ , and this is the basis for the evaluation method used in computer-based analyzers. When one attempts to evaluate  $F(\omega)$  analytically, however, the explicit correspondence between the time domain function and frequency domain function defined by Equation A.3 results in an expression for  $F(\omega)$  which is the sum of an infinite series of sine and cosine terms. One therefore seeks a numerical solution to the evaluation of Equation A.3.

Fortunately, the discrete Fourier transform (DFT) algorithm offers a very good approximation of the Fourier integral and can be computed in a more reasonable period of time:

$$F(k\beta) = \sum_{n=0}^{n=N-1} f(n\tau) e^{-j\frac{2\pi(n)k}{N}}$$
A.4

One implements the DFT by breaking up the time domain function  $f(n\tau)$  into N samples  $\tau$  seconds apart in a total data block of N $\tau$  seconds. Then one restricts the frequency domain function to a finite frequency range of interest and divides it into K discrete equally spaced elements  $\beta$  Hz apart. Equation A.4 yields a frequency spectrum F (k $\beta$ ) composed of K discrete values from the sampled signal  $f(n\tau)$ . (See Figure A.1) In the case of the HP5420 signal analyzer used for this work, K = N = 256 for both the input and output signals. Equation A.4 indicates that for each of the 256 values of n, the value of  $e^{-j\frac{2\pi nk}{N}}$  must be computed and multiplied by  $F(n\tau)$  and that this must be repeated for each of the 256 values of k. This represents a calculation burden of over 65,000 steps. Of course, this burden is multiplied by two in order to get the same information for both input and output, resulting in an unacceptably

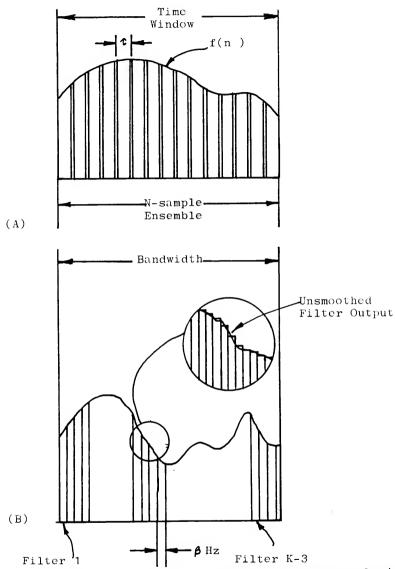


Figure A.1 Conversion of time domain signal, (A) into frequency domain signal, (B) via the fast Fourier transform algorithm. An analog signal of length T is divided into N samples with a sample taken every t seconds. The computation of the discrete Fourier transform from this N-sample ensemble results in K-sample frequency spectrum.

long computation period for application in a real time analyzer.

An enhanced method of computation is made possible by the Fast Fourier Transform (FFT) algorithm developed by Cooley and Tukey (52). They observed that because of the trigonometeric character of

$$e^{-j\frac{2\pi(n)k}{N}}$$
,

substitution of consecutive integer values of n and k into Equation A.4 produces cyclically repetitive results; thus, many computations need not be made. The FFT is able to reduce the number of computations to about 2% of the number required by the DFT, yet yields identical results.

## A.3 Functional Relationships

The linear, time-invariant system to be investigated may be viewed as a box into which the perturbing signal is fed and from which the response signal is led (see Figure A.2). One can now define a family of linear time domain and frequency domain functions which describe the relationship between input and output. The functions appearing in Figure A.2 are defined as follows:

x(t) = time domain expression of perturbing signal

y(t) = time domain expression of response signal

 $S_{y}(f) = linear Fourier spectrum of x(t)$ 

 $S_{v}(f) = linear Fourier spectrum of y(t)$ 

H(f) = system transfer function

h(t) = inverse Fourier transform of H(f), sometimes called the system impulse function

Similarly, one can define a family of time and frequency domain functions relating the power of the input signal to the output signal

(see Figure A.3). This set of functional relationships, also known as square law relationships, also provides valuable information about the system. They are defined as follows:

 $R_{xx}(\tau)$  = auto correlation of the imput signal x(t)

 $R_{_{\mathbf{VV}}}(\tau)$  = auto correlation of the output signal y(t)

 $G_{xx}(f) = auto power spectrum of x(t)$ 

 $G_{vx}(f) = cross power spectrum of y(t) and x(t)$ 

 $R_{VX}(f) = cross correlation of y(t) and x(t)$ 

Although a detailed explanation of each of these functions and its potential usefulness will not be attempted here, a few more words of explanation are in order.

#### A.3.1 Auto Correlation

The correlation function is a time average found by multiplying a signal by the same signal lagging  $\tau$  units in time and averaging the product over the time of observation. It is thus defined as

$$R_{XX}(\tau) = \frac{1}{\pi} \int_{T} x(t) \cdot x(t + \tau) dt$$
 A.5

although it is usually calculated as the inverse Fourier transform of the auto power spectrum. It is most useful in distinguishing a periodic or impulsive signal from random noise (58).

## A.3.2 Cross Correlation

The cross correlation measures the similarity between two signals as a function of time shift. It is defined as

$$R_{yx}(\tau) = \lim_{T \to \infty} \frac{1}{T} \int y(t) \cdot x(t + \tau) dt$$
 A.6

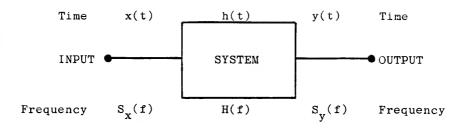


Figure A.2 Linear relationships as defined for digital signal analysis.

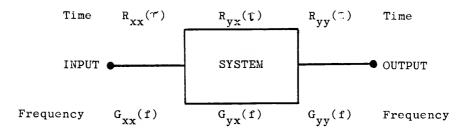


Figure A.3 Square-low relationships as defined for digital signal analysis.

but, just as the auto correlation function, it is usually calculated as the inverse Fourier transform of the cross power spectrum. The cross correlation function is most useful in measuring time delays between signals (58).

#### A.3.3 Auto Power Spectrum

The auto power spectrum is a function containing only magnitude information about the signal of interest. It is defined as

$$G_{XX}(f) = S_{X}(f) \cdot S_{X}(f)^{*}$$
 A.5

where  $S_X^{}(f)^*$  is the complex conjugate of  $S_X^{}(f)$ . This multiplication effectively removes the imaginary component thus obviating any phase information contained in  $S_X^{}$ . As mentioned above, it is also the Fourier transform of the auto correlation function and contains the same information.

#### A.3.4 Cross Power Spectrum

The cross power spectrum is a measure of the mutual power between two signals at each frequency in the analysis band. Defined as

$$G_{VX} = S_{V}(f) \cdot S_{X}(f) * A.6$$

it contains the relative phase between the two signals. It is used to analyze phase relationships between signals.

## A.3.5 Transfer Function

The transfer function or frequency response of a system provides magnitude and phase information about the output-input relationships or a system. It is defined as

$$H(f) = \frac{\overline{G_{yx}(f)}}{\overline{G_{xx}(f)}}$$
 A.7

where the bars indicate average values.

Two other functions which can be derived from the computation of those previously listed are the coherence function and the signal-to-noise ratio (S/N). The coherence function assumes values between zero and one and is a measure of the degree of causality between system input and output. It is defined as

$$\gamma^{2}(f) = \frac{\overline{G_{yx}(f) \cdot G_{yx}(f)}^{*}}{\overline{G_{xx}(f) \cdot G_{yy}(f)}} \quad 0 \le \gamma^{2} \le 1$$
 A.8

A value of  $\gamma^2(f)$  < 1 at any particular frequency indicates the presence of noise, non-linearities or time delays in the system. The signal-to-noise ratio provides the same information but is easier to grasp intuitively. It is derived from the coherence function by the equation

$$\frac{S(f)}{N(f)} = \frac{\gamma^2(f)}{1 - \gamma^2(f)}$$
 A.9

Another function of the HP5420 signal analyzer is particularly useful in characterizing input signals. It is the amplitude histogram which is a representation of the probability density of the input waveform. As the waveform is sampled, the analyzer counts the number of times a particular voltage is encountered and portrays number versus voltage. Dividing this number by 512 times the number of averages normalizes it to the total number of samples. Using this display, the random noise signal is depicted as a Gaussian distribution.

## A.4 Signal Processing Steps

The signal processing steps performed by the signal analyzer in transforming time domain input and output signals to the various

frequency domain functions will now be considered. As mentioned previously and illustrated in Figure A.1, the computation of the DFT or FFT requires that the time domain signal be sampled. This means that the analog voltage signal is viewed for a certain time interval and is a digitized value at each of N equally-spaced subintervals. In the parlance of digital signal analysis, the total time interval in which the analyzer is looking at the input signal is called the time window  $(\mathbf{T}_{\mathbf{w}})$ , each of the N digitized voltages is called a sample, and the complete set of numbers characterizing the signal during the time window is known as an ensemble. In the Hewlett-Packard 5420 digital signal analyzer, N is 256 for the majority of measurements. Therefore, the required signal sampling rate is determined by the size of the time window, i.e.,  $256/T_{\mathbf{w}}$ .

The mechanism of sampling an analog signal is the electronic multiplication of the time domain signal by the sampling function. The sampling function is a series of unit amplitude pulses occurring at the sampling rate. If one could view the Fourier spectrum of the resultant signal immediately after the multiplication, it would correspond to the spectrum of the original analog signal plus an infinite number of sum and difference frequency components called "aliases". Since the lowest frequency at which an alias can occur is one-half the sampling rate, the sampling rate must be at least twice the highest frequency of interest in the spectrum of the signal of interest. (In the HP5420, it is four times the frequency of interest.) All frequencies from the input to the sampling circuit by a low pass or "anti-aliasing" filter.

The continuous stream of samples coming from the two analog-to-digital converters (ADC) are simultaneously grouped into ensembles of 256 samples each. Using these ensembles of data, the discrete Fourier transform algorithm converts the digitized array into the frequency domain. The FFT computation, although rapid, takes a finite amount of time and begins as soon as there are 256 samples in the ensemble. Figure A.4 is a block diagram illustrating these signal processing steps (59).

## A.5 Ensemble Averaging

Signal averaging is used to reduce variance when analyzing random data. The simplest and most familiar form is summation averaging which is performed on a specified number of ensembles. The summation average of N ensembles is given by

$$A_{N} = \frac{1}{N} \quad \begin{array}{c} N \\ \Sigma \\ i = 1 \end{array}$$
 A.10

Summation averaging requires that all N ensembles be averaged before a calibrated result is produced and is, therefore, not used in the HP5420 signal analyzer.

Instead, a process called stable averaging is used. Stable averaging produces the same results as summation averaging but maintains its calibration throughout the measurement. The formula for stable averaging is

$$A_{N} = A_{N-1} + \frac{Z_{N} - A_{N} - 1}{N}$$
A.11

Here,  $\mathbf{A}_{\mathbf{N}}$  is the average after N ensembles. Stable averaging is useful

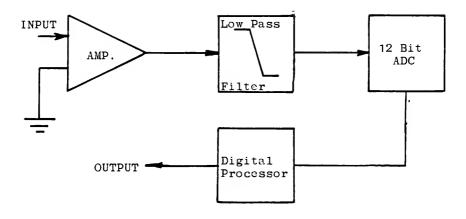


Figure A.4 Schematic illustration of signal processing steps in the  ${\rm HP}5420{\rm A}.$ 

when the characteristics of the system do not change during the averaging process.

In many electrochemical systems, the properties of the system can be expected to change with time and an averaging process is required which will reflect these changes. Such a feature is provided by exponential decay averaging which produces a calibrated average using the last K ensembles. The formula for exponential decay averaging is

$$A_{N} + A_{N-1} + \frac{Z_{N} - A_{N} - 1}{K}$$

where K, known as the decay constant, is a number smaller than N selected by the operator.

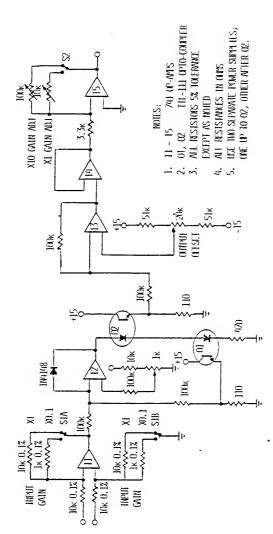
This process gives added weight to the latest data and discounts old data more and more. The net effect is to permit observation of permanent changes in the system response with time while averaging out the random fluctuations. While it is envisioned that exponential averaging would be the averaging method of choice while observing a slowly-changing electrochemical system, stable averaging probed to be entirely adequate for the dummy cell and real systems in this work.

## APPENDIX B OPTICAL COUPLER CIRCUITRY

Commercially available optical coupling chips are used primarily in digital switching devices. The operation of the optical coupler is simple in principle. The input signal modulates the intensity of a light-emitting diode. Modulated light traverses a nitrogen-filled, hermetically-sealed container and impinges on a phototransistor which behaves as a conventional transistor with a signal applied to the base-emitter junction. The characteristic response of this coupling method is nonlinear and is sensitive to temperature. However, by using another optical coupler as a feedback element, the nonlinear transfer characteristics can be minimized and the effect of temperature on device characteristics can be reduced.

The topical isolator circuitry, built for the AC-system, is designed to handle floating grounds and has five stages: input amplifier, coupler feedback network, output offset, buffer amplifier and output gain. (See Figure B.1.) The input amplifier stage Il is a differential amplifier with switched feedback resistors allowing for gains of either 0.1 or 1.0. In this configuration, noise common to both input leads is cancelled out. Signal attentuation, if required, prevents operation of the optical couplers in a nonlinear fashion.

The network consisting of I2, 01 and part of 02 sets the bias voltage for the optical couplers and provides negative feedback to enhance the linearity of the output signal. The bias adjust



Schematic diagram of the optical isolation circuit. Figure B.1

potentiometer in conjunction with I2 is used to set the most linear operating point for Ol and O2. Changes in gain due to noise or temperature changes are sensed by Ol and fed to the inverting input of I2 to stabilize the gain.

The output offset potentiometer knob is located on the exterior of the isolator circuit chassis permitting adjustment of the DC value of the output signal to match that of the instrument connected to the output of I5. This stage is controlled by I3 which sums the signal from O2 and the output offset potential from the potentiometer. I4 is a buffer amplifier with high input impedance, low output impedance and a gain of 1. The output gain stage consisting of I5 and switched trimming potentiometers permits calibration of the entire isolator circuit to yield overall gains of 1.0 and 10.0.

Without separate power supplies and grounds for input and output stages, the circuit would not provide isolation. Accordingly, one is obliged to power circuit components up to 02 with one ± 15 volt power supply and those after 02 with another ± 15 volt supply. All circuitry up to and including pins 1 and 2 of 02 belong to the input stage and all circuitry from and including pins 4 and 5 of 02 is output circuitry.

As shown in Figure B.2, the optical isolation circuit has a reasonable flat frequency response up to about 15 kHz. This curve was determined by measuring the transfer function of the isolation circuit with the HP5420. Beyond 15 kHz, the phase lag becomes increasingly significant. The large amplitude spike approximately midway across the plot and the severed smaller spikes immediately to its right are caused by 60 Hz noise and its harmonics, respectively.

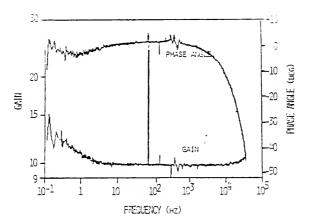


Figure B.2 Frequency response of the optical isolation circuit.

#### APPENDIX C SIMULATED ELECTRODE STUDIES

In this sequence of experiments on a single simulated electrode, the effects of signal amplitude, potentiostat incorporation and the use of optical isolation were assessed. All experiments were performed on a three-components electronic network with R $_{\rm S}$  = 20.0  $\pm$  0.4  $\Omega$ , R $_{\rm p}$  = 1000  $\pm$   $\Omega$  and C $_{\rm p}$  = 22  $\pm$  2 $\mu{\rm F}$ .

## C.1 Effect of Signal Amplitude on Data Quality

The response of a simulated electrode network was measured for signal amplitudes of 4v, .4v and 120 mv p-p with the BLWN signal applied across the network and current determined by the voltage drop across  $R_s$ . See Figure C.1 for the wiring of this experiment series. The results are given in the plots of Figures C.2-C.4, respectively. Note that the data are portrayed in the complex plane, Pohlman-Smyrl and Bode formats. The complex plane plot appears "upside-down" because + imaginary rather than - imaginary values have been plotted.

The data are superimposed on theoretical curves determined using the nominal vlues of network components. It can be seen in Figure C.2 that the experimentally determined values of  $R_{\rm p}$  and  $R_{\rm s}$  are very close to their nominal values. The disparity in slopes evidenced in Figure C.2g reflects a deviation in  $C_{\rm D}$  from the nominal value; however, analysis shown the deviation to be less than 5%, well within the allowable tolerance for the capacitor. Data quality is observed to deteriorate at low frequencies for the reasons discussed in Chapter III.

Lower signal amplitude does not necessarily mean deterioration in S/N as shown in Figure C.3. There is no noticeable change in data quality as a consequence of the ten-fold decrease in signal amplitude. In Figure C.4, however, there is a marked increase in low frequency data scatter, a trend which worsened with further decreases in signal amplitude. Plot character was found to be virtually unrecognizable in the 20 mv p-p range. For this particular network, where the voltage drop across  $R_{\rm S}$  is about 2% of the voltage drop across the entire network, a 20 mv p-p perturbation would result in a 0.4 mv p-p voltage drop across  $R_{\rm S}$ . Given the capabilities of a 12 bit ADC, such a signal can be resolved into only 8 discrete levels.

The graphical portrayals in Figures C.2-C.4 were analyzed for the values of  $R_{\rm S}$ ,  $R_{\rm p}$  and  $C_{\rm D}$  which they would predict. The comparison of predicted and nominal values for the three signal amplitudes as shown in Table C-1. As can be seen, one of the three analysis techniques was capable of predicting all values to within  $\pm 5\%$  of the nominals for each of the three amplitudes.

## C.2 Simulated Electrode Under Potentiostatic Control

To demonstrate that data could also be obtained with an electrode under potentiostatic control, the network was connected between the counter and working electrode leads of the potentiostat and a 160 mv p-p BLWN signal was applied to the summing junction of the control amplifier. (See Figure C.5 for a schematic representation.) Potential drop across the network was monitored with the potentiostat electrometer and current flow measured as the voltage drop across  $R_{\rm g}$ .

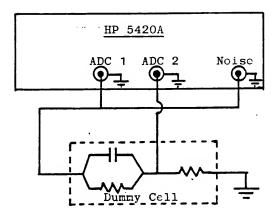
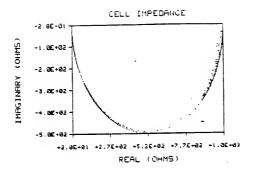


Figure C.1 Schematic illustration of connections without optical isolation or potentiostat.



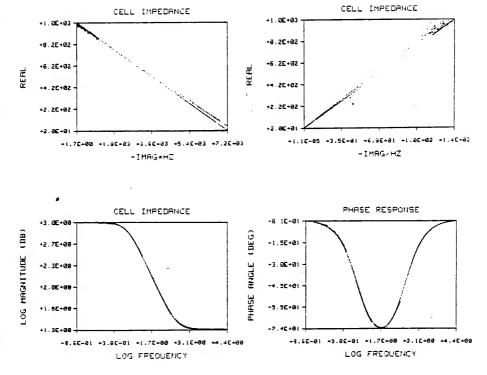
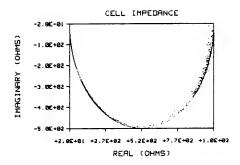


Figure C.2 Three-element network impedance plots for signal amplitude of 4.0 volts.



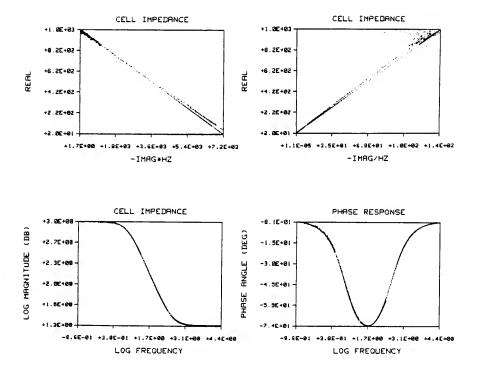
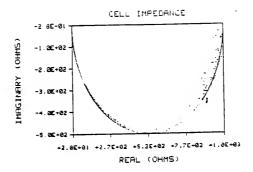


Figure C.3 Three-element network impedance plots for signal amplitude of 0.4 volts.



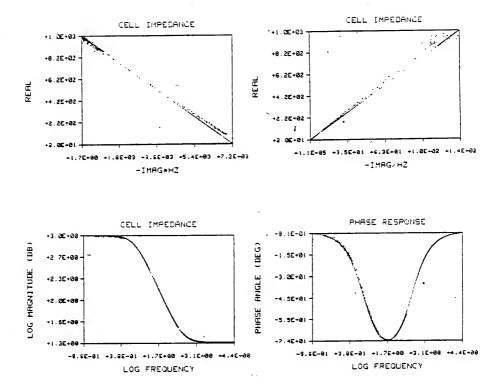


Figure C.4 Three-element network impedance plots for signal amplitude of 120 mv.

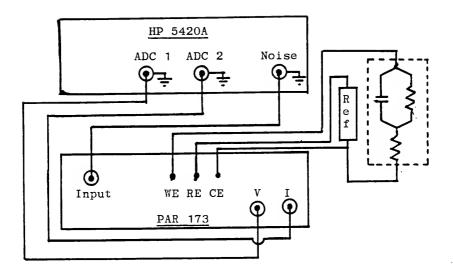


Figure C.5 Schematic illustration of connections with a potentiostat.

. Table C-1 Comparison of Analytical Findings As A Function of Signal Amplitude

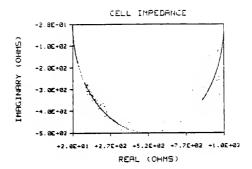
	<del></del>		·	
Analysis Type	Bode Analysis	* Δ -0.96 -2.00 -1.63	% A +1.65 +1.65 +1.65	% A -2.82 +1.55 -2.50
		1000 990.40 979.99 983.69	20 20.33 20.33 20.33	22 21.38 22.34 21.45
	Re vs Im *Hz and Re vs In/Hz	% ∆ -0.60 -1.20 -2.12	30 60 05	Δ 77 27 00
			ε Δ +5.30 +4.60 +8.05	% A -3.77 -3.27 -3.00
		1000 994.01 988.00 978.78	20 21.06 20.92 21.61	22 21.17 21.28 21.34
	Pe vs Im	8 Δ -0.24 -0.01 +2.20	% A +1.65 +1.65 +1.65	% A +4.59 +1.50 +13.27
		1000 997.56 999.86 1021.96	20 20.33 20.33 20.33	22 23.01 22.33 24.92
		hom 4v .4v .12v	4v 4v .4v .12v	4v .4v .12v
		දුල් යි	<sup>කි</sup> ලි	ල ඕ

These connections resulted in a DC offset of about 20 mv at the HP5420 ADC, and an offset of 20-30 mv at the potentiostat. The presence of such offsets led to the development of optical isolation discussed in Chapter 3 and Appendix B; however, the offsets were ignored during execution of this run. As can be seen in the sequence of plots of Figure C.6, the data have the same character as that obtained without potentiostatic control but exhibits more data scatter, an expected outcome when the signal is processed through additional analog amplifier stages.

#### C.3 Effect of Optical Isolation

Figure C.7 is a series of plots made with the same signal amplitude and potentiostatic control but with the input signal separated from the potentiostat with an optical isolator. The inputs to both HP5420 ADC channels were also optically isolated as shown in Figure C.8. The offset potentiometers of the isolators were used to eliminate all DC offsets. Although the plot character is maintained, there is more data scatter evident in Figure C.7 than exhibited by the network when subjected to a 120 mv p-p signal without potentiostatic control (Figire C.4). The price one pays for elimination of DC offsets is a deterioration of S/N.

Another penalty observed in the plots of Figure C.7: the frequency response above 10 kHz exhibits instrumental artefact from the isolators, destroying the usefulness of the experimental data in this range of frequency. One could attempt to correct this problem by using optical isolator chips with better high frequency response characteristics or could simply be content with the low frequency data.



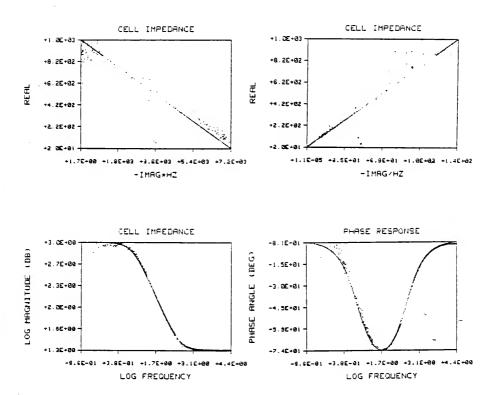
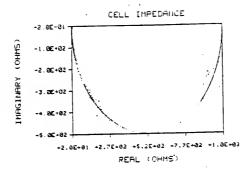


Figure C.6 Three-element network impedance plots made with a potentiostat in place.



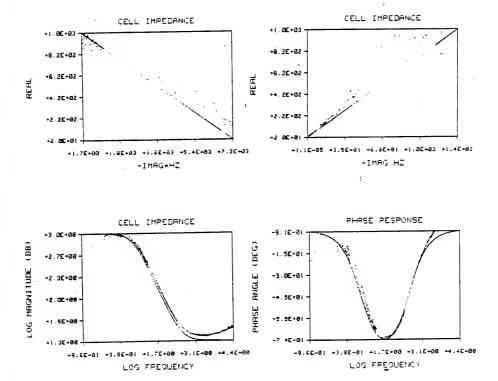


Figure C.7 Three-element network impedance plots for measurements made with potentiostat and optical isolators in place.

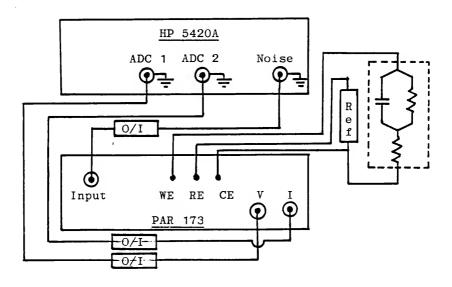


Figure C.8 Schematic illustration of connections to a three-element network with potentiostat and optical isolation.

#### APPENDIX D SYSTEM SOFTWARE

The computer software created during the course of this project falls into three general categories: (1) the BASIC language main program written by Bob Fortune to store, manipulate, smooth, fit, analyze and plot data gathered by the HP5420 signal analyzer; (2) a series of command files written by the author using the main program to perform routine data gathering and analysis procedures; and (3) a BASIC language program, GRAFIT, for use with a HP85 microcomputer and HP7225 Graphics Plotter in plotting analytical portrayals of impedance for the five-element network models described in Chapter IV.

## The Main Program

The main program, designated at 5420Nl, may be read into RAM from either tape or eight-inch diskette. However, the diskette also contains subroutines which are called by the main program during the course of execution. The diskette must, therefore, be in place in an operational disk drive during execution of the main program. The range capabilities of the program is illustrated by the menu which is displayed whenever this program is run.

#### 5420 ANALYSIS UNIT GROUP MENU

K0 = SETUP

K1 = CURSOR

K2 = DISPLAY

K3 = CONTROL

K4 = SPECIAL

K5 = MODE

K6 = COMMAND FILE FUNCTIONS

K7 = DATA FILE FUNCTIONS

K8 = DATA MANIPULATIONS

K9 = EDIT FUNCTIONS

K10 = DELETE LOCAL COMMANDS

Kll = FILE-OF-FILES

K12 = COMPUTER OPERATIONS

K14 = PLOT LIMITS

 $\Lambda K4 = COMMAND DUMP$ 

In this menu listing, the letter K followed by a number refers to a function key which may be depressed to activate the indicated section of software. The function and capabilities of each of the individual sections will now be outlined.

### Function Keys

KO SET UP. When function key 0 is activated, subroutine "Set up group" is read in from the diskette and executed. The purpose of the setup group is to permit the user to operate the setup buttoms in the 5420 analyzer with computer control. The user creates a series of command which upon execution are transmitted via the HPIB to the HP5420 and place it in a configuration capable of receiving data. For example, one can specify whether the analyzer is to be configured for frequency or time domain analysis, which type of averaging is desired, the type of input signal which will be used, etc. Once the user understands how to operate the keys manually, the use of the setup group program is self-explanatory.

K1 CURSOR. When function key 1 is activated, subroutine "Cursor group" is read in from the diskette and executed. The cursor group was to have permitted control of the cursor on the CRT display of the 5420 analyzer. This group was never fully developed and is of no use.

K2 DISPLAY. When function key 2 is activated, subroutine
"Display\_group" is read in from the diskette and executed. The purpose
of the display group is to create commands which specify in which plot
format a given set of data is to be displayed on the CRT of the HP5420.
For example, the data may be portrayed in complex plane or Bode plot
formats. All the keys on the HP5420 which control display may be
controlled from the HP9845 computer. Use of this group is straightforward once the user understands the function of the HP5420 keys.

K3 CONTROL. When function key 3 is activated, subroutine

"Control\_group" is read in from the diskette and executed. The control group permits creation of computer commands for the control keys of the HP5420 analyzer. For example, once all setup and display format information has been entered, data collection may begin. This requires activation of the START control. Other control keys are PAUSE/CONTINUE, VIEW INPUT, MAX RATE, RESET and SELF-TEST.

K4 SPECIAL. When function key 4 is activated, subroutine
"Special\_group" is read in from the diskette and executed. The special group contains miscellaneous commands which can be used with the HP5420. For example, commands to prohibit recognition of local (manual button-pushing) commands during computer-controlled command execution is provided here. One can also place text on the screen of the 5420 CRT using this group.

K5 MODE. When function key 5 is activated, subroutine "Mode" at line 1320 of the main program is executed. Mode control determines whether a set of commands will be executed immediately, stored for later execution, or whether a stored set should be executed. This group is used to execute command files.

K6 COMMAND FILE FUNCTIONS. When function key 6 is activated, subroutine "Command\_file" is read in from the diskette and executed. This group permits manipulation of command files after creation. One may save, recall, or append an existing command file.

K7 DATA FILE FUNCTIONS. When function key 7 is activated, subroutine "Dfile" is read in from the diskette and executed. Data files are created each time a set of data is gathered by the HP5420. The data file function group permits these so-called short data sets to be named and renamed, tied together into a long-data set (deleting low-resolution over-lapping data points) and resaved. This group creates instructions which are included in a command file to perform these functions routinely.

"Dmanip" is read in from the diskette and executed. Once data files have been created and stored, this group permits mathematical manipulation of the data. For example, individual short data sets can be tied together. Lease squares and polynomial fits may be performed on the data, generating new smoother sets of data. Real and imaginary arrays may be scaled by a factor. Using the cursor, regions of interest may be specified, creating new data sets for the region of interest. This group proved to be an extremely flexible and useful tool.

<u>K9 EDIT FUNCTIONS</u>. When function key 9 is activated, subroutine "Editl" at line 1590 of the main program is executed. This group constitutes an editing package for the command files. The user may delete or replace individual lines or list the entire command file. In using the editor, other groups such as SETUP, CURSOR, DISPLAY, CONTROL, DATA FILES, and DATA MANIPULATION may be invoked.

K10 DELETE LOCAL COMMANDS. When function key 10 is activated, subroutine "Del\_com" at line 2550 of the main program is executed. This subroutine deletes all commands currently in the local command file, thus preparing for the creation of a new command file.

KILT FILE-OF-FILES. When function key ll is activated, subroutine "Mul\_file" is read in from the diskette and executed. This subroutine provides for the sequential execution of a series of command files. A particular sequence such as data collection, followed by plotting in a particular format, can be given a file-of-files name, which can then be executed at will.

K12 COMPUTER OPERATIONS. When function key 12 is activated, subroutine "Com\_group" is read in from the diskette and executed. This group should be more logically named "PLOTTING GROUP" as it is concerned with defining the type of plot portrayal for the data, X and Y axis labeling, and whether the plot will be placed on the CRT, printer, or remote four-color plotter.

K14 PLOT LIMITS. When function key 14 is activated, subroutine
"Plot\_group" is read in from the diskette and executed. The purpose of this group is to establish the plot limits, location and scale and to identify whether the plot is new or will be an overlay on an old plot.

AK4 COMMAND DUMP. This key, which means "shift key 4", activates function key 20 which causes subroutine "C\_dump" at line 7425 of the main program to be executed. Depressing the shift and key 4 simultaneously causes the series of commands in the local command file to be listed by the integral thermal printer for inspection.

# Main Program Listing

The main program consists of numerous subroutines which are executed in an order dependent on the desires of the user. Table D-1 summarizes the functions of the various subroutines which make up the main program. A complete listing of the main program follows Table D-1.

# TABLE D-1 MAIN PROGRAM SUBROUTINES

LINE #	NAME	FUNCTION
525, 560, 595, 630 670, 1500 3190, 3230 4725, 5730 6835	SUB KEY_N	When function key N is pressed, a subroutine stored on the diskette is transferred to a particular RAM location and executed.
425	Main Menu	Displays the 5420 Unit Group Menu on the CRT.
355	Clear	Clears the top 20 lines of the CRT display.
385	Putline	Displays a line in a specified format on the CRT.
815	Send	Sends a series of commands in a command file to HP5420
1185	Shorty	Shortens a tied-data set spanning 5 decades of frequency to 183 data points equally spaced over the log frequency range.
1320	Mode	Stored in RAM, called by depressing Key 5. Allows user to select whether a command file in RAM should be executed immediately or stored; or if stored, command file should be executed.
1590	EditL	Subroutine which permits editing of a command file.
2165	Isr	Identifies status codes of HP5420 during execution of a command file and tells computer what to do about them.
2375	Make_plot	Sends data on the interface bus between HP5420 and HP9845 depending on status code identified in Isr.
2550	Delcom	Stored in RAM, called by depressing key 10; deletes all commands from local command file.
2705	Savrec	Saves or recalls data for single bandwidth data set collected by HP5420.

# Table D-1--continued.

LINE #	NAME	FUNCTION
3085	Adc_ovrflo	Beeps when Analog to Digital converter encounters an overflow condition during a run.
3130	C_err	Converts HP5420 status codes into error identification.
3285	Clear_line	Clears a line of the command file.
3310	Get_p	A subroutine used by the keys which permits HP5420 command set-up. Prompts for the command information.
3435	Shifty	Renumbers command file when command deleted or added
3565	Group_menu	Function unknown.
3660	Label	Label a plot format.
3770	Sys	System codes are discussed in more detail later. This subroutine contains the logic introduced into the command file through the use of a particular system code.
4155	Movr	Renames real and imaginary data points to a form which can be plotted.
4265	Datafile	Stores and recalls data sets collected by HP5420.
4765	Tie	Ties consecutively gathered data sets together discarding lot resolution overlapping data, creating a tied data set.
5020	Linearc	Generates plot parameters, labels and draws axes for a plot.
5775	Datam	Subroutine to manipulate data sets as directed by system codes. For example, swaps real and imaginary arrays or scales real and or imaginary by a constant.

# Table D-1--continued.

LINE #	NAME	FUNCTION
6045	Abuild	Builds appropriate arrays of data for plotting all desired formats.
6670	Plfix	Locates the position and determines the scale of the desired plot.
6880	Plot_fix	Uses system code information to obtain plotting information for Plfix.
7210	Smoothr	Contains logic based on system codes for determining how a data set should be smoothed.
7320	Smooth	Performs a data smoothing algorithm on a data array.
7425	C_dmp	Activated by shift key 4; dumps contents of the local command file to the thermal printer of the HP9845.
7485	S plot	Contains plotting logic based on system code information.
7705	Zero_data_sets	Assigns all values of a named data file to zero.
7860	Ren_file	Permits a command file to be renamed.
7975	Delfiles	Permits a command file to be deleted.
8080	ГŢ	Function unknown.
8205	Points	Permits the cursor to be moved along a plotted data array to identify coordinates of specified points. Enabled with system code 41.
8560	Pointr	Function unknown.
8600	Least	Performs a least squares analysis on data.
9330	Fit	Allows user to select a region of data over which a least squares fit is performed.

# Table D-1--continued.

LINE #	NAME	FUNCTION
9865	Swap_scale	Function unknown.
10050	Unswap_scale	Function unknown.
10175	Antol	A complicated method for averaging data.
10565	Lsfit	Performs a linear least squares fit on data, plots it and deter- mines equation of line.
11315	Lsauto	Function unknown.
11585	Manul	Function unknown.
12030	Region_intrest	Determines a region of interest over which data may be evaluated by a fitting technique.
12420	Analysis	Performs graphical analysis on five types of plots, fitting data to three-element network model.
13045	Remove	Deletes data points in the vicity of 60 Hz and its harmonics.
13420	Command_file	Permits saving, appendings and recalling command file stacks by name.

#### Main Program Listing

```
2
3
4
5
   OPTION BASE 1
       COM Command*(200), Number_commands, Mode*, Menu, 85420, Word*(200), Prefix*:200)
COM Editf*, Edit_line, B5420, SHORT Pdata(1), Nprint, Sdata(528), Nsave, Stat
10
15
       COM Files, SHORT State(1), Ry(512), Ix(512), Sz(30), Xline, Tc, Tf, Ti, Np, Slope, P1
28
, P2
25
       COM SHORT Xstart, Xstep, Ryc (1536), Ixc (1536), Frc (1536), Cp, Intercept, Frequenc
38
       COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
Paxis
       COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
35
D8, D9
       COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
49
       COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(128), Ty(128), Tflg, X60, E
45
very
       COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$
50
[20]
       ! COM SHORT CPX, XTP(1536), CPC, CTP(1536)
55
60
       D9=-1
65
       Region=0
78
       Paxis=0
75
       Sfig=0
89
       Pflg=0
85
       Lsf=0
       Editf#=" "
90
95
       B5420=0
       Pscale=15
100
105
       Number_commands=0
110
       0nn=1
       Off=1
115
       Blue=0
120
125
       Black=1
130
       Pager=1
135
       Nopager=0
149
       Every=0
145
       X60=1
150
       Frequency=Every
155 A5420=704 ! ADDRESS OF 5420 UNIT
160 ON INT #7,12 CALL Isr
165 CONTROL MASK 7:128
170 CARD ENABLE 7
175 PRINTER IS 16
180 ASSIGN #6 TO "5420LF:F9"
105 File#="5420LF:F9"
198 READ #6; Number_commands
195 MAT READ #6; Command*, Word*, Prefix*
200 ASSIGN * TO #6
205 ON KEY #15 GOTO 205
210 ON KEY #0 CALL Key_0 !Setup_group
215 ON KEY #1 CALL Key_1 !Cursor_group
220 ON KEY #2 CALL Key 2 !Display group
225 ON KEY #3 CALL Key 3 !Control group
230 ON KEY #4 CALL Key 4 !Special group
235 ON KEY #5 CALL Mode
248 ON KEY #6 CALL Key_6 !Command_file
245 ON KEY #9 CALL Edit1
250 ON KEY #10 CALL Del_com
255 ON KEY #11 CALL Key 11 | Mul file
260 ON KEY #12 CALL Key 12 | COM group
265 ON KEY #7 CALL Key 7 | Dfile
270 DH KEY #8 CALL Key_0
                                 IBmanin
275 ON KEY #14 CALL Key 14 !Plot_group
288 ON KEY #28 CALL C_dmp
```

```
285 CALL Mainmenu
298 Menu=15
295 IF Menu(>15 THEN 295
300 GOTO 295
305 STOP
318
315
320 1
325 !
330 ! SUBROUTINES USED IN THIS PROGRAM
335 !
348
345 !
350 !
355 !
360 ! SUBROUTINE TO CLEAR THE TOP 20 LINES OF DISPLAY
365 1
370 SUB Clear
375
     PRINT CHR$(12)
388
     SUBEND
305
    ! SUBROUTINE TO MOVE CURSOR ABOUT SCREEN
390
395
     SUB Putline(Ir, Ic, A$)
     PRINT USING "#, 3A, 2D, A, 2D, A, K"; CHR$(27)&"&a", Ir, "r", Ic, "C", As
400
485
410
      ! SUBROUTINE TO DISPLAY MAIN MENU
415
420
425
    SUB Mainmenu
438
     CALL Clear
     CALL Putline(0,21, "5420 ANALYSIS UNIT GROUP MENU")
435
440
     CRLL Putline(2,27, "K0 = SETUP")
     CALL Putline(3,27,"K1 = CURSOR")
CALL Putline(4,27,"K2 = DISPLAY")
CALL Putline(5,27,"K3 = CONTROL")
445
458
455
     CALL Putline(6,27, "K4 = SPECIAL")
460
     CALL Putline(7,27, K5 = MDE")
CALL Putline(8,27, K6 = COMMAND FILE FUNCTIONS")
465
470
475 CALL Putline(9,27, "K7 = DATH FILE FUNCTIONS")
480 CALL Putline(10,27, "K8 = DATA MANIPULATIONS")
485 CALL Putline(11,27,"K9 = EDIT FUNCTIONS")
490 CALL Putline(12,27,"K10 = DELETE LOCAL COMMANDS")
495 CALL Putline(13, 27, "K11 = FILE-OF-FILES")
500 CALL Putline(14,27, "K12 = COMPUTER OPERATIONS">
505
     CALL Putline(15,27, "K14 = PLOT LIMITS")
      CALL Putline(16,26, "AK4 = COMMAND DUMP")
510
515 CALL Putline(18,24, "STRIKE DESIRED KEY")
      SUBEND
528
525
530
535 SUB Key 0
540 OPTION BASE 1
545 LINK "KEY_0:F9",13428
      CALL Setup_group
550
555
      SUBEND
568
565
578
    SUB Key_1
OPTION BASE 1
575
588
      LINK "KEY_1:F9",13420
      CALL Cursor_group
585
598
      SUBEND
595
600
605
     SUB Key_2
OPTION BASE 1
610
       LINK "KEY_2:F9",13420
615
```

```
620
        CALL Display_group
625
        SUBEND
630
635
649
645
      SUB Key_3
OPTION BASE 1
650
655
        LINK "KEY_3:F9",13420
660
        CALL Control_group
665
        SUBEND
670
675
688
685
690
695
      SUB Key_4
700 OPTION BASE 1
785
        COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
        COM Editf$,Edit_line,B5420,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Stat
COM File$,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,F2
718
715
729
        COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
        COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
725
, Paxis
730
        COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
D8. D9
735
        COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
        COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, 160, Every
740
745
        COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times
[20]
        IF D9<>4 THEN LINK "KEY_4:F9",13420
750
755
        CALL Special_group
760
        D9=4
765
        SUBEND
770
775
780
785
790
        ! SUBROUTINE TO SEND COMMANDS TO 5420
795
                      CALL SEND
        L CALL:
888
895
818
615
        SUB Send
829
       OPTION BASE 1
825 COM Commands(*), Number_commands, Modes, Menu, 85420, Words(*), Prefix$(*)
830 COM Editfs, Edit_line, 85420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
835 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
840 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
845 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax, P
axis
850 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D8
. D9
855 COM SHORT Find_points,Paper,Blue,Black,Onn,Off,Skip,Device,Pager,Nopager
860 CDM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
865 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$[2
01
878 | COM SHORT CPX,XTP(+),CPC,CTP(+)
875
       DIM L$[25]
600
       ON KEY #16 GOTO BUE
885
      Lower=1
      Upper=Number_commands
899
      ! DETERMINE UPPER BOUND BASED ON MODE
895
       IF Modes="IMM" THEN Lover=Number commands ! IMMEDIATE MODE
IF Modes="EXE" THEN Upper=Number_commands ! SEND STORED COMMANDS
IF Modes="EXE" THEN CALL Putline(15,25,"COMMANDS BEING ACTED UPON")
900
985
910
915
      ! LOOP TO SEND COMMANDS TO 5420
```

```
925
    .
930 Length=0
935
     FOR J=Lower TO Upper
940 Xline=J
    Command*(J)=TRIM*(Command*(J))
945
     Length=Length+LEH(Command$(J))
950
955 IF Tc=0 THEH 975
     PRINTER IS 0
960
     PRINT J: Command $ (J)
965
978
     PRINTER IS 16
      IF Command*(J)[1,2]="//" THEN GOTO 1150
975
900
      L$="
985
       L$=CHR$(129)&" "
998
      LS=LSEVALS(J)
      L$=L$&"
995
1000 L==L$&Command$(J)
1005 IF Commands(J)="+SYS+" THEN L=L$&" "&Prefix$(J)
1010 Lx=LEN(TRIM$(L$))
1015
      FOR J1x=Lx+1 TO 23
1929 L#=L#&" "
1025 NEXT J1x
1030 L$[24,25]=CHR$(128)&CHR$(128)
1035 CALL Putline(20,0,L$)
1040 IF Command$(J)="#SYS#" THEH GOTO 1060
1045 IF Prefix$(J)(>"3325A" THEN OUTPUT R5420 USING "K";Command$(J)
1050 IF Prefix$(J)="33258" THEN OUTPUT 717 USING "K"; Command$(J)&"*"
1055 GOTO 1080
1060 Code=VAL(Prefix$(J))
1065 CALL Sys(Code)
1070 J=Xline
1075 GOTO 1150
1080 IF POS(Command$(J), "ST;") AND (LEN(Command$(J))=3) THEN B5420=1 | START CO
MMAND
1085 IF POS(Command$(J), "PL;") AND (LEN(Command$(J))=3) THEN B5420=1
1090 IF POS(Command$(J), "PL; ")=0 THEN 1125
1095 Icomma=0
1100 X$=Command$(J)
1105 FOR K=1 TO LEN(Command$(J))-1
1110 IF X$[K,K]="," THEH Icomma=Icomma+1
1115 NEXT K
1120 IF Icomma=1 THEN B5420=1
1125 IF POS(Command*(J), "SA;") THEN B5420=1 ! SAVE TO TAPE/CONTROLLEF
1138 IF POS(Command*(J), "RA;") THEN B5420=1 ! RECALL FROM TAPE/CONTROLLEF
1135 IF POS(Command*(J), "RS;") THEN HAIT 5000
1140 ! IF POS(Command$(J), "GL;") AND (LEH(Command$(J))=3) THEN B5420=1
                                                                               LOCA
1145 IF 85420 THEH 1145
1150 NEXT J
1155 ! ONCE YOU HAVE EXECUTED COMMANDS, SET MODE TO STORE
      IF Modes="EXE" THEN Modes="STO"
1160
1165 Bye:
1170 CALL Putline(20,5."
                                                      "&CHR$(128))
1175 Menu=-100
1180
      SUBEND
1185
1190
1195
1200
      SUB Shorty(SHORT Cp,Ryc(*),Ixc(*),Frc(*))
1205
1210
      OPTION BASE 1
1215
      Oldcp=Cp
1220
      1=17
1225
      K=18
1230 D_log=.027
1235 FOR J=10 TO 200
1240 Fregen=10^(-1+D log#J)
```

```
1245 FOR L=K TO Cp
1250
      K≖L
1255
      IF Frc(K)(Fregen THEN Next1
1260
      I = I + 1
      Ryc(I)=Ryc(K)
1265
1278
      Ixc(I)=Ixc(K)
1275
     Frc(I)=Frc(K)
1280
      GOTO Next i
1285 Hext 1: NEXT L
1290 Nextj: NEXT J
1295
      Cp=I
1300
      FOR J=Cp+1 TO Oldcp
1305 Ryc(J)=Ixc(J)=Frc(J)=0
1310 HEXT J
1315 SUBEND
1320
1325 ! SUBROUTINE TO SET MODE
1330 | CALL:
                   CALL MODE
1335
1348
1345 !
1350 SUB Mode
1355 OPTION BASE 1
1360 COM Command$(*), Number_commands, Mode$, Menu, 85420, Word$(*), Prefix$(+)
1365 COM Editfs,Edit line,35420, SHORT Pdata(**), Nprint, Sata(**), Nsew,Stat
1378 COM Files, SHORT State(**), Ry(**), Ix(**), Sz(**), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
1375 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
1380 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paris
1385 COM SHORT Cur. Poly. Lsf. Sflg. Region, Pflg. Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
B. D9
1390 COM SHOPT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
1395 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X50, Every
1400 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
291
1405 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
1418 CALL Clear
1415 Mode$="
1428 CALL Putline(8,26, "MODE CONTROL MENU")
1425 CALL Putline(4,10, "WHICH MODE DO YOU WISH TO OPERATE IN ?")
1430 | CALL Putline(6, 15, "I=IMMEDIATE EXECUTION OF COMMANDS")
1435 CALL Putline(7,15, "S=STORE COMMANDS FOR EXECUTION LATER")
1440 CALL Putline(8,15, "X=EXECUTE STORED INSTRUCTIONS")
1445 CALL Putline(18,12, "INPUT YOUR CHOICE *")
1450 Menu=5
1455 LINPUT Choice$
1460 IF Choices="1" THEH Modes="IMM"
1465 IF Choice$="S" THEH Mode$="STO"
1470 IF Choices="X" THEN Modes="EXE"
1475 IF Choice#="0" THEN 1495
1480 IF Modes=" " THEN 1410
1485 IF Modes="EXE" THEN CALL Send
1490 WAIT 2000
1495 SUBEND
1500 !
1505 !
1510 SUB Key_6
1515 OPTION BASE 1
1520 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
1525 COM Editf$,Edit line,B5428,SHORT Pdata(*),Nprint,Sdata(*),Hsave,Stat
1538 COM File$,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,P2
1535 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
1540 COM SHORT Plim,Pxo,Pxm,Pyo,Pym,Ploc,Xo,Xm,Yo,Ym,Pscale,Xmin,Xmax,Ymin,Ymax,
Paxis
1545 COM SHORT Cur.Poly.Lsf.Sflg,Region,Pflg,Pstart,Pstop,D1,D2,D3,D4,D5,D6,D7,D
8, D9
```

```
1550 COM SHORT Find points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
1555 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
1560 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Drpts, Dflg, Plots, Cut, Nocut, Time $ [
201
1565 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
1578 LINK "KEY_6:F9",13420
1575 CALL Command file
1589 D9=6
1585 SUBEND
1598 !
1595 !
1600 !
1685 ! SUBROUTINE TO PERFORM EDITING
1610 ! CALL:
                   CALL EDITL
1615 SUB Edit1
1629 OPTION BASE 1
1625 COM Command$(+), Number_commands, Mode$, Menu, A5420, Word$(+), Prefix$(+)
1630 COM Editf$, Edit_line, B5420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
1635 COM File$, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
1640 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
1645 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
1650 COM SHORT Cur.Poly.Lsf.Sflq.Region.Pflq.Pstart.Pstop.D1.D2.D3.D4.D5.D5.D6.D7.D
8,D9
1655 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
1660 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X50, Every
1665 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time#[
201
1670 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
1675 Begin: !
1680 Editf#="EDIT
1685 CALL Clear
1690 CALL Putline(0,26, "EDITING FUNCTION MENU")
1695 CALL Putline(2,5, "YOU CAN DO THE FOLLOWING EDITING:">
1700 CALL Putline(4.10. "A=ADD D=DELETE R=FEPLACE E=EXIT L=LIST S=SYNTHES
IZER")
1705 CALL Putline(6.5, "INPUT YOUR CHOICE *")
1718 INPUT Choices
1715 IF Choice$="A" THEN Add lines
1720 IF Choices="D" THEN Delete lines
1725 IF Choices="R" THEN Add lines
1730 IF Choice$="E" THEN 2025
1735 IF (Choices="Q") OR (Choices="S") THEN Add_lines
1749 IF Choices="L" THEN CALL C_dmp
1745 IF Choices="8" THEN 2025
1750 BEEP
1755 GOTO 1685
1760 Add lines: !
1765 IF (Choice*="A") OR (Choice*="Q") DR (Choice*="S") THEN Editf*="ADD"
1770 IF Choices="R" THEN Editfs="REP"
1775 CALL Putline(9,5, "AT WHAT COMMAND DO YOU WISH TO ADD/REPLACE *")
1788 INPUT Edit_line
      IF Edit_line<=0 THEN GOTO Begin
1785
1790 IF (Choice$="Q") OR (Choice$="S") THEN 1800
      GOTO 1875
1795
1822
      CALL Shifty(1)
PRINT "COMMAND#=?"
1895
      LINPUT Commands(Edit_line-1)
1818
      IF Choices="S" THEN Prefix$(Edit_line-1)="39258"
IF Choices="S" THEN 1835
1815
1829
      PRINT "PREFIX#=?"
1825
1030
      LINPUT Prefix#(Edit_line-1)
      IF Prefixs(Edit line-1)="3325A" THEN Words(Edit line-1)="++ SYNTHESIZER +*
1835
1840 IF Prefix$(Edit_line-1)="3325A" THEN 1855
1845 PRINT "WORD#=?"
1850 LINPUT Word$(Edit_line-1)
```

```
1855 IF Edit_line>Number_commands THEN Number_commands=Number_commands+1
1860 IF Editfs="ADD" THEN Number_commands=Number_commands+1
     GOTO Begin
1865
1878 CALL Putline(11,7, "YOU MAY ADD/REPLACE THE FOLLOWING TYPES: ")
                                                                        4=CONTROL"
1875 CALL Putline(13,10, "1=SETUP
                                        2=CURSOR
                                                        3=DISPLAY
                                                       7=DATA FILES
                                                                        8=DATA MAN
1880 CALL Putline(14,10, "5=SPECIAL
                                        6=COMPUTER
1885 CALL Putline(15, 10, "9=PLOT LIMITS")
1890 CALL Putline(16,14, "INPUT YOUR CHOICE*")
1895 INPUT Group
1900 IF Group<=0 THEN GOTO Begin
     IF Group <>5 THEN D9=-1
1995
1910 IF Group=1 THEN CALL Key_0
1915 IF Group=2 THEN CALL Key_1
1920 IF Group=3 THEN CALL Key_2
1925 IF Group=4 THEN CALL Key
1938 IF Group=5 THEN CALL Key_
1935 IF Group=7 THEN CALL Key_7
     IF (Group=6) AND (Choice$()"R") THEN CALL Key_12
1949
     IF (Group=6) AND (Choice$="R") THEN 1988
1945
     IF (Group=8) AND (Choice$(>"R") THEN CALL Key_8
1950
1955 IF (Group=8) AND (Choice$="R") THEN 1980
     IF (Group=9) AND (Choice$(>"R") THEN CALL Key_14
1960
      IF (Group=9) AND (Choices="R") THEN 1988
1965
1978 ! IF Group <>6 THEN 6788
1975 GOTO 2000
1980
     BEEP
1985 PRINT "REPLACE NOT AVAILABLE WITH GROUPS #6,8,9 ++ SORRY"
1990 WAIT 2000
1995 GOTO 1685
2000 IF (Group)=1) AND (Group(=9) THEN 2015
2005 BEEP
2010 GOTO 1870
2015 IF Editf$="REP" THEN Number_commands=Number_commands+1
2020 GOTO Begin
2025 Editf#="
2030 GOTO Bye
2035 ! SUBEND
2040 Delete_lines: !
2045 CALL Putline(9,5, "ENTER LINES TO BE DELETED+")
2050 LINPUT DIS
      P=POS(DI$.".")
2055
     IF P=0 THEN Start1=VAL(D1$)
2060
2065 IF P()0 THEN Start = VAL(B1$[1,P-1])
      IF P()0 THEN Stop1=VAL(D1$[P+1])
2070
2075 IF P=0 THEN Stop1=Start1
-2080 IF (Start1<=0) OR (Stop1<=0) THEN GOTO Begin
      IF Stop1>=Start1 THEN GOTO 2105
2085
2090 BEEP
2095 PRINT "TURKEY -- ENTER LINE NUMBERS CORRECTLY"
2100 GOTO Begin
      Number=Stop1-Start1+1
2105
2110 FOR N=Start1 TO Number_commands
2115 IF N+Number>200 THEN 2140
2129 Commands(N)=Commands(N+Number)
 2125 Prefixs(N)=Prefixs(N+Number)
2130 Words(N)=Words(N+Number)
 2135 NEXT N
 2140 Number_commands=Number_commands-Number
 2145 GOTO Begin
 2150 Bye: !
 2155 Menu=9
 2160 SUBEND
 2165 !
 2176 !
 2175 !
```

```
2180 !
2185 ! 5420 INTERRUPT HANDLING SUBROUTINE
2199
2195 SUB Isr
2200 OPTION BASE 1
2205 COM Command$(+), Number_commands, Mode$, Menu, A5420, Word$(+), Prefix$(+)
2210 COM Editf$, Edit_line, B5420, SHORT Pdata(+), Nprint, Sdata(+), Hsave, Stat
2215 COM File*, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
2220 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
2225 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
2238 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
2235 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
2240 COM SHORT Tpscale,Txmin,Txmax,Tymin,Tymax,Tnpts,Tx(+),Ty(+),Tflg,X60,Every
2245 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time & C
203
2250 ! COM SHORT CPX.XTP(+).CPC.CTP(+)
2255 STATUS A5420: Stat
2260 ! STATUS 705:Pstat
2265 Stat=OCTAL(Stat)
2270 IF Ti=0 THEN 2290
2275 PRINTER IS 8
2280 PRINT Stat, Patat
2285 PRINTER IS 16
2290 IF Stat=146 THEN CALL Print_data
2295 IF Stat=150 THEN CALL Make_plot
2300 IF Stat=142 THEN CALL Make_plot
2305 IF Stat=170 THEN CALL Make plot
2310 IF (Stat=140) OR (Stat=160) THEN CALL Saurec
2315 IF (Stat=141) OR (Stat=161) THEN B5420=1
2320 IF (Stat=104) OR (Stat=105) THEN B5420=0
2325 IF (Stat=106) OR (Stat=107) OR (Stat=110) THEN CALL C_err
2330 IF Stat=101 THEN CALL Adc_ovrflo
2335 CARD ENABLE 7
2340 SUBEND
2345
2350
2355
2360
2365 SUB Dummyf
2370 SUBEND
2375 !
2380 !
2365 !
2390 1
2395 ! SUBROUTINE TO PLOT DATA
2400 ! CALL
                  CALL MAKE PLOT
2405 !
2410 !
2415 SUB Make_plot
2428 OPTION BASE 1
2425 COM Command$(*), Number_commands, Mode$, Menu, 85420, Word$(*), Prefix$(*)
2438 COM Editf$, Edit_line, 85420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
2435 COM Files, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
2440 COM SHORT Xstart.Xstep.Rvc(*).Ixc(*).Frc(*).Cp, Intercept, Frequency
2445 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
2450 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
0, D9
2455 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
2460 CDM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
2465 COM SHORT Doscale, Dxmin, Dxmax, Dymin, Dymax, Drpts, Dflg, Plots, Cut, Nocut, Time $[
201
2470 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
2475 IF Stat=150 THEN Mplot
```

```
2480 IF Stat=170 THEN Notot
2485 B5420=0
2490 GOTO Bye
2495 Mplot: !
2500 35420=1
2505 CONFIGURE 7 TALK = 4 LISTEN = 5
2510 SENDBUS 7; "?D%"
2515 GOTO Bye
2520 Nplot: !
2525 B5420=1
2530 CONFIGURE 7 TALK = 5 LISTEN = 4
2535 SENDBUS 7; "?E$"
2540 Bye: !
2545 SUBEND
2550 !
2555
2560
2565
2570 ! SUBROUTINE TO DELETE COMMAND STACK
2575 ! CALL:
                   CALL DEL COM
2580
2585 !
2590 SUB Del com
2595 OPTION BASE 1
2600 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
2605 COM Editfs, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
2610 COM Files, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
2615 COM SHORT Xstart.Xstep.Rvc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
2628 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
2625 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
2630 COM SNORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
2635 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, %60, Every
2640 COM SHORT Descale, Demin, Demax, Dymin, Dymax, Dupts, Dflg, Plots, Cut, Nocut, Time $1
201
2645 ! COM SHORT CPX.XTP(*).CPC.CTP(*)
2650 CALL Clear
2655 CALL Putline(3,26, "COMMANDS BEING DELETED")
2660 FOR J=1 TO Number_commands
2665 Command$(J)="
2670 Prefixs(J)=""
2675 Word$(J)=""
2680 NEXT J
2685 Number commands=0
2690 WAIT 500
2695 Menu=10
2700 SUBEND
2705 !
2718 !
2715 !
2720 !
2725
2730 ! SUBROUTINE FOR SAVE - RECALL OF DATA
2735 ! CALL: CALL SAVREC
2740 !
2745
2750
2755 SUB Saurec
2760 OPTION BASE 1
2765 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
2770 COM Editfs,Edit line, B5428, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
2775 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
2788 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
2785 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
```

```
2790 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
2795 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
2800 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
2005 COM SHORT Descale, Damin, Damax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times[
201
2010 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
2815
     SHORT Tempa(16)
     ON ERROR GOTO Trouble
2828
2825 GOTO 2845
2838 Trouble: IF ERRN=153 THEN 2928
2835 PRINT "SAV/REC DATA ERROR: "; ERRN
2848
      STOP
2845 IF Stat=140 THEN Readin
2858 IF Stat=160 THEN Sendout
2055 Readin: !
2869
      MAT Sdata=ZER
2865
2870
      MAT Ry=ZER
2875 MAT IX=ZER
2880 FOR J=1 TO 16
2085 ENTER A5420; Tempa(J)
2895 NEXT J
2900 Dt=BINAND(Tempa(5),3)
2905 IF Dt=2 THEN Np=Tempa(3)/2
2910 IF Dt=3 THEN Np=Tempa(3)/4
2915 REDIM Sdata(Np+2)
2920
      OVERLAP
2925 ENTER 704 USING "+,F"; Sdata(+)
2926 REDIM Sdata(528)
     IF Dt=2 THEN Dt=1
IF Dt=3 THEN Dt=0
2930
2935
2945
      IF Dt=0 THEN Cmp1x
2950
      FOR J=1 TO Np
2955
      Ry(J)=Sdata(J)
2960 NEXT J
2965 GOTO Xx
2970 Cmp1x:
2975
      Index=0
2988 FOR J=1 TO Np
2985
      Index=Index+1
2990
      Ry(J)=Sdata(Index)
2995
      Index=Index+1
3000
      Ix(J)=Sdata(Index)
3005 NEXT J
3010 Xx: !
3815 Xstart=Tempa(12)
3020 Xstep=Tempa(13)
      FOR J=513 TO 528
3021
      Sdata(J)=Tempa(J-512)
3022
3023 NEXT J
3825 SERIAL
3030 GOTO Bye
3835
3040 Sendout: !
3045 Upper=16+Sdata(3)/2
3050 FOR J=1 TO Upper
3055 OUTPUT 704; Sdata(J)
3868 NEXT J
3865 !
3070 Bye: !
3075 B5420=0
3000 SUBEND
3885 1
3090
3095 SUB Adc_ourflo
```

```
3100 FOR J=1 TO 1
3105 BEEP
3110 WAIT 500
3115 NEXT J
3120 | STOP
3125 SUBEND
3130 !
3135 !
3140 !
3145 !
3150 ! SUBROUTINE TO INDICATE COMMAND ERROR
3155 ! CALL:
                   CALL C ERR
3160 SUB C_err
3165 CALL Clear
3178 IF Stat=186 THEN CALL Putline(2,25,"FATAL COMMAND ERROR")
3175 IF Stat=187 THEN CALL Putline(3,25,"FATAL GENERAL ERROR")
3180 IF Stat=110 THEN CALL Putline(4,25," FATAL ERROR! ">
3185 SUBEND
3190 !
3195 !
3200 !
3205 SUB Key 11
3210 OPTION BASE 1
       LINK "KEY_11:F9",13420
3215
3220 CALL Mul_File
3225 SUBEND
3230 !
3235
3240
3245
3250
      SUB Key_12
OPTION BASE 1
3255
      LINK "KEY_12:F9",13420
3260
       CALL Com_group
3265
      SUREND
3278
3275
3288
       SUB Clear_line(Istart, Numl)
3285
      FOR J=Istart TO Istart+Num1-1
3290
      PRINT USING "#,3A,2D,K";CHR$(27)&"&a",J,"r0C"&CHR$(27)&"K"
3295
3300
       NEXT J
3385
      SHREND
3310
3315
       SUB Get_p(Parms,L)
3320
3325 OPTION BASE 1
3330 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
3335 CDM Editfs,Edit line,B5428,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Stat
3348 CDM Files,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,P2
3345 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
3350 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
3355 CDM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7. D
8, D9
3360 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
3365 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
3378 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times[
201
3375 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
3380 Number_commands=Number_commands+1
3385 Parms=" "
       PRINT "ANY PARAMETERS (Y OR N) ? "
 3398
 3395
       L=Humber_commands
 3400
       INPUT Answers
 3405
       IF Answers="N" THEN Bye
      PRINT "INPUT PARAMETER STRING IN QUOTES: "
 3410
```

```
3415 LINPUT Parms
3420 Parms=Parms[2, LEN(Parms)-1]
3425 Bye: !
3430 SUBEND
3435
3449
3445
       SUB Shifty(N)
3450 OPTION PASE 1
3455 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
3460 COM Editf$, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
3465 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
3470 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
3475 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
3480 COM SHORT Cur.Poly.Lsf.Sflg.Region.Pflg.Pstart.Pstop.D1.D2.D3,D4,D5,D6,D7,D
0.D9
3485 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
3490 COM SHORT Tpscale,Txmin,Txmax,Tymin,Tymax,Tnpts,Tx(+),Ty(+),Tflg,X60,Every
3495 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time # [
3500 ! COM SHORT CPX.XTP(+).CPC.CTP(+)
3505
       P=1
       ! PRINT Number_commands, Edit_line
3510
3515
       FOR H=1 TO N
       FOR K=Number_commands+P TO Edit_line+P STEP -1
Command*(K)=Command*(K-1)
3520
3525
3530
       Word$(K)=Word$(K-1)
       Profixs(K)=Profixs(K-1)
3535
3540
       NEXT K
3545
       P=P+1
3550
       HEXT H
       Edit_line=Edit_line+N
3555
3560
       SUBEND
3565
3570
3575
3588
3565
      SUB Group_menu(R_start,R_stop,Pos_r,Pos_s,Delt,Nlb1,English$(*))
3598
3595
       Count = 0
3600
      FOR R=R_start TO R_stop
FOR K=1 TO Pos_r
3605
       Count =Count +1
3610
       IF Count > N1b1 THEN Bye
3615
3620
       J=Pos s+(K-1)+Delt
       IF Count(10 THEN Lines=VALs(Count)&" = "&English$(Count)
3625
       IF Count >9 THEN Line = "AEnglish (Count) " = "&English (Count)
3630
       CALL Putline(R, J, Line$)
3635
3640
       HEXT K
       NEXT R
3645
3650 Bye:
3655
       SUBEND
3660
3665
      SUB Label(Xsize, Ysize, Xlabel, Ylabel, Size, Pen, L$)
3670
3675
       INTEGER Xo, Yo, Xmax, Ymax, Labelx, Labely, Npen
3688
       NnensPen
3685
       Xo=0
3690
       Y0=0
       Xmax=16000+Xsize/15.75
3695
       Ymax=11400+Ysize/11.2
3700
3795
       Labelx=X1abe1+1016-.5+1016
3710
       Labely=Ylabel+1016-.25+1016
3715
       Chrsiz=Size/64+2.5
3720
       IMAGE 3A,5DC,5DC,5DC,5D
3725
       OUTPUT 705 USING 3720; "IP ", Xo, Yo, Xmax, Ymax
```

```
3730 OUTPUT 705 USING 3720; "IW ". Xo. Yo. Xmax. Ymax
      OUTPUT 705; "PU"
3735
      OUTPUT 705 USING 3720; "PR ",Xo,Yo,Labelx,Labely
OUTPUT 705 USING "3A,K,A,K"; "SI ",Chrsiz*(5/8),",",Chrsiz
OUTPUT 705 USING "3A,D"; "SP ",Hpen
3748
3745
3750
3755
      OUTPUT 705; "LB"&L$&CHR$(3)
      OUTPUT 705; "SP 0"
3760
3765
      SUBEND
3770
3775
3780
      SUB Sys(Code)
3785 OPTION BASE 1
3790 COM Command$(+), Number_commands, Mode$, Menu, A5420, Word$(+), Prefix$(+)
3795 COM Editf#,Edit_line,B5428,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Sfat
3888 COM File#,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,P2
3805 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
3010 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
3815 COM SHORT Cur.Poly,Lsf,Sflg,Region,Pflg,Pstart,Pstop,D1,D2,D3,D4,D5,D6,D7,D
8. D9
3820 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
3825 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
3830 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time#[
201
3835 ! COM SHORT CPX,XTP(*),CPC,CTP(*)
3849
     SHORT Xar(1536), Yar(1536)
3845
      IF (Code=1) OR (Code=2) THEN R label
3850
      IF (Code)=3) AND (Code(=8) THEN Plots
3855
      IF (Code=9) OR (Code=10) THEN CALL Data file(Code)
3860
      IF (Code=18) OR (Code=19) THEN CALL Data file(Code)
3865
      IF Code=20 THEH CALL Data_file(Code)
      IF Code=21 THEN CALL Data_file(Code)
3870
      IF Code=11 THEN CALL Tie(Word$(Xline))
3875
3888
      IF (Code>=12) AND (Code<=17) THEN Plots
3885
      IF (Code=24) OR (Code=40) THEN Plots
      IF (Code>=22) AND (Code<=23) THEN CALL Datam(Code,Word$(X1ine))
3898
3895
      IF (Code)=26) AND (Code(=29) THEN CALL Plot fix(Code)
      IF (Code>=32) AND (Code(=37) THEN CALL Smoothr(Code)
3900
3985
      IF (Code=30) OR (Code=31) THEN CALL Splot(Code, Word$(Xline))
3910
      IF (Code=41) OR (Code=42) THEN CALL Splot(Code, Word$(X1ine))
3915
      IF Code=38 THEN CALL Mour
3920
      IF Code=39 THEN CALL Del_files(Word$(Xline))
      IF Code=43 THEN CALL Analysis(Code, N, Xar(*), Yar(*))
3925
     IF Code=44 THEN CALL Remove(Code, Di, Frequency, Every, X60, Cp, Fyc(*), 1xc(*), F
3938
rc(*))
3935
                                ! EHABLE ANALYSIS ON EXPERIMENTAL DATA
      IF Code=45 THEN D5=1
3940 IF Code=46 THEN CALL Shorty(Cp,Ryc(*),Ixc(*),Frc(*))
3945 GOTO Bue
3950 R_label: !
3955 | Xline=Xline+1
3968
      P=POS(Command$(Xline),",")
3965
      X_size=VAL(Command*(Xline)[1,P-1])
3970
        size=VAL(Command$(Xline)[P+1])
3975 P=POS(Prefix#(Xline),",")
      Label_x=VAL(Prefix*(Xline)[1,P-1])
Label_y=VAL(Prefix*(Xline)[P+1])
3988
3985
      Xline=Xline+1
3990
3995
      P=POS(Prefix#(Xline), ", ")
4000
      Size=VAL(Prefix#(Xline)[1,P-1])
4005
      Pentype=VAL(Prefix#(Xline)[P+1])
4010
      IF Code=1 THEN LS=Command$(Xline)
      IF Code=2 THEH L#=File#
4015
4020
      i PRINT X_size;Y_size;Label_x;Label_y;Size;Pentype;L$
4025
      CALL Label(X_size,Y_size,Label_x,Label_y,Size,Pentype,L$)
4030 GOTO Bye
4035 Plots:
4040 Xline=Xline+1
```

```
4845 X#=Command#(Xline)
 4859
        Y$=Prefix$(Xline)
 4055
        T#=Word$(Xline)
 4060
        Xline=Xline+1
 4865
        C=Code
 4070
        Q=POS(Prefix#(X1ine), ", ")
 4975
        Pn=VAL(Prefix#(Xline)[1,0-1])
 4080
        P=VAL(Prefix$(Xline)[Q+1])
 4985
        CALL Abuild(C, N, Xar(+), Yar(+))
        IF (C)=3) AND (C(=5) THEN CALL Semilog(C,N,Xar(*),Yar(*),X$,Y$,T$,P,Pn)
 4898
 4095
        IF (C)=6) AND (C(=8) THEN CALL Linearc(C,N,Xar(*),Yar(*),X$,Y$,T$,P,Pn)
        IF (C>=12) AND (C<=18) THEN CALL Linearc(C, N, Xar(+), Yar(+), X$, Y$, T$, P, Pn)
 4188
        IF (C=24) OR (C=40) THEN CALL Linearc(C,N,Xar(*),Yar(*),X$,Y$,T$,P,Pn)
 4105
 4110
       GOTO Bye
 4115 Bye: !
 4120
        SUBEND
 4125
 4130
 4135
 4140
 4145
        SUB Dummuh
 4150
        SUBEND
 4155
 4168
 4165
 4170
        SUB Mour
 4175
       OPTION BASE 1
 4180 COM Command$(*), Number_commands, Mode$, Menu, R5420, Word$(*), Prefix$(+)
 4185 COM Editfs,Edit_line,B5429,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Stat
4198 COM Files,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope.P1,P2
 4195 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
 4200 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
 Paxis
 4205 COM SNORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
 8, D9
 4218 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
 4215 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
 4228 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times[
 201
 4225 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
 4230
       Cp=Np-1
 4235
       FOR J=2 TO Cp
 4249
       Ryc(J)=Ry(J)
4245
       Ixc(J)=Ix(J)
 4250
       Frc(J)=Xstart+Xstep*(J-1)
 4255
       NEXT J
 4268
       SURFAR
 4265
 4278
 4275
 4280
 4285
 4290
4295
 4300
          SUBROUTINE TO STORE AND RECALL DATA
4395
        ! CALL:
                     CALL DATA_FILE
4310
4315
       SUB Data file(Code)
4329
      OPTION BASE 1
4325 COM Commands(+), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(+)
4335 COM Editfs, Edit line, B5429, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
4335 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
4348 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
4345 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
4350 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
```

```
8.D9
4355 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
4360 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
4365 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Timest
201
4370 ! COM SHORT CPX,XTP(+),CPC,CTP(+)
      ON ERROR GOTO Trouble
4375
      IF (Code=9) OR (Code=18) THEN Save_data
4380
4385
     IF (Code=10) OR (Code=19) THEN Recall data
     IF Code=20 THEN Zero_data
4390
      IF Code=21 THEN Ren_f1
4395
      PRINT "BAD CODE IN DATA_FILE: "; Code
4488
     STOP
4405
4410 Trouble:
4415 IF ERRN=54 THEN Dup_file
4420 IF ERRN=56 THEN No_file
4425 PRINT "HUH - DATA_FILE ERROR # : ",ERRN
4430
      STOP
4435 No_file:
4440 BEEP
4445 PRINT "FILE "; Hames; " DOES NOT EXIST -- HALT!"
4459
      STOP
4455 Dup_file:
4460 IF Code=18 THEN PURGE Name$
     GOTO 4645
4465
4470 Zero_data:
4475 CALL Zero_data_sets
4488 GOTO Bye
4485 Recall_data: ! 10=SHORT 19=TIED
     Names=Words(Xline)
4490
4495 IF POS(Names, ": ")=0 THEN Names=Names&":F8"
4500
     ASSIGH #5 TO Hames
4595
      IF Code=10 THEN READ #5; Np, Xstart, Xstep
     IF Code=19 THEN 4565
4510
4515 IF Np<>0 THEN 4555
4520
     Xstart=0
4525
     Xstep=0
4530 MAT RU=ZER
4535 MAT IX=ZER
4540 MAT Sdata=ZER
4545 MAT Pdata=ZER
4545
4550 GOTO 4600
4555 IF Code=10 THEN MAT READ #5; Ry, Ix, Sdata ! .Pdata
4560
      IF Code=10 THEN 4600
4565 IF Code=19 THEN READ #5; Cp
4570 IF Cp<>0 THEN 4595
4575 MAT Ryc=ZER
4580 MAT Ixc=ZER
4585
      MAT Frc=ZER
4590
      G0T0 4600
      IF Code=19 THEN MAT READ #5; Ryc, Ixc, Frc
4595
4600 ASSIGH * TO #5
4605 D1=0
4610
      Code1=0
      CALL Remove(Code1, D1, Frequency, Every, X60, Cp, Ryc(+), Ixc(+), Frc(+))
4615
4620 GOTO Bye
                  ! 9=SHORT 18=TIED
4625 Save data:
4630 Names=Words(Xline)
4635 IF POS(Hames, ": ")=0 THEN Names=Names&":F8"
      IF Code=9 THEN CREATE Names, 26
4640
4645
       IF Code=10 THEN CREATE Name$,75
4650
       ASSIGH #5 TO Names
       IF Code=9 THEN PRINT #5; Np, Xstart, Xstep
 4655
4660
      IF Np=0 THEN 4670
      IF Code=9 THEN MAT PRINT #5; Ry, Ix, Sdata ! , Pdata
4665
4670 IF Code=18 THEN PRINT #5;Cp
```

```
4675 IF Cp=0 THEN 4685
4680 IF Code=18 THEN MAT PRINT #5; Ryc, Ixc, Frc
4605 ASSIGN * TO #5
4698
      GOTO Bye
4695 Ren_f1:
4788 Names=Words(Xline)
4705 CALL Ren_file(Hames)
4718 GOTO Bye
4715 Bye:
4728 SUBEND
4725
4730
4735
4740 SUB Key_7
4745 OPTION BASE 1
4750 LINK "KEY_7:F9",13420
4755 CALL Drile
4760
       SUBEND
4765
4778
4775
4780
      SUB Tie(F$)
4785 OPTION BASE 1
4798 COM Commands(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
4795 COM Editf$, Edit_line, B5420, SHORT Pdata(*), Mprint, Sdata(*), Msave, Stat
4800 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
4805 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
4810 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
4815 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8.D9
4828 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
4825 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
4838 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$[
291
4835 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
4849
      DIM Bp(7)
4845 DATA 0.05, 8.1, 3, 25, 256, 3200, 25600
4850
      MAT READ Bp ! FREQUENCY BREAKPOINTS
4855
      DIM Data_files(6)
      DATA "1", "2", "3",
4868
                             "4", "5",
      MAT READ Data_files ! DATA FILES
4865
4878
      Cn=0
4875
      Sufs="X"
      IF POS(F#, "X")(>0 THEN Suf#="X"
4889
      IF POS(F$, "S")<>0 THEN SUF$="S"
IF POS(F$, "C")<>0 THEN SUF$="C"
4885
4890
4895
      FOR J=1 TO 6
4900
       ! IF POS(F$, VAL$(J))=0 THEN Next_file
4905
      Data_file$(J)=Data_file$(J)&Sufs&":F8"
4910
       ASSIGN #5 TO Data_file#(J)
      READ #5; Np, Xstart, Xstep
4915
4928
      IF No=0 THEN 4930
      MAT READ #5; Ry, Ix ! , Sdata, Pdata
4925
4938
       ASSIGN . TO #5
4935
       S=1
4948
      IF Np>256 THEN S=2
4945
      FOR K=1 TO 256 STEP S
4959
      Freq=Xstart+Xstep*(K-1)
4955
      IF (Freq(Bp(J)) OR (Freq>Bp(J+1)) THEN Skip
4969
       IF Cp=8 THEN 4978
4965
      IF (K>1) AND (Freq=Frc(Cp>) THEN Skip
4979
      Cp=Cp+1
4975 Ryc(Cp)=Ry(K)
4980 Ixc(Cp)=Ix(K)
4985 Frc(Cp)=Freq
```

```
4990 Skip:
4995 NEXT K
5000 Next file:
5005 NEXT J
5010 Bye:
5015
     SUBEND
5020
5025
     SUB Linearc(Code, N, SHORT X array(*), Y array(*), X$, Y$, T$, P1, Pn)
     OPTION BASE 1
5035 COM Command*(*),Number_commands,Mode*,Menu,A5420,Word*(*),Prefix*(*)
5040 CDM Editf*,Edit_line,B5420,SHORT Pdata(*),Mprint,Sdata(*),Msave,Stat
5045 CDM File*,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Mp,Slope,P1,P2
5050 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
5055 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
5060 COM SHORT Cur.Polv.Lsf.Sflq.Region.Pflq.Pstart.Pstop.D1.D2.D3.D4.D5.D6.D7.D
8,D9
5065 COM SHORT Find points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
5070 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
5075 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflq, Plots, Cut, Nocut, Time#[
291
5000 ! COM SHORT CPX, XTP(*>, CPC, CTP(*>
5085 Sflg=0
5090 D=1.! STARTING POINT IN DATA
      ! TRACE VARIABLES Pflg.Sflg.N.Upper.D
5095
5100
      Upper≡H
      IF (Pflg=1) AND (Region=1) THEN D=Pstart
5105
       IF Lsf=2 THEN D=1
5119
      XS=TRIMS(XS)
5115
      YS=TRIMS(YS)
5128
5125
     T$=TRIM$(T$)
5130
      ! ARBITRARILY SET YMIN & YMAX
5135
      IF Paxis=0 THEN GCLEAR
5140
     IF Paxis>=2 THEN Pscale=0
     IF Pscale=0 THEN 5255 ! FIXED PLOT LIMITS
5145
5150
     Axmin=BIT(Pscale, 0)
5155 Axmax=BIT(Pscale,1)
      Aumin=BIT(Pscale, 2)
5160
      Aymax=BIT(Pscale, 3)
5165
     IF Aymin THEN Ymin=Y_array(D)
IF Aymax THEN Ymax=Y_array(D)
5170
5175
5180
     IF fixmin THEH Xmin=X_array(D)
IF fixmax THEN Xmax=X_array(D)
5185
5198
      ! NOW FIND MAX & MIN VALUES
5195
     Upper=N
5200 IF (Pflg=1) AND (Region=1) THEN Upper=Pstop
5285
      IF Lsf=2 THEN Upper=128
     FOR J=D TO Upper
5210
5215
      P=X_array(J)
      Q=Y_array(J)
5229
      IF Axmin THEN Xmin=MIN(P, Xmin)
5225
5239
      IF Axmax THEN Xmax=MAX(P, Xmax)
5235
      IF Aymin THEN Ymin=MIN(Q, Ymin)
5240
      IF AVMAX THEN YMAX=MAX(Q.YMAX)
5245
      HEXT J
5259
5255
      IF (Paxis=2) OR (Paxis=3) THEN 5285
5260
      IF PI=1 THEN PLOTTER IS "GRAPHICS"
5265
     IF P1=2 THEN PLOTTER IS "GRAPHICS"
      IF P1=3 THEN PLOTTER IS "9872A"
5270
5275
5290
      ! SET PLOT LIMITS
     T=1.5
5285
5290
      LINE TYPE 1
5295
     CALL PIFIX
5300
     PEN Pn
5305
     FRAME
```

```
5310 GRAPHICS
5315
      I PLOT DATA
      FOR J=D TO Upper
5320
5325
      X=X array(J)
     Y=Y_array(J)
IF J=D THEN PLOT X,Y,-2
5330
5335
5340
      IF Code(>16 THEN LINE TYPE 2
5345 PLOT X,Y,-1
5350
     NEXT J
5355
      LINE TYPE 1
5360
      IF (Paxis=2) OR (Paxis=3) THEN 5580 ! 5350
5365
      SETGU
5370
5375
      ! PUT LABELS ON Y-AXIS
5388
      Ystep=(Ymax-Ymin)/4
5365
      Ydel=(Ym-Yo)/4
5398
     CSIZE 3.1
5395
      LORG 2
5400
      FOR J=1 TO 5
5405
     IF J=1 THEN MOVE Xo, Yo
5410
      Yfac=Yde1*(J-1)+Yo
5415
      PLOT Xo, Yfac, -2
      PLOT Xo-T, Yfac, -1
5420
5425
     PLOT Xo-20, Yfac, -2
5430
      LABEL USING "SD.DDE"; Ymin+Ystep*(J-1)
5435
      NEXT J
5448
      ! PUT LABELS ON X AXIS
5445 LORG 5
5450
      Xstp=(Xmax-Xmin)/3
5455
      Xde1=(Xm-Xo)/3
5468
      FOR J=1 TO 4
      IF J=1 THEN MOVE Xo, Yo
5465
5478
      Xfac=Xdel*(J-1)+Xo
5475
     PLOT Xfac, Yo, -2
5480
     PLOT Xfac, Yo-T, -1
5485
      PLOT Xfac, Yo-6,-2
     LABEL USING "SD. DDE"; Xmin+Xstp+(J-1)
5498
5495
     NEXT J
5588
5505
     ! PUT LABELS ON PLOT
5510
     Xmid=Xo+(Xm-Xo)/2
5515
     Ymid=Yo+(Ym-Yo)/2
5520
      ! PRINT #0:Xmid
5525
     CSIZE 4.2
5530
     LDIR 0
     LORG 5
5535
5540
     PLOT Xmid, Yo-12,-2
5545
     LABEL USING "K"; X$
5550 PLOT Xmid, Ym+5, -2
5555
     LABEL USING "K":T$
5569
     DEG
5565
     LDIR 90
5570
     PLOT Xo-25, Ymid, -2
     LABEL USING "K":YS
5575
5588
     IF (Region=1) AND (Pflg=0) THEN CALL Region_intrest(N,X_array(*),Y_array(*
>>
5585
     IF D5=1 THEN CALL Analysis(Code, N, X_array(+), Y_array(+))
      IF Pf1g=2 THEN 5715
5598
5595
      ! IF Sflg=1 THEN CALL Unswap_scale(N,X_array(*),Y_array(*))
5688
     IF Cur=1 THEN SCALE Xmin, Xmax, Ymin, Ymax
5605
      CALL Points(N,Cur,Pflg,Pstart,Pstop,X_array(*),Y_array(*),Frc(*))
5610
     Maxdeg=15
5615
     Desdeg=15
5620
      IF Poly=1 THEN CALL Fit(Maxdeg, Desdeg, N, X_array(*), Y_array(*))
5625 IF Lsf(>0 THEN CRLL Lsqfit(Code,N,X array(*),Y array(*))
5630 IF (Sf1g=2) AND (Region=1) THEN 5650
```

```
5635
      IF Sflg=2 THEN 5650
5640
      IF Sflg(0 THEN 5650
5645 IF Sflg=1 THEN GOTO 5090
      IF Paper=Blue THEN 5670
5658
      PRINTER IS 0
5655
      IF (Paxis=0) OR (Paxis=3) THEN PRINT PAGE
5660
5665
      PRINTER IS 16
      IF (Paxis=0) AND (P1=2) THEN DUMP GRAPHICS
5678
      IF (Paxis=3) AND (P1=2) THEN DUMP GRAPHICS
5675
5688
      IF (Paxis=8) OR (Paxis=3) THEN GCLEAR
      IF (Paxis=0) OR (Paxis=3) THEN EXIT GRAPHICS
5685
5690
      PEH 0
5695
      Cur=0
5788
      Poly=0
5705
      Lsf=0
5710
      D5=0
5715
      IF Pf1g<>2 THEN 5725
5728
      Pflg=1
5725
      SUBEND
5738
5735
5740
5745
5750
      SUB Key_8
      OPTION BASE 1
5755
      LINK "KEY_8:F9",13420
5769
      CALL Dmanip
5765
5770
      SUBEND
5775
5789
5785
5798
5795 SUB Batam(Code,S$)
5800 OPTION BASE 1
5895 COM Command$(*), Number_commands, Mode$, Menu, R5420, Word$(*), Prefix$(+)
5810 COM Editfs,Edit line, B5420, SHORT Pdata(*), Hprint, Sdata(*), Msave, Stat
5815 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
5828 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
5825 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
5830 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
5835 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
5840 COM SHORT Toscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
5845 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
201
5050 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
5855 IF Code=22 THEN Swap
      IF Code=23 THEN Scales
5868
      PRINT "BAD CODE "; Code
5865
5970
      STOP
5875 Swap:
5080 FOR J=1 TO No
5885
      T=Ry(J)
5898
      Ru(J)=Ix(J)
5895
      I \times (J) = T
5900
      NEXT J
5985
      FOR J=1 TO Cp
5910
       T=Ryc(J)
5915
      Ryc(J)=Ixc(J)
5920
      Ixc(J)=T
5925
      NEXT J
      GOTO Bye
5930
5935 Scales:
      Rflg=Iflg=0
5936
5937 IF POS(S$, "R") THEN RF1q=1
```

```
5938 IF POS(S$, "I") THEN Ifig=1
       IF (Rflg=0) AND (Iflg=0) THEN Rflg=Iflg=1
5939
5940 P=POS(S$,",")
       A$=$$[1,P-1]
5945
5950
       Fac=VRL(S$[P+1])
       IF As="+" THEN Mults
5955
       IF AS="/" THEN DIVS
5960
       PRINT "BAD AS ";AS
5965
5978
       STOP
5975 Mults:
       IF Rflg THEN MAT Ry=Ry*(Fac)
IF Iflg THEN MAT Ix=Ix*(Fac)
5988
5905
       IF Rflg THEN MAT Ryc=Ryc*(Fac)
5990
       IF Ifig THEN MAT Ixc=Ixc*(Fac)
5995
       GOTO Bye
6000
6995 Dius:
       IF Rflg THEN MAT Ry=Ry/(Fac)
6010
       IF Ifig THEN MAT Ix=Ix/(Fac)
6015
       IF Rflg THEN MAT Ryc=Ryc/(Fac)
IF Iflg THEN MAT Ixc=Ixc/(Fac)
6929
6025
6030
      GOTO Bye
6035 Bye:
       SUBEND
6040
6045
6050
6055
6868
       SUB Abuild(C, N, SHORT X_array(*), Y_array(*))
6065
6070 OPTION BASE 1
6075 COM Commands(+), Number commands, Modes, Menu, 85420, Words(+), Prefixs(+)
6080 COM Editfs, Edit line, 85420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
6085 COM Files, SHORT State(+), Ry(+), Ix(+), Sx(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
6898 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequence
6095 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Floc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
6180 CDM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
6105 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
6118 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X50, Every
6115 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
 201
 6120 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
6125 C 3: IF C<>3 THEN C 4 ! SEMILOG ARRAY PLOTS 6138 C3e: FOR J=1 TO Np
        X_array(J)=Ix(J)
Y array(J)=Ry(J)
 6135
 6148
        NEXT J
 6145
 6150
        H=Hp
        GOTO Bye
 6155
 6160
 6165 C 4: IF C<>4 THEN C 5 ! SEMILOG Y VS XSTART*XSTEP
6178 C4e: FOR J=1 TO Np
       X_annay(J)=Xstant+Xstep#(J-1)
 6175
 6180
        Y = Ry(J) = Ry(J)
        HEXT J
 6185
 6198
        H=Hp
        GOTO Bye
 6195
 6200
 6205 C_5: IF C<>5 THEN C_6 ! SEMILOG Y US X+(XSTART*XSTEP)
 6210 C_5e: FOR J=1 TO No
        X_array(J)=Ix(J)*(Xstart+Xstep*(J-1))
Y_array(J)=Ru(J)
 6215
        Y_array(J)=Ry(J)
NEXT J
 6220
 6225
 6230
        H=Hp
        GOTO Bve
 6235
  6248
              IF C<>6 THEN C_7 ! LINEAR ARRAY PLOT
 6245 C 6:
```

```
6250 GOTO C3e
6255
6260 C 7: 1F C<>7 THEN C_0 ! LINEAR Y US XSTART+XSTEP 6265 GOTO C4.
6278
6275 C 8: IF C(>8 THEN C 12 ! LINEAR Y VS X*(XSTART*XSTEF)
6200 GOTO C5e
6285
6290 C 12: IF C<>12 THEN C 13 ! LINEAR IM US REAL 6295 C 12e: FOR J=1 TO Cp
6300 X_array(J)=Ryc(J)
6305
      Y_array(J)=-Ixc(J)
6310
     NEXT J
6315 N≃Cp
6320 GOTO Bye
6325
6330 C 13: IF C<>13 THEN C 14 ! LINEAR REAL vs IM*HZ 6335 FOR J=1 TO Cp
6340
      Y_array(J)=Ryc(J)
6345 X array(J)=-1xc(J)*Frc(J)
6350 NEXT J
6355 H=Cp
6360 GOTO BUE
6365
6378 C 14: IF C<>14 THEN C_15 ! LINEAR REAL US IM/HZ 6375 FOR J=1 TO Cp
6388 Y_array(J)=Ryc(J)
6385 X_array(J)=-Ixc(J)/Frc(J)
6390 NEXT J
6395 N=Cp
6400
      GOTO Bye
6485
6410 C_15: IF C<>15 THEN C_16 ! COHERENCE PLOT
6415 C15e: FOR J=1 TO Cp
6420 Y_array(J)=Ryc(J)
6425 X_array(J)=Frc(J)
6430 HEXT J
6435 N=Cp
6440 GOTO Bye
6445
6450 C_16: IF C<>16 THEN C_17 ! S/N
6455 C160: FOR J=1 TO Cp
6460 T=Ryc(J)
6465 IF (T=0) AND (J>1) THEH T=Ryc(J-1)
      IF (T=0) AND (J=1) THEN T=Ryc(J+1)
6470
      IF T=0 THEN T=1E-10
6475
      Y_array(J)=20+LGT(ABS(T))
6488
      X_array(J)=LGT(Frc(J))
6485
6498
      NEXT J
6495 N=Cp
6500
      GOTO Bye
6505
6518 C_17:
6515 DEG
             IF C(>17 THEN C 24 ! PHASE
6520 FOR J=1 TO Cp
6525
       ! Y_ARRAY(J)=ATH(IXC(J)/RYC(J))
       AngT=ATH(Ixc(J)/Ryc(J))
6530
      IF (Ixc(J)>=0) AND (Ryc>=0) THEN Y_array(J)=Angl
6535
      IF (Ixc(J)>=0) AND (Ryc(J)<=0) THEN Y array(J)==90+(90+Angl)
IF (Ixc(J)<0) AND (Ryc(J)<=0) THEN Y array(J)==180+Angl
IF (Ixc(J)<=0) AND (Ryc(J)>=0) THEN Y array(J)=Angl
6540
6545
6550
      X_array(J)=LGT(Frc(J))
6555
      HĒXT J
6568
6565
      H=Cp
6570 GOTO Bye
6575
```

```
6580 C_24: IF C<>24 THEN C40 ! LOG MAG US LOG HZ
      FOR J=1 TO Cp
6585
       X_annay(J)=LGT(Fre(J))
6590
       Y array(J)=LGT(SQR(Ryc(J)^2+Ixc(J)^2))
6595
      NEXT J
6600
6605
       N=Cp
      GOTO Bye
6618
6615
6620 C40: IF C<>40 THEN Bye
6625
      Stp=2*.1/(Np-1)
6630
      FOR J=1 TO Np
      Y_array(J)=Ry(J)
X_array(J)=-.1+Stp*(J-1)
NEXT J
6635
6640
6645
6658
      qH=H
6655
      GOTO Bye
6668 Bye:
6665 SUBEND
6670
6675
6680
6685
6690
6695
      SUB Pifix
6700 OPTION BASE 1
6705 COM Commands(+), Number_commands, Mode$, Menu, 85420, Word$(+), Prefix$(+)
6710 COM Editf$, Edit_line, 85420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
6715 COM File$, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
6720 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
6725 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
6730 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8.D9
6735 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nobager
6740 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Eveny
6745 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time # [
201
6750 ! COM SHORT CPX.XTP(*).CPC.CTP(*)
6755
      IF Plim(>0 THEN Pf2
6760 Pxo=0
6765 Pxm=184
6770 Pyo=0
6775 Pym=149
6780 Pf2: IF Ploc<>0 THEN Pf3
6785 Xo=48
6790
      Xm=189
6795 Yo=30
6800 Ym=80
            LIMIT Pxo, Pxm, Pyo, Pym
6805 Pf3:
6810 LOCATE Xo, Xm, Yo, Ym
6815
      CLIP XO, Xm, Yo, Ym
6820
      SCALE Xmin, Xmax, Ymin, Ymax
6025
6830
       SUBEND
6835
6848
6845
6850
       SUB Key 14
OPTION BASE 1
6855
6860
       LINK "KEY_14:F9",13420
6865
       CALL Plot group
6870
6875
       SUBEND
6989
6885
6890
6895
```

```
6988 SUB Plot fix(Code)
6905 OPTION BASE 1
6918 COM Command$(*), Number_commands, Mode$, Menu, R5428, Word$(*), Prefix$(*)
6915 COM Editf$, Edit_line, 25428, SHORT Pdata(*), Nprint, Sdata(*), Nsawe, Stat
6928 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, F1, F2
6925 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
6938 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
6935 COM SHORT Cur.Poly.Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8,09
6940 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
6945 COM SNORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
6950 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $ [
293
6955 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
6960 Xline=Xline+1
6965
     Pair1$=Command$(Xline)
6978
      Pair2#=Prefix#(Xline)
6975
      IF Code=28 THEN C28
      P=P0S(Pair1*,",")
6988
6985
       T1=VAL(Pair1$[1,P-1])
      T2=VAL(Pair1#[P+1])
6990
6995
      P=POS(Pair2*,",")
      T3=VAL(Pair2$[1,P-1])
7988
7895
      T4=VAL(Pair2#[P+1])
7818
      IF (T1=T2) AND (T2=T3) AND (T3=T4) AND (T4=0) THEN Unset
     IF Code<>26 THEN C27
7815
7028
      Plim=1
      Pxo=T1
7025
7038
     Pxm=T2
     Pyo=T3
7835
     Pym=T4
7048
7045 C27: 1F Code(>27 THEN C28
7050 Ploc=1
7955
      Xo=T1
      Xm=T2
7860
7065
      Yo=T3
7878
      Ym=T4
7975 C28: IF Code<>28 THEN C29
7888 Pscale=0
7885
      P=POS(Pair1*,",")
7898
      A$=Pair1$[1,P-1]
7895
      IF A$<>"*" THEN Xmin=VAL(A$)
     IF As="+" THEN Pscale=Pscale+1
7180
7185
      As=Pair1s[P+1]
      IF A$<>** THEN Xmax=VAL(A$)
7110
     IF As="+" THEN Pscale=Pscale+2
7115
7128
      P=POS(Pair2$,",")
      As=Pair2$[1,P-1]
7125
7138
       IF A$<>"*" THEN Ymin=VAL(A$)
      IF AS="+" THEN Pscale=Pscale+4
7135
7148
       As=Pair2$[P+1]
7145
      IF A$<>"+" THEN YMAX=VAL(A$>
      IF A$="+" THEN Pscale=Pscale+0
7150
     IF (Xmin=Xmax) AND (Xmax=Ymin) AND (Ymin=Ymax) AND (Ymax=0) THEN Pscale=15
7155
7160 C29: IF Code(>29 THEN Bye
7165
     Paxis=T1
      GOTO Bye
7178
7175 Unset:
7188 IF Code=26 THEN Plim=0
7185 IF Code=27 THEN Ploc=0
7198
     IF Code=28 THEN Pscale=0
7195 IF Code=29 THEN Paxis=0
7200 Bye: !
7285 SUBEND
7210
```

```
7215
7220
7225
7230
      SUB Smoothr(Code)
7235 OPTION BASE 1
7240 COM Command*(*), Number_commands, Mode$, Menu, 85420, Word$(*), Prefix$(*)
7245 COM Editf$,Edit_line,B5420,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Stat
7258 COM File$,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,P2
7255 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
7260 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
7265 COM SHORT Cur.Poly.Lsf.Sflg.Region.Pflg.Pstart.Pstop.D1.D2.D3.D4.D5.D6.D7.D
0, D9
7270 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
7275 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
7280 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times[
201
7285 ! COM SHORT CPX,XTP(*),CPC,CTP(*)
7298
       N=VAL(Word$(X1ine))
      IF (Code=32) OR (Code=34) THEN CALL Smooth(N, Np, Ry(+))
7295
      IF (Code=33) OR (Code=34) THEN CALL Smooth(N,Np,Ix(+))
7300
7395
       IF (Code=35) OR (Code=37) THEN CALL Smooth(N,Cp,Ryc(*))
       IF (Code=36) OR (Code=37) THEN CALL Smooth(N,Cp,Ixc(+))
7310
7315
       SURFND
7328
7325
7339
7335
7340
       SUB Smooth(Spread, SHORT Npoints, A(*))
7345
       FOR J=1 TO Npoints-Spread
7350
       Si=0
7355
      FOR K=0 TO Spread-1
7360
       1 = J+K
7365
       Sign=SGN(A(I))
7378
      Si=Si+Sian*A(I)^2 ! SUM OF SGRS CORRECTED FOR SIGN OF ORIG. NUMBER
7375
       NEXT K
       Sign=SGN(Si)
7388
7385
       SimARS(Si)
       A(J)=SQR(Si/Spread)*Sign
7390
7395
       NEXT J
7400
       SUREND
7405
7418
7415
7429
7425
      SUB C dmp
7438
     OPTION BASE 1
7435 COM Command$(+), Number_commands, Mode$, Menu, A5428, Word$(+), Prefix$(+)
7448 COM Editf$, Edit_line, B5428, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
7445 COM File$, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
7450 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
7455 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
7460 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
7465 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
7470 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
7475 COM SHORT Descale, Damin, Damax, Dymin, Dymax, Depts, Dflg, Plots, Cut, Nocut, Time#[
291
7480 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
       PRINTER IS 0
7485
7498
       PRINT SPA(15), "COMMAND DUMP"
7495
       PRINT
7500
      FOR L=1 TO Number_commands
IF Commands(L)[1,2]<>"//" THEN 7520
7505
7510 PRINT L; TAB(8); Commands(L)&Prefix$(L)&Word$(L)
```

```
7515 GOTO 7525
      PRINT L; TAB(11); Command*(L); TAB(33); Prefix*(L); TAB(57); Word*(L)
7520
      NEXT L
7525
7530
      PRINT
7535
      PRINT
7540
      PRINT
      PRINTER IS 16
7545
      CALL Putline(16,3,CHR$(131)&"SYSTEM BUSY"&CHR$(128)>
7550
7555
      ASSIGN #6 TO "5420LF:F9"
7560
      PRINT #6; Number_commands
      MAT PRINT #6: Commands, Words, Prefixs
7565
      ASSIGN + TO #6
7570
7575
      CALL Putline(16,3,CHR$(128)&"
                                                    * >
7588
      SUBEND
7585
7590
7595
76.00
7605
      SUB Splot (Code, A$)
7610 OPTION BASE 1
7615 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
7628 COM Editf*,Edit line,B5428,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Stat 7625 COM File*,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,P2
7630 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
7635 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
7640 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
7645 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
7650 COM SHORT Toscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
7655 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $ [
281
7660 ! COM SHORT CPX, XTP(*>, CPC, CTP(*)
7665 IF Code=30 THEN Lsf=1
7670 IF Code=31 THEN Poly=1
7675 IF Code=41 THEN Cur=1
7680 IF Code<>42 THEN Bye
7685 Region=VAL(A$)
7690 Pflg=0
7695 Bye:
7700
      SUBEND
7705
7719
7715
7720
7725
       SUB Zero data sets
       OPTION BASE 1
7730
       ON ERROR GOTO Trouble
7735
7748
       SHORT X
7745
       DIM Suf#(3)
7750
       DATA "X", "S", "C"
MAT READ Suf$
7755
7760
       FOR K=1 TO 3
7765
       FOR J=1 TO 6
       Names=VALs(J)&Suf$(K)&":F8"
7770
7775
       CALL Putline(15+K, (J-1)+12, Name$)
7780
       ! PURGE Names
7785
       GOTO 7795
7790 Makf: CREATE Names, 26
7795
     X=0
7800
       ASSIGN #5 TO Names
7805 PRINT #5; X, X, X
7818 ASSIGN * TO #5
7815 GOTO 7830
7820 Trouble: IF ERRN=56 THEN GOTO Makf
7825 STOP
7830 NEXT J
```

```
7835 NEXT K
7848 GOTO Bye
7845 Bye:
7858 CALL Clear_line(15,4)
7855
      SUBEND
7868
7865
7879
7875
7888 SUB Ren_file(Names)
7885 OPTION BASE 1
     ON ERROR GOTO Trouble
7898
7895
     DIM Suf#(3)
     DATA "X", "S", "C"
7988
     MAT READ Sufs
7985
7918
      FOR K=1 TO 3
7915 FOR J=1 TO 6
7928 Inpf$=VAL$(J)&Suf$(K)&":F8"
7925 Outfs=Names[1,4]&VALs(J)&Sufs(K)
7938
      RENAME Inpfs TO Outfs
7935 GOTO 7958
7948 Trouble: IF ERRN<>54 THEN STOP
7945 PURGE Outf$
7950 NEXT J
7955 NEXT K
7968 GOTO BVe
7965 Bye:
7978 SUBEND
7975
7988
7985
7998
7995 SUB Del_files(Names)
8000 OPTION BASE 1
      ON ERROR GOTO Trouble
8665
8618
      DIM Suf#(3)
      DATA "X", "S", "C"
MAT READ Suf#
8615
8820
8025 FOR K=1 TO 3
8038 FOR J=1 TO 6
      Files=Names[1,4]&VAL$(J)&Suf$(K)&":F8"
8935
      PURGE Files
8848
8845
      GOTO 8868
8850 Trouble: IF ERRN=56 THEN 8060
8055 STOP
8868 NEXT J
8865 NEXT K
8878 Bye:
8975 SUBEND
8888
8985
8898
8895
      SUB L1(Nc, A$(*), B$(*), C$(*), Bytes, Recs)
 8199
8185
      Ls=0
 8118
       Ms=0
 8115
       Ns=0
      FOR J=1 TO No
 8128
 8125
       L=LEN(A$(J))
 8138 M=LEN(B$(J))
       N=LEN(C$(J))
 8135
 8148
       IF L MOD 2=1 THEN L=L+1
 8145
       IF M MOD 2=1 THEN M=M+1
       IF N MOD 2=1 THEN N=N+1
 8158
 8155
       Ls=Ls+L+4
 8168
       Ms=Ms+M+4
 8165
       Hs=Hs+H+4
```

```
8178 NEXT J
8175 Bytes=Ls+Ms+Ns
     Recs=INT(Bytes/256+.51)
8168
      Recs=Recs+1
6185
     IF Recs=10 THEN Recs=11
8190
     IF Recs=26 THEN Recs=27
8195
      SUBEND
8288
8295
8218
8215
8228
      SUB Points(N,SHORT Cur,Pflg,Pstart,Pstop,X_array(*),Y_array(*),Frc(*))
8225
      OPTION BASE 1
8238
      IF Cur=8 THEN Bye
8235
      PRINTER IS 8
8248
      PRINT LIN(2), "CURSOR ENABLED FOR INVESTIGATION OF POINTS", LIN(3)
8245
8258
      PRINTER IS 16
8255
      K=2
8268
      Index=1
8265
      Pmin=1
8278
      Q=N
      IF Pflg=0 THEN 8298
8275
8288
     Pmin=Pstart
      Q=Pstop
8285
     ON KEY #15,5 GOTO Bye
8298
      ON KEY #0,5 GOTO P100
8295
      ON KEY #1,5 GOTO P30
8388
8305
      ON KEY #2,5 GOTO P10
      OH KEY #3,5 GOTO P1
8310
      ON KEY #8,5 GOTO M100
8315
     ON KEY #9.5 GOTO M38
8320
     OH KEY #18,5 GOTO M19
8325
6338
      ON KEY #11,5 GOTO M1
      ON KEY #7,5 GOTO 8388
8335
8348
     ON KEY #6,5 GOSUB Dmp
8345
      ON KEY #14,5 GOTO Curoff
      ON KEY #4,5 GOTO Advance
8358
8355 ON KEY #12,6 GOTO 8365
8368
      G0T0 8455
      P=0
8365
8370
      Eflag=0
8375
      IF P()1 THEN 8365
8300 PRINTER IS 0
8385 PRINT "INDEX: ";Index,"X: ";X_array(Index);"Y: ";Y_array(Index),"FREQ: ";F
rc(Index)
8390 PRINT
8395 PRINTER IS 16
8488 GOTO 8365
8405 P108: K=100
           IF K=0 THEN K=30
6418 P38:
8415 P18:
           IF K=0 THEN K=10
8420 P1: IF K=0 THEN K=1
8425 M188: IF K=8 THEN K=-188
8438 M38: IF K=0 THEN K=-38
           IF K=0 THEN K=-18
8435 M18:
          IF K=8 THEN K=-1
8440 H1:
8445
      Lk=K
8458
      IF Eflag(>8 THEN Advance
8455 CALL Pointr(K,Q,Pmin,Index,X_array(+),Y_array(+))
8460
      GOTO 8365
8465 Advance:
      IF Eflag<>1 THEN 8580
8478
8475
8488
      IF Lk>0 THEN K=1
      IF Lk<8 THEN K=-1
8485
8498 CALL Pointr(K,Q,Pmin,Index,X_array(+),Y_array(+))
```

```
8495 WAIT ABS(Lk)
8500
      Eflag=1
      GOTO Advance
6565
8510 Noadv: Eflag=0
9515 GOTO 8365
8520 Dmp: PRINTER IS 0
0525
      IF Paper=Black THEN PRINT PAGE
8530
      PRINTER IS 16
8535
      DUMP GRAPHICS
8548
      RETURN
8545 Curoff:
              Cur=0
8550 Bye:
8555
      SUBEND
8568
8565
      SUB Pointr(REAL K, N, Pmin, Index, SHORT X(+), Y(+))
8578
      Index=Index+K
6575
      IF Index>N THEN Index=N
8580
      IF Index<Pmin THEN Index=Pmin
8585
      POINTER X(Index), Y(Index), 2
8598
      K=0
8595
      SUBEND
8688
8695
      SUB Least(M,X(+),F(+),Eps,Maxdeg,Ndeg,Array(+),R(+))
8619
8615
      OPTION BASE 1
8620
      Ib=Maxdeg+1
      Ib12=Maxdeg-1
8625
8630
      Ic=Ib+Ib12
8635
      I011=Ic+Maxded
8648
      I111=1011+M
8645
     Rm=M
8650
      To1=Rm+Eps^2
8655
9669
      Hdeg=0
8665
      S=8
8678
      Xsum=0
8675
      FOR I=1 TO M
9690
      S=S+1
8685
      Xsum=Xsum+1+F(I)
8690
      NEXT I
8695
      Pages
8700
8705
      Ck=Xsum/Rn0
8710
      Array(Ic)=Ck
8715
      Error=0
8720
      FOR I=1 TO M
8725
      R(I)=Ck
8738
      Error=Error+1+(Ck-F(I))^2
8735
      NEXT I
8748
      IF Ndeg=Maxdeg THEN L14
8745
      IF Eps (0 THEN L3
8758
      IF Error(=Tol THEN L14
8755
8760 L3: Ndeg=1
8765
     Es=Error
8778
      Xsum=0
8775
      FOR I=1 TO M
8788
      Xsum=Xsum+1*X(I)
8785
      NEXT I
8798
8795
      Array(1)=Xsum/Rn0
6668
8005
      S=0
8818
     Xsum=0
8815
      FOR I=1 TO M
8828 Array(I111+1)=X(I)-Array(1)
```

```
8825 S=S+1#Array(I111+I)^2
     Temp=F(1)-R(1)
8830
     Xsum=Xsum+1*Array(I111+I)*Temp
8835
     NEXT I
8840
     Rn1=S
8845
8859
     Ck=Xsum/Rn1
8855
8860
     Array(Ic+1)=Ck
8865
8878 Error=8
8875 FOR I=1 TO M
     R(I)=R(I)+Ck*Array(I111+I)
8888
     Error=Error+1*(R(I)-F(I))^2
8885
8898
     NEXT I
     IF (Error)Es) AND (Eps)=0) THEN L12
8895
     IF Ndeg=Maxdeg THEN L14
8988
     IF (Error(=Tol) AND (Eps>=0) THEN L14
8985
8918 FOR I=1 TO M
8915
     Array([811+I)=1
8928 NEXT I
8925
     Ndeg=2
8938 K=2
8935
8948 L8: Es=Error
8945
8958
     Array(Ib12+K)=Rn1/Rn0
8955
8960 Xsum=0
8965 FOR I=1 TO M
     Xsum=Xsum+1*X(I)+Array(I111+I)^2
8978
8975 NEXT I
8980
      Array(K)=Xsum/Rn1
8985
8990
      5=8
8995
      Xsum=8
      FOR I=1 TO M
9888
      9005
      S=S+1+Array(1011+I)^2
9018
9815
      Temp=F(I)-R(I)
     Xsum=Xsum+Array(10)1+1)*Temp
9828
9825
      NEXT I
9838
      Rn9=Rn1
9835
      Rn1=S
9848
9845
      It=1811
9050
     1011=1111
     I111=It
9855
9868
9865 Ck=Xsum/Rn1
9070 Array(Ic+K)=Ck
9975
9888
      Error=8
9885 FOR I=1 TO M
      R(I)=R(I)+Ck+Array(I111+I)
9098
      Error=Error+(R(I)-F(I))^2
9895
      NEXT I
9100
      IF (Error>Es) AND (Eps>=0) THEN L12
9105
      IF Ndeg=Maxdeg THEN L14
IF (Error(=Tol) AND (Eps>=0) THEN L14
9118
9115
      Ndeg=Ndeg+1
9120
9125
      K=K+1
9130
      GOTO LB
9135
9140 L12: Ndeg=Ndeg-1
9145 Error=Es
9150 FOR I=1 TO M
```

```
9155 R(I)=R(I)-Ck+Array(I111+I)
     NEXT I
9160
9165
      GOTO BUE
9170
9175
9100 L14: Eps=SQR(Error/Rm)
9185 Bye:
9190
      SUBEND
9195
9280
9205
9218
      DEF FNEual(Y, N, Array(*), Maxdeg)
9215
      OPTION BASE 1
9220
     Ib=Maxdeg+1
9225
     Ic=Maxdeg+Ib-1
9230
9235
     IF N>0 THEN L1
     RETURN Array(Ic)
9248
9245
         IF N>1 THEN L2
9250 L1:
9255 RETURN Array(Ic)+Array(Ic+1)*(Y-Array(1))
9268
9265 L2: Dkp2=Array(Ic+N)
9278 Dkp1=Array(Ic+N-1)+(Y-Array(N))*Dkp2
9275
     N12=N-2
     IF N12K1 THEN L4
9288
      FOR L=1 TO N12
9285
9298
      K=1+N12-L
9295
      Dk=Array(Ic+K)+(Y-Array(K+1))*Dkp1-Array(Ib+K)*Dkp2
9300
      Dkp2=Dkp1
9385
      Dkp1=Dk
9310 NEXT L
9315 L4: RETURN Array(Ic)+(Y-Array(1))*Dkp1-Array(Ib)*Dkp2
9320 Bye:
9325 FREND
9330
9335
9340
9345
9350
9355
      SUB Fit(Maxdeg, Desdeg, N, SHORT X_array(*), Y_array(*))
9368
9365 OPTION BASE 1
9378 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
9375 CDM Editf$,Edit line,B5420,SHORT Pdata(*),Nprint,Sdata(*),Nsave,Stat
9388 CDM File$,SHORT State(*),Ry(*),Ix(*),Sz(*),Xline,Tc,Tf,Ti,Np,Slope,P1,P2
9385 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
9390 CDM SHORT Plim.Pxo.Pxm.Pvo.Pym.Ploc.Xo.Xm.Yo.Ym.Pscale,Xmin,Xmax,Ymin,Ymax,
Paxis
9395 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
9400 COM SHORT Find points.Paper,Blue,Black,Onn,Off,Skip,Device,Pager,Nopager
9485 COM SHORT Tpscale,Txmin,Txmax,Tymin,Tymax,Tnpts,Tx(+),Ty(+),Tflg.X60,Every
9410 CDM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time#[
201
9415 ! COM SHORT CPX,XTP(+),CPC,CTP(+)
     DIM X(30), F(30), R(30), Array(200), Ip(30)
9428
9425
      IF Region=0 THEN 9450
9430
      P1=Pstart
9435
      P2=Pstop
9448
      GDTO C
9445
9450
     Index=1
9455
     Pmin=1
9460
     Sflg=Sflg+1
9465 IF Sflg=2 THEN Bye
```

```
9470 ON KEY #15,5 GOTO Onward
      ON KEY #0,5 GOTO P100
9475
      ON KEY #1,5 GOTO P30
9488
9465
      ON KEY #2,5 GOTO P10
      ON KEY #3,5 GOTO P1
9490
9495
      ON KEY #6,5 GOTO M108
      ON KEY #9,5 GOTO M30
9500
      OH KEY #19,5 GOTO M10
9505
      ON KEY #11,5 GOTO MI
9510
      ON KEY #5,5 GOTO Pnt 1
9515
9520 ON KEY #13,5 GOTO Pnt2
9525 ON KEY #6,6 GOSUB Dmp
9538
      GOTO B
9535 A: P=0
9540
     IF P<>1 THEN A
9545 Pnt1: P1=Index
9550 BEEP
9555 GDTD A
9560 Dmp: PRINTER IS 0
9565 IF Paper=Black THEN PRINT PAGE
9570
      PRINTER IS 16
9575 DUMP GRAPHICS
9588 RETURN
9585 Pnt2: P2=Index
9590 BEEP
9595 GOTO A
9600 P100: K=100
9605 P30:
           IF K=0 THEN K=30
9610 P10: IF K=0 THEN K=10
9615 P1: IF K=0 THEN K=1
9620 M100: IF K=0 THEN K=-100
9625 M30: IF K=0 THEN K=-30
9630 M10: IF K=0 THEN K=-10
9635 M1: IF K=0 THEN K=-1
9640 B: CALL Pointr(K, N, Pmin, Index, X_array(*), Y_array(*))
9645 GOTO A
9650
9655 Onward: T=P2
9660
     IF P2<P1 THEN P2=P1
     IF P2=P1 THEN P1=T
9665
9670
9675 C:
      IF Maxdeg>18 THEN Maxdeg=18
9680
9685
      Sflg=1
      01=P1
9690
9695
      Q2=P2
9788
     IF Region<>0 THEN 01=Pstart
9705 IF Region(>0 THEN Q2=Pstop
      IF Find point=0 THEN CALL Autoq(I,X(*),F(*),Q1,Q2,N,X_array(*),Y_array(*))
IF Find_point=1 THEN CALL Autol(I,X(*),F(*),Q1,Q2,N,X_array(*),Y_array(*))
9710
9715
      IF Find_point=2 THEN CALL Manul(I,X(*),F(*),Q1,Q2,N,X_array(*),Y_array(*))
9720
      FOR K=1 TO I
9725
      PLOT X(K), Ymin, -2
9730
      PLOT X(K), Ymin,-1
9735
9748
      PLOT X(K), Ymax, -1
9745
      NEXT K
9750
      M=I
9755
      Eps=-1
9760
      Ndeg=M-2
9765
      Maxdeg=M-2
9770
      IF Maxdeg>10 THEN Maxdeg=10
9775
      Ndeg=Maxdeg
      CALL Least(M, X(*), F(*), Eps, Maxdeg, Ndeg, Array(*), R(*))
9788
9785
      ! PRINTER IS 0
9790
      I MAT PRINT F;
      I PRINT
9795
```

```
9800
       ! MAT PRINT R:
9885
       ! PRINT Nded.Eps
9818
       ! PRINT
       Spread=X(M)-X(1)
9815
9820
       Delta=Spread/127
9825
       H=M
9838
       FOR J=1 TO 128
9635
       Tx(J)=X(1)+Delta+(J-1)
       Ty(J)=FNEval(T, Ndeg, Array(*), Maxdeg)
9848
9845
       NEXT J
9858
       Inpts=128
9855 Bye:
9860
      SUBEND
9865
9878
9875
9888
       SUB Swap_scale(H, SHORT X_array(*), Y_array(*))
9885
9898
       OPTION BASE 1
       COM Command$(*), Number commands, Mode$, Menu, R5420, Hord$(*), Prefix$(*)
COM Editf$, Edit line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np. Slope, P1, P2
9895
9900
9905
       COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
9910
9915 COM SHORT Plim.Pxo.Pxm.Pyo.Pym.Ploc.Xo.Xm.Yo.Ym.Pscale.Xmin,Xmax,Ymin,Ymax
.Paxis
       COM SHORT Cur.Poly.Lsf,Sflg,Region,Pflg,Pstart,Pstop,D1.D2.D3.D4.D5.D6.D7.
9920
De, D9
       COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
9925
       COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, %60, Every
9930
       COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$
9935
[28]
9948
       ! COM SHORT CPX.XTP(*),CPC,CTP(*)
9945
       Dopts=N
9950
       Dpscale=Pscale
9955
       Dxmin=Xmin
9960
       Dxmax=Xmax
9965
       Dymin=Ymin
9978
       Dymax=Ymax
9975
       Pscale=Tpscale
9988
       Xmin=Txmin
9985
       Xmax=Txmax
9998
       Ymin=Tymin
9995 Ymax=Tymax
10000 FOR J=1 TO Tnpts
10005 T1=X_array(J)
10010 X_array(J)=Tx(J)
10015 Tx(J)=T1
10020 T1=Y_array(J)
10025 Y array(J)=Ty(J)
10030 TV(J)=T1
18035 NEXT J
18848 N=Tnpts
18845 SUBEND
18950 !
10055 !
10060 SUB Unswap_scale(N, SHORT X_array(+), Y_array(+))
10065 OPTION BASE 1
10070 COM Commands(*), Number commands, Mode$, Menu, R5420, Word$(*), Prefix$(*)
10075 COM Editf$, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
10080 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
10005 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
10090 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
Paxis
10095 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
D8, D9
10100 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
```

```
10105 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
18118 COM SHORT Descale, Dxmin, Dxmax, Dumin, Dumax, Dnpts, Dflg, Plots, Cut, Nocut, Time$
[20]
10115 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
18128 N=Dnpts
18125 Pscale=Dpscale
10130 Xmin=Dxmin
18135 Xmax=Dxmax
19149 Yain=Dumin
18145 Ymax=Dymax
10150 FOR J=1 TO Tnpts
10155 X_array(J)=Tx(J)
10160 Y_array(J)=Ty(J)
10165 HEXT J
10170 SUBEND
10175
10180
10105 SUB Autol(Ij,X(*),F(*),P1,P2,SHORT Npts,X_array(*),Y_array(*))
10190 OPTION BASE 1
10195 DIM 1(25), D(25)
10200 Ij=25
18285 Pisumx=8
10210 P2sumx=0
10215 P1sumy=0
18228 P2sumy=8
10225 S=5 ! AVE SPREAD
19230 FOR J =- S TO S
10235 Pisumx=Pisumx+X array(P1+J-1)
10240 Pisumy=Pisumy+Y array(P1+J-1)
10245 P2sumx=P2sumx+X array(P2-J+1)
10250 P2sumy=P2sumy+Y array(P2-J+1)
10255 NEXT J
10260
10265 I(1)=P1
10270 1(25)=P2
10275 X(1)=P1sumx/S
19280 F(1)=P1sumy/S
10285 X(25)=P2sumx/S
10290 F(25)=P2sumy/S
10295 Delt=(X(25)-X(1))/24
10300 FOR J=2 TO 24
18385 X(J)=X(1)+Delt+(J-1)
10310 NEXT J
10315
10320 FOR J=2 TO 24
10325 D(J)=1E99
10330 NEXT J
10335 !
10340 Xsum=0
10345 FOR J=P1 TO P1+2*S ! AVER. FOR FIRST 2S POINTS
10350 Xsum=Xsum+X_array(J)
19355 NEXT J
10360 Aug=Xsum/(2*5)
19365
10370 K=P1+1
18375 FOR WEK TO P2-S ! THE RUNNING AVERAGE
18388 Xsum=Xsum+X_array(W+S)-X_array(W-S)
10385 Ave=Xsum/(2+S)
18398 FOR J=2 TO 24
10395 IF ABS(Aue-X(J))>D(J) THEN A
18488 1(J)=W
10405 D(J)=ABS(Ave-X(J))
10410 ! IF J=2 THEN PRINT J; Diff, Minp, D(J)
18415 A: HEXT J
18428 NEXT H
10425 ! PRINTER IS 8
18438 | MAT PRINT X;
```

```
10435 ! PRINT
10440 ! MAT PRINT I:
18445 ! PRINT
10450 ! MAT PRINT D:
19455 ! PRINT
10460 !
10465 FOR J=2 TO 24
10470 P=I(J)
10475 Sumy=0
18488 Sumx=8
10485 H=0
10490 FOR K=I(J)-S TO I(J)+S
18495 N=N+1
18588 P=K
10505 IF P<1 THEN P=1
18518 IF PONDES THEN PENDES
10515 Sumy=Sumy+Y_array(P)^2*SGN(Y_array(P))
10520 Sumx=Sumx+X_array(P)^2*SGN(X_array(P))
10525 NEXT K
10530 F(J)=SQR(ABS(Sumy/N))+SGN(Sumy)
10535 X(J)=SQR(ABS(Sumx/N))+SGN(Sumx)
10540 NEXT J
10545 ! MAT PRINT X;
10550 ! PRINT
10555 ! MAT PRINT F:
10560 SUBEND
10565 !
10570
10575
10500 !
10585 SUB Lsqfit(Code, N, SHORT X_array(*), Y_array(*))
18590 OPTION BASE 1
10595 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
10680 COM Editfs, Edit line, 85420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat. 10605 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
18618 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
18615 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
. Paxis
10620 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
D8.D9
18625 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
10630 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
10635 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times
[20]
10640 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
10645 SCALE Xmin, Xmax, Ymin, Ymax
10650 Sflg=Sflg+1
10655 IF Sflg=1 THEN 10665
10660 IF Sflg=2 THEN Bye
10665 Index=1
18678 Pmin=1
18675 IF (Region=8) AND (D8=8) THEN 18788
18688 IF D8=1 THEN CALL Lsqauto(N, X_array(*), Y_array(*), Region, Pstart, Pstop, D8, P
1.P2, Ymin, Ymax)
10605 IF D0=1 THEN Onward
10690 GOSUB Dmp
18695 GOTO Onward
10700 ON KEY #15,5 GOTO Onward
10705 ON KEY #0,5 GOTO P100
10710 ON KEY #1,5 GOTO P30
10715 ON KEY #2,5 GOTO P10
10720 ON KEY #3,5 GOTO P1
10725 ON KEY #8,5 GOTO M100
10730 ON KEY #9,5 GOTO M30
10735 ON KEY #10,5 GOTO M10
10740 ON KEY #11,5 GOTO M1
```

```
18745 ON KEY #5,5 GOTO Pnt1
19750 ON KEY #13.5 GOTO Pnt2
10755 ON KEY #7,5 GOTO Prnt
10760 ON KEY #6,5 GOSUB Dmp
18765 GOTO B
18778 A: P=0
10775 Pf=0
18780 IF P<>1 THEN A
19785 !
19798 Dmp: PRINTER IS 0
18795 IF Paper=Black THEN PRINT PAGE
18888 PRINTER IS 16
19885 DUMP GRAPHICS
18818 RETURN
18815 Pht1: Pl=Index
10020 BEEP
10025 PLOT X_array(Index), Ymin, -2
18838 PLOT X_array(Index), Ymax, -1
10835 PLOT X_array(Index),Y_array(Index),-1
10840 GOTO A
10045 Pnt 2: P2=Index
10050 BEEP
10855 GOTO 10825
10860 !
10865 P100: K=100
10070 P30: IF K=0 THEN K=30
10075 P10: IF K=0 THEN K=10
10800 P1: IF K=0 THEN K=1
10885 M100: IF K=0 THEN K=-100
10890 M30: IF K=0 THEN K=-30
18895 M10: IF K=0 THEN K=-10
10900 M1: IF K=0 THEN K=-1
18985 B: CALL Pointr(K, N, Pmin, Index, X_array(+), Y_array(+))
18910 GOTO A
10915
10920 Prnt: Pf=1
18925 Onward: IF (Region=0) AND (Pflg=0) THEN GOSUB Dmp
10930 T=P2
10935 IF Pflg=8 THEN 10950
10940 Pl=Pstart
18945 P2=Pstop
18950 IF P2<P1 THEN P2=P1
18955 IF P2=P1 THEN P1=T
10960 Npts=P2-P1+1
18965 Ofset=P1
10970 !
10975 Sumx=0
10900 Sumy=0
10985 Sumxy=0
10990 Sumxsq=0
18995 Sumysq=8
11000 FOR J=P1 TO P2
11005 I=J
11018 Sumx=Sumx+X_array(I)
11015 Sumxsq=Sumxsq+X_array(I)^2
11828 Sumy=Sumy+Y_array(1)
11025 Sumxy=Sumxy+X_array(1) +Y_array(1)
11030 Sumysq=Sumysq+Y_array(1)^2
11035 NEXT J
11040 B=(Sumy*Sumxsq-Sumx*Sumxy)/(Hpts*Sumxsq-Sumx^2)
11045 M=(Npts+Sumxy-Sumx+Sumy)/(Npts+Sumxsq-Sumx^2)
11050 Sumx1=0
11055 Sumy1=0
11060 Sumxy=0
11865 Sumxsq=8
11878 Sumysq=8
```

```
11075 Avex=Sumx/Npts
11000 Avey=Sumy/Hpts
11985 FOR J=P1 TO P2
11090 Sumx1=X_array(J)=Avex
11095 Sumy1=Y_array(J)=Avey
11100 Sumxy=Sumxy+Sumx1+Sumy1
11105 Sumxsq=Sumxsq+Sumx1^2
11118 Sumysq=Sumysq+Sumy1^2
11115 HEXT J
11128 R=Sumxy/SQR(Sumxsq*Sumysq)
11125 Slope=M
11130 Intercept=B
11135 PRINTER IS 0
11148 PRINT LIN(6), TAB(5); "EQUATION OF LINE: Y = ";M;" * X + (";B;")";LIN(2)
11145 PRINT TAB(5); "CORRELATION COEFFICIENT = ";R;LIN(6)
11150 PRINTER IS 16
11155 IF Pf=1 THEN A
11168 !
11165 X1=X_array(P1)
11178 X2=X_array(P2)
11175 Delta=(X2-X1)/127
11180 ! PRINT X1, X2, Delta
11185 FOR J=1 TO 128
11198 Tx(J)=X1+Delta*(J-1)
11195 Ty(J)=M+Tx(J)+B
11200 ! PRINT Tx(J), Ty(J)
11205 NEXT J
11210 IF Tflag(>0 THEN Sc
11215 Txmin=0
11228 Txmax=Tx(1)
11225 Tymin=Ty(1)
11230 Tymax=Ty(1)
11235 FOR J=1 TO 128
11248 Txmax=MAX(Txmax,Tx(J))
11245 Tymax=MAX(Tymax, Ty(J))
11250 Tymin=MIN(Tymin, Ty(J))
11255 HEXT J
11260 Txmax=Txmax+RBS(.1*Txmax)
11265 Tymin=Tymin-ABS(.1+Tymin)
11270 Tumax=Tumax+ABS(.1+Tymax)
11275 Tpscale=8
11288 Tnpts=128
11285 Lsf=2
11290 Sc: CALL Swap_scale(N, X_array(*), Y_array(*))
11295 Bye: !
11308 CALL Analysis(Code, N, X_array(*), Y_array(*))
11305 EXIT GRAPHICS
11318 SUBEND
11315 !
11320
11325
11338
11335 SUB Lsqauto(N, SHORT X(*), Y(*), Region, Pstart, Pstop, D8, P1, P2, Ymin, Ymax)
11340 Lower=1
11345 Upper=H
11350 IF Region THEN Lower=Pstart
11355 IF Region THEN Upper=Pstop
11360 U=Ymax-.15+(Ymax-Ymin)
11365 L=Ymin+.15*(Ymax-Ymin)
11370 FOR J=Upper TO Lower STEP -1
11375 P1=J
11300 IF Y(J)>L THEN N2
11385 NEXT J
11390 N2: FOR J=Lower TO Upper
11395 P2=J
11400 IF Y(J)(U THEN H3
11485 NEXT J
```

```
11410 H3: IF P1<P2 THEN H4
11415 ! P1=Lower
11428 ! P2=Upper
11425 N4: PLOT X(P1>, Ymin, -2
11430 PLOT X(P1), Ymax, -1
11435 PLOT X(P2), Ymin, -2
11440 PLOT X(P2), Ymax, -1
11445 PLOT X(P2), Y(P2), -2
11450 SUBEND
11455
11460 SUB Autoq(1,X(*),F(*),F(*),P1,P2,N,SHORT X_array(*),Y_array(*))
11465 Hpts=P2-P1+1
11470 Ofset=P1
11475 S=INT((Npts-20)/20+.5)
11480 D=10 ! +- AVERAGE
11485 IF SC18 THEN D=S-1
11490 I=0 ! HODE COUNTER
11495 S1=S+P1+1
11500 S2=P2-S
11505 FOR K=S1 TO S2 STEP S
11510 I=I+1
11515 L=0
11520 Sumx=0
11525 Sumy=0
11530 S3=K-D
11535 S4=K+D
11540 FOR J=S3 TO S4
11545 L=L+1
11550 Sumx=Sumx+X_array(J)^2*SGH(X_array(J))
11555 Sumy=Sumy+Y_array(J)^2*SGH(Y_array(J))
11560 NEXT J
11565 X(I)=SQR(ABS(Sumx/L))*SGN(Sumx)
11578 F(1)=SOR(ABS(Sumy/L))+SGN(Sumy)
11575 NEXT K
11580 SUBEND
11585 !
11590
11595
11600
11605 SUB Manul(1,X(*),F(*),Q1,Q2,N,SHORT X_array(*),Y_array(*))
11610 OPTION BASE 1
11615 CDM Commands(+), Number commands, Modes, Menu, R5420, Words(+), Prefixs(+)
11628 CDM Editfs, Edit line, B5420, SHORT Pdata(+), Nprint, Sdata(+), Nsaue, Stat
11625 CDM Files, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Hp, Slope, P1, P2
11638 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Fnc(+), Cp, Intercept, Frequency
11635 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
 .Paxis
11640 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
D8.D9
11645 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
11650 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tf1g, X60, Every
 11655 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times
 [28]
 11660 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
 11665 DIM P(30)
 11670 1=0
 11675 Pmin=Q1
 11688 K=8
 11685 Index=1
 11690 ON KEY #15,5 GOTO Onward
 11695 ON KEY #0,5 GOTO P100
 11700 ON KEY #1,5 GOTO P30
 11705 OH KEY #2,5 GOTO P10
 11710 ON KEY #3,5 GOTO P1x
11715 OH KEY #0,5 GOTO M100
 11729 ON KEY #9,5 GOTO M39
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11725 ON KEY #10,5 GOTO M10
11730 OH KEY #11,5 GOTO M1
11735 ON KEY #5,5 GOTO Pnt1
11748 ! ON KEY #13,5 GOTO Pnt1
11745 ON KEY #14,5 GOTO Hipeout
11750 ON KEY #7,5 GOTO Prnt
11755 ON KEY #6,5 GOSUB Dmp
11760 GOTO B
11765 A: P=0
11770 Pf=0
11775 IF P<>1 THEN A
11788 Pnt1: IF I+1>38 THEN Too many
11785 I=I+1
11790 P(I)=Index
11795 GOTO A
11980 Prnt: Pf=1
11805 GOTO Onward
11810 Too_many: BEEP
11815 GOTO A
11828 Dmp: PRINTER IS 0
11825 IF Paper=Black THEN PRINT PAGE
11830 PRINTER IS 16
11835 DUMP GRAPHICS
11840 RETURN
11945 P198: K=100
11950 P30: IF K=0 THEN K=30
11055 P10: IF K=0 THEN K=10
11060 P1x: IF K=0 THEN K=1
11865 M100: IF K=0 THEN K=-100
11870 M30: IF K=0 THEN K=-30
11075 M10: IF K=0 THEN K=-10
11880 M1: IF K=0 THEN K=-1
11885 B: CALL Pointr(K, Q2, Pmin, Index, X_array(*), Y_array(*))
11898 GOTO R
11895 Hipeout: I=0
11900 GOTO A
11905 Onward: !
11910 D=-10
11915 PRINTER IS 0
11920 IF Pf=1 THEN PRINT LIN(3)
11925 FOR J=1 TO I
11930 Iadr=P(J)
11935 Sumx=0
11940 Sumy=0
11945 FOR K=ladr-D TO ladr+D
11958 L=K
11955 IF L<1 THEN L=1
11960 IF L>N THEN L=N
11965 Sumx=X_array(L)^2*SGN(X_array(L))
11978 Sumy=Y_array(L)^2*SGN(Y_array(L))
11975 NEXT K
11988 X(J)=SQR(ABS(Sumx/I)+SGN(Sumx))
11985 F(J)=SQR(ABS(Sumy/I)+SGN(Sumy))
11990 IF Pf=1 THEN PRINT J; TAB(10); "X: "; X(J); TAB(30); "Y: "; Y_array(J)
11995 NEXT J
12808 IF Pf=1 THEN PRINT LIN(4)
12005 PRINTER IS 16
12810 IF Pf=1 THEN A
12015 GOTO Bye
 12020 Bye:
12025 SUBEND
 12030
 12035
12840 1
 12845 |
 12050 SUB Region_intrest(N,SHORT X_array(+),Y_array(+))
```

```
12055 OPTION BASE 1
12060 COM Command$(+), Number_commands, Mode$, Menu, 85420, Word$(+), Prefix$(+)
12065 CDM Editfs, Edit line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
12070 CDM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
12875 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
12888 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
. Paxis
12005 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
D0. D9
12090 COM SHORT Find_points,Paper,Blue,Black,Onn,Off,Skip,Device,Pager,Hopager
12095 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
12100 COM SHORT Descale, Damin, Damax, Dymin, Dymax, Depts, Dflg, Plots, Cut, Nocut, Time$
[29]
12105 ! COM SHORT CPX, XTP(+>, CPC, CTP(+)
12110 Zot=0
12115 K=0
12128 Index=1
12125 Pmin=1
12130 SCALE Xmin, Xmax, Ymin, Ymax
12135 ON KEY #15,5 GOTO Onward
12140 ON KEY #0,15 GOTO P100
12145 ON KEY #1,5 GOTO P38
12150 ON KEY #2,5 GOTO P10
12155 ON KEY #3,5 GOTO P1x
12160 ON KEY #8,5 GOTO M100
12165 ON KEY #9,5 GOTO M30
12170 ON KEY #10,5 GOTD M10
12175 ON KEY #11,5 GOTO M1
12180 ON KEY #5,5 GOTO Pnt1
12185 ON KEY #13,5 GOTO Pnt2
12190 ON KEY #7,5 GOTO Prnt
12195 ON KEY #6,5 GOTO Dmp
12200 GOTO B
12205 A: P=0
12210 Pf=0
12215 IF P<>1 THEN A
12228 Pnt 1: BEEP
12225 P1=Index
12239 PLOT X_array(Index), Ymin, -2
12235 PLOT X_array(Index), Ymax, -1
12240 PLOT X_array(Index), Y_array(Index), -2
12245 GOTO A
12250 Pnt 2: BEEP
 12255 P2=Index
12260 GOTO 12230
12265 P100: K=100
 12270 P30: IF K=0 THEN K=30
 12275 P10: IF K=0 THEN K=10
12280 P1x: IF K=0 THEN K=1
12285 M100: IF K=0 THEN K=-190
 12290 M30: IF K=0 THEN K=-30
 12295 MID: IF K=0 THEN K=-10
 12300 M1: IF K=0 THEN K=-1
 12305 B: CALL Pointr(K, N, Pmin, Index, X_array(*), Y_array(*))
 12318 GOTO A
 12315 Onward: Zot=1
 12320 Dmp: PRINTER IS 0
 12325 IF Paper=Black THEN PRINT PAGE
 12330 PRINTER IS 16
 12335 DUMP GRAPHICS
 12348 IF Zot=1 THEN 12350
 12345 GOTO A
 12350 Prnt: Pf=1
 12355 T=P2
 12360 IF P2<P1 THEN P2=P1
 12365 IF P2=P1 THEN P1=T
```

```
12370 PRINTER IS 0
12375 PRINT LIN(2), TAB(5); "REGION: P1 = "; Frc(P1); " Hz,
                                                                    P2 = ";Frc(P2);" Hz
      DATA POINTS = ":P2-P1+1:LIN(6)
12380 PRINTER IS 16
12385 IF Zot=0 THEN GOTO A
12390 Bye: Pflg=2
12395 Pstart=P1
12400 Pstop=P2
12405 GCLEAR
12410 EXIT GRAPHICS
12415 SUBEND
12428 H
12425 !
12430
12435 !
12440 SUB Analysis(Code, N, SHORT X_array(*), Y_array(*))
12445 OPTION BASE 1
12450 COM Command$(*), Humber_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
12455 COM Editfs, Edit 1ine, B5420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
12460 COM Files, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
12465 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
12470 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
, Paxis
12475 COM SHORT Cur.Polu.Lsf.Sflg.Region.Pflg.Pstart.Pstop.D1,D2,D3,D4,D5,D6,D7,
D0.D9
12480 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
12485 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
12490 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$
[29]
12495 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
12500 IF Code=12 THEN A
12505 IF Code=13 THEN B
12510 IF Code=24 THEN E
12515 1F Code=17 THEN F
12520 IF Code=14 THEN C
12525 IF Code=43 THEN D
12530 GOTO Bye
                    ! IMAGINARY US REAL ANALYSIS
12535 A: Lower=1
12540 IF (Region=1) OR (Poly=1) THEN Lower=Pstart
12545 Upper=H
12550 IF (Region=1) OR (Poly=1) THEN Upper=Pstop
12555 Mi=Y_array(1)
12560 Mr=X_array(1)
12565 F=Frc(1)
12570 FOR J=Lower TO Upper
12575 Mr=MIH(Mr, X_array(J))
12580 T=MIN(Mi,Y_array(J>)
12585 IF T>=Mi THEN Ad
12590 F=Frc(J)
12595 Mi=T
12600 Rd: NEXT J
12605 Sz(1)=Mi
12618 Sz(2)=F
12615 Sz(3)=Mr
12620 Sz(4)=-2*Sz(1)
12625 Sz(5)=1/(2*PI*Sz(4)*Sz(2))
12630 GDT0 Bye
12635
12640 B: Sz(8)=Slope ! REAL US IMAGIHARY*HZ ANALYSIS
12645 Sz(9)=Intercept
12650 GOTO Bye
12655 !
12660 C: Sz(12)=Slope ! REAL vs IMAGINARY/HZ ANALYSIS
12665 Sz(13)=Intercept
12678 GOTO Bue
12675 !
```

```
13005 PRINT LIN(4)
13010 PRINTER IS 16
13015 Bye:!
13828 SUBEND
13025 !
13030 !
13835 SUB Dummyal
13848 SUBEND
13845
13050 !
13055 1
13868 SUB Remove(Code, SHORT D1, Frequency, Every, X68, Cp, Ryc(+), Ixc(*), Frc(*))
13065 OPTION BASE 1
13070 IF D1<>0 THEN Bye
13075 IF Code=44 THEN Stay
13000 IF Frequency=X60 THEN Stay
13005 GOTO Bye
13090 Stav: !
13095 SHORT Bad(30), Chn1s(30)
13100 SHORT Tmin, Temp, Badmax
13185 Frequency table: DATA 21.774,10, 58,8, 117,7, 177,7, 238,5, 287.5,3 13118 DATA 358,3, 412.5,3, 475,3, 525,3, 587.5,3, 658,3, 712.5,3 13115 DATA 775,3, 825,3, 887.5,3, 958,3, -1,-1
13120 FOR J=1 TO 30
13125 READ Bad(J), Chnls(J)
13130 1F Bad(J)(>-1 THEN 13155
13135 Bad(J)=0
13140 Chnls(J)=0
13145 Npairs=J-1
13150 GOTO 13175
13155 HEXT J
13160 !
13165 ! ARRANGE THE BAD FREQUENCIES IN ASCENDING ORDER
13170 !
13175 FOR J=1 TO Npairs
 13160 Tmin=Bad(J)
 13185 FOR K=J TO N
13190 Temp=MIN(Tmin, Bad(K))
 13195 IF Temp>Tmin THEN A
 13200 Tmin=Temp
 13285 I=K
 13210 A: NEXT K
 13215 1F Bad(J)=Tmin THEN 13250
 13228 T=Bad(J)
 13225 Bad(J)=Bad(I)
 13230 Bad(I)=T
 13235 T=Chn1s(J)
 13240 Chnls(J)=Chnls(I)
 13245 Chnls(I)=T
 13250 NEXT J
 13255 !
 13260 ! NOW REMOVE FREQUENCIES FROM INCOMING DATA
 13265 !
 13278 B=8
 13275 H=0
 13289 K=1
 13285 FOR J=1 TO Cp
 13290 Ij=J+1
 13295 N=N+1
 13300 IF K>Npairs THEN B
 13305 IF HOCE THEN Out
 13310 IF Frc(N)(Bad(K) THEN B
 13315 N=N+Chn1s(K)
 13320 IF NOCE THEN OUT
 13325 Ryc(J)=Ryc(H)
 13330 Ixc(J)=Ixc(H)
```

```
13335 Frc(J)=Frc(N)
13340 K=K+1
13345 GOTO Next1
13350 B: !
13355 IF N>Cp THEN Out
13360 Ryc(J)=Ryc(N)
13365 1xc(J)=1xc(N)
13370 Frc(J)=Frc(N)
13375 Next1: IF N=Cp THEN Out
13300 NEXT J
13305 Out: FOR J=Ij TO Cp
13398 Frc(J)=Ryc(J)=Ixc(J)=0
13395 NEXT J
13400 Cp=1j-1
13405 D1=1
13410 Bye: !
13415 SUBEND
13420 ! SUBROUTINE TO CREATE COMMAND FILES
13425 ! CALL:
                   CALL COMMAND FILE
13430 |
13435 !
13449
13445 SUB Command file
13450 OPTION BASE 1
13455 COM Files, SHORT State(*), Ry(*), IX(*), SZ(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
13458 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
13459 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xo, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax
Paxis
13460 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
DO. D9
13461 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
13462 COM SHORT Toscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
13463 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$
[20]
13464 ! COM SHORT CPX, XTP(+>, CPC, CTP(+>
13485 OH ERROR GOTO Trouble
13490 CALL Clear
13495 CALL Putline(0,26, "COMMAND FILE MENU")
13500 Menu=6
13505 CALL Putline(2,5,"DO YOU WISH TO SAVE, RECALL OR APPEND COMMAND FILE (S, R
, A) e">
13510 LINPUT Ans#
13515 IF Ans#="S" THEN Save file
13520 IF Anss="R" THEN Recall file
13525 IF Ans = "A" THEN Append_file
13530 IF Anss="0" THEN 13955
13535 BEEP
13540 GOTO 13490
13545
13550 ! SAVE A COMMAND STACK
13555 !
13560 ! CREATE COMMAND FILE
13565 Save file:!
13578 CALL Putline(4.5. "NWAT IS THE FILE TO BE NAMED ?")
13575 INPUT Names
13580 ! IF NO ":" IN NAMES, APPEND ":F9"
 13585 P=POS(Names, ":")
13590 IF P=0 THEN Name = Name $4": F9"
 13595 F=1
 13600 CALL_L1(Number_commands,Commands(*),Prefix$(*),Word$(*),Bytes,Recs)
 13605 PRINT "NUMBER OF BYTES: "; Bytes, "HUMBER OF RECORDS: "; Recs
 13610 CREATE Names, Recs
 13615 ASSIGN #9 TO Names
 13629 PRINT #9; Number_commands
```

13625 FOR J=1 TO Number\_commands 13630 PRINT #9;Command\*(J),Word\*(J),Prefix\*(J)

## Diskette Subroutine Listing

As mentioned earlier, the activation of certain function keys caused a subroutine to be read in from the diskette and executed.

Table D-2 lists the subroutine associated with each of those keys.

The unlisted keys activate subroutines in the main program. Following the table is a listing of each of the individual subroutines.

# TABLE D-2 KEY ACTIVATED DISKETTE SUBROUTINES

KEY #	SUBROUTINE
0	Setupgroup
1	Cursor_group
2	Display_group
3	Control_group
4	Special_group
6	Command_file
7	Dfile
8	Dmanip
11	Mulfile
12	Com_group
14	Plot_group

```
Subroutine "Setup _ group"
```

```
18
     ! SUB Setup_group
! SUBROUTINE TO DISPLAY SETUP GROUP MENU
20
                     CALL Setup_group
36
      ! CALL:
40
      SUB Setup_group
50
      OPTION BASE 1
68
70 COM Command$(*), Humber_commands, Mode$, Menu, R5420, Word$(*), Prefix$(*)
80 COM Editf$, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
90 COM File$, SHORT State(*), Ry(*), IX(*), SZ(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
100 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
110 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax, P
axis
120 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D8
, D9
130 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
140 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
150 COM SHORT Doscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times[2
97
160 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
170 DIM Setup_command$(18),Set$(8),Reset$(8),English$(18)
180
      ! THESE ARE THE HPIB BUS COMMAND CODES
190
200
      DATA " TI"," FR"," AV"," SG"," TG"," CH"
DATA " RG"," AC"," DE"," CA"," DN"," UP"
DATA " CF"," BW"," TL"," SO"," VW"," RO"
210
220
230
      MAT READ Setup commands
248
250
268
      ! THESE ARE THE SETS & RESET ARRAYS
       ! WHAT IS IN SET$ IS CHANGED TO WHAT IS IN RESET$
270
280
      DATA "KHZ","VOLT","MSEC","DB","MHZ","USEC","SEC","HZ"
DATA "KV ","KV ","HD ","HD","MU ","MU ","KV ","HD"
298
300
      MAT READ Set$
310
328
      MAT READ Resets
330
      DATA "TIME", "FREQ", "AVG", "SGNL", "TRIG", "CHAN *", "RANGE", "AC.DC", "DELAY"
DATA "CAL", "DN-ARROW", "UP-ARROW", "CENT FREQ", "BW", "T", "STORE", "VIEW"
340
350
      DATA "RESTORE"
360
378
       ! FULL WORD OF CHOICE
380
      MAT READ English$
398
      ! PUT MENU ON SCREEN
400
410
       ! READ FULL WORDS
420
430
      CALL Clear
      IF Editf$(>" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
440
       CALL Putline(0,26, "SETUP GROUP MENU")
450
      CALL Group_menu(2,7,3,10,20,10,English*(*))
460
      CALL Putline(9,0, "INPUT YOUR CHOICE +")
478
488
       Menu=3
498
500
       ! GET INPUT CHOICE NUMBER
510
 520
       INPUT Setup_choice
       IF Setup_choice=0 THEN 940 ! IF=0 THEN EXIT
530
       IF Setup_choice(8 THEN Setup_err
540
550
       IF Setup_choice>18 THEN Setup_err
       GOTO 618
568
 570 Setup_err: !
580 BEEP
     PRINT "IMPROPER CHOICE -- TRY AGAIN"
 598
 600
       GOTO 478
     CALL Get_p(Parms,L)

IF (Editfs="ADD") OR (Editfs="REP") THEN L=Edit_line
 610
 620
      IF Editfs="ADD" THEN CALL Shifty(1)
 630
```

# Subroutine "Setup \_ group" continued.

```
640 !
650
660 ! CHECK PARAMETER STRING FOR ANY STRING IN SET$
670 ! AND CHANGE IT TO WHAT IS IN RESETS
680
690 Prefix#(L)=Parms
700 FOR J=1 TO 8
718 P=POS(Parm$, Set$(J))
720 IF P=0 THEN 778
730 Q=LEN(Set$(J))-1
740 | PRINT P,Q
750 | Parm#[P,P+Q]=Reset#(J)
760 GOTO 710
770 NEXT J
780
    ! CONCRTENATE STRINGS AND PUT ";" ON END
798
888
810 Command$(L)=Parm$&Setup_command$(Setup_choice)&";"
820 Word$(L)=English$(Setup_choice)
630
     ! BLANK OUT OLD LINES ON SCREEN
840
850
868 CALL Clear_line(11,8)
870 PRINT Commands(L);
880 IF Modes="IMM" THEN CALL Send
898 IF Editf#="REP" THEN 948
900
     I GO GET MORE COMMANDS OF THIS GROUP
910
928 !
930 GOTO 470
940 SUBEND
```

# Subroutine "Cursor \_ group"

```
! SUBROUTINE TO DISPLAY CURSOR GROUP MENU
10
20
30
       CALL:
                     CALL CURSOR GROUP
40
50
      SUB Cursor group OPTION BASE 1
60
70
      COM Command$(*), Number_commands, Mode$, Menu, 85420, Word$(*), Prefix$(*)
      COM Editfs, Edit line, B5420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
COM Files, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
69
90
      COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
100
110 COM SNORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
120
      COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
      COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
130
140
      COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
      COM SHORT Descale, Damin, Damax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time#[
150
201
      ! COM SHORT CPX,XTP(*),CPC,CTP(*)
160
170
      CALL Clear
100
      Menu=1
      IF Editfs()" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
190
      CALL Putline(2,13, "CURSOR CANNOT BE CONTROLLED BY THE COMPUTER")
CALL Putline(4,19, "USE 5420 FRONT PANEL CONTROLS")
200
210
220
      WAIT 3000
      SUBEND
230
```

# Subroutine "Display \_\_ group"

```
1110
1115 ! SUBROUTINE FOR DISPLAY GROUP
1120 ! CALL:
                     CALL DISPLAY GROUP
1125 SUB Display_group
1130 OPTION BASE 1
1135 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
1136 COM Editf$, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
1137 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
1138 CDM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
1139 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
1140 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
1141 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
1142 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tf1g, X60, Eveny
1143 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time$[
291
1144 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
1165 DIM Display command$(30),English$(30)
1170 DATA " MG"," PH"," LM"," LX"," RE","
1170 DATA " MG", " PH", " LM", " LX", " RE", " IM", " IR", " LP"
1175 DATA " TC", " FM", " WT", " EX", " AD", " SB", " MY", " DV"
1180 DATA " HM", " PK", " JW", " PW", " PR", " PL", " RA", " SA"
1185
1190 ! HPIB COMMANDS FOR 5420
1195 !
1200 DATA " TN"," CO"," AU"," CR"," HI"," LI"
1285 MAT READ Display command#
1210 DATA "MAGG", "PHASE", "LOG MAGG", "X, LOG X", "REAL", "IMAGG", "IM/RE", "LG MG/<"
1215 DATA "TRACE", "FORMAT", "WEIGHT", "EXPAND", "+", "-", "*", "/", "HMNC", "FEAL", "JW"
1220 DATA "POWER", "PRINT", "PLOT", "RECALL", "SAVE", "TRANS", "COHER", "AUTO", "CROSS"
1225 !
1230 ! FULL WORD DESCRIPTIONS
1235 !
1240 DATA "HIST", "LINEAR"
1245 MAT READ English#
1250 CALL Clear
1255 IF Editf$()" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHP$(128))
1268 CALL Putline(0,29, "DISPLAY GROUP MENU")
1265 CALL Group_menu(2,7,5,2,15,30,English*(*))
1278 CALL Putline(9,0, "INPUT YOUR CHOICE *")
1275 Menu=2
1280 INPUT Display_choice
1285 IF Display_choice=0 THEN 1425
1290 IF Display_choice(1 THEN Display_err
1295
1300 ! GET USER CHOICE
1305 !
1310 IF Display_choice>30 THEN Display_err
1315 ! GET PARAMETER INPUT
1320 |
1325 GOTO 1350
1330 Display_err: !
1335 BEEP
1340 PRINT "IMPROPER CHOICE -- TRY AGAIN"
1345 GOTO 1270
 1350 CALL Get_p(Parms,L)
 1355 Build command: !
 1360 IF (Editfs="ADD") OR (Editfs="REP") THEN L=Edit line
        IF Editfs="ADD" THEN CALL Shifty(1)
 1370 Prefix#(L)=Parm$
 1375 |
 1380 ! REMOVE QUOTE MARKS
 1385 !
 1390 Word*(L)=English*(Display_choice)
 1395 Commands(L)=Parms&Display_commands(Display_choice)&";"
 1400 CALL Clear line(11,8)
```

# Subroutine "Display \_\_ group" continued

1405 PRINT Command\*(L);"

1400 FKINI COMMANDAYLD; T 1410 IF Mode\$="IMM" THEN CALL Send 1415 IF Editf\$="REP" THEN 1425 1420 GOTO 1270 1425 SUBEND

## Subroutine "Control group"

```
1460 ! SUBROUTINE FOR CONTROL GROUP
1465 ! CALL:
                  CALL CONTROL GROUP
1470 !
1475 !
1400 SUB Control_group
1485 OPTION BASE 1
1490 CDM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
1491 CDM Editf$, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
1492 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
1493 CDM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
1494 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
1495 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8.D9
1496 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
1497 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
1498 COM SHORT Descale, Demin, Demax, Dymin, Dymax, Drets, Dflg, Plots, Cut, Nocut, Timest
201
1499 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
1520 DIM Control_command*(6), English*(6)
1525 ! HPIB COMMANDS FOR CONTROL FUNCTIONS
1530 DATA " ST"," PA"," VI"," MR"," RS"," SL"
1535 MAT READ Control commands
1540 DATA "START", "PAUSE/CONT", "VIEW INPUT", "MAX RATE", "RESET", "SELF TEST"
1545 MAT READ Englishs
1550 CALL Clear
1555 IF Editfs()" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
1560 CALL Putline(0,26, "CONTROL GROUP MENU")
1565 CALL Group menu(2,3,3,10,20,6,English$(*))
1570 Menu=3
1575 Query: !
1580 CALL Putline(6,0, "INPUT YOUR CHOICE *")
1585 ! GET CONTROL CHOICE
1590 INPUT Control choice
1595 IF Control choice=0 THEN Bye
1600 IF Control choice<1 THEN Control err
1605 IF Control choice>6 THEN Control err
1610 GOTO Inc
1615 Control_err: !
1620 BEEP
1625 PRINT "IMPROPER CHOICE -- TRY AGAIN"
1630 GOTO 1590
1635 ! ASSEMBLE COMMAND
1640 Inc:
1645 CALL Get_p(Parm#,L)
1650 Build: |
1655 IF (Editfs="ADD") OR (Editfs="REP") THEN L=Edit line
1660 IF Editfs="ADD" THEN CALL Shifty(1)
1665 Prefix#(L)=Parm#
1670 Command*(L)=Parm*&Control_command*(Control_choice)&";"
1675 Word*(L)=English*(Control choice)
1680 : CLEAR SCREEN LINES
1695 CALL Clear_line(0,8)
1698 PRINT Command$(L);
1695 IF Modes="IMM" THEN CALL Send
1700 IF Editfs="REP" THEN Bye
1785 GOTO Quero
1710 Bye: !
1715 SUBEND
```

```
Subroutine "Special group"
```

```
! SUBROUTINE FOR SPECIAL_GROUP
18
                 CALL SPECIAL GROUP
28
     I CALL:
30
48
50
68
     SUB Special_group
     OPTION BASE 1
79
     COM Command$(+), Number_commands, Mode$, Menu, A5428, Word$(+), Prefix$(*)
     COM Editfs, Edit line, B5420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
80
90
188 COM Files, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
    COM SHORT Xstart, Xstep, Ryc(+), 1xc(+), Frc(+), Cp, Intercept, Frequency
120 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
130 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
     COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
140
     COM SHORT Toscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
150
160 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
201
      ! COM SHORT CPX, XTP(+), CPC, CTP(+)
178
180 DIM Special_command$(8), English$(9), A$[51]
      ! HPIB COMMANDS FOR SPECIAL COMMANDS
198
     DATA " TX"," OA"," LL"," GL"," DI"," EN"," Device Clear"," Serial Poll"
200
     MAT READ Special commands

DATA "WRITE TEXT", "# AVERAGES", "LOC LOCKDUT", "GOTO LOCAL"

DATA "DISABLE SRQ", "ENABLE SRQ", "DEVICE CLR", "SERIAL POLL", "COMMENT"
218
220
230
     MAT READ Englishs
249
      ! PUT MENU ON CRT
258
268 CALL Clear
      IF Editf$()" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
270
280 CALL Putline(0,30, "SPECIAL GROUP MENU")
     CALL Group_menu(2,4,3,5,25,9,English*(*))
290
388
     Menu=4
310 Query:
     CALL Putline(8,8, "INPUT YOUR CHOICE *")
320
      ! INPUT MENU CHOICE
338
 340
      INPUT Special_choice
      IF Special_choice=0 THEN Bye
 350
     IF Special choice(0 THEN Special err
IF Special choice) THEN Special err
IF Special choice=9 THEN Build
 368
 370
 389
      IF Special_choice<>10 THEN Inc
 390
 400
 410 Special_err: !
 420 BEEP
 430 PRINT "IMPROPER CHOICE -- TRY AGAIH"
      GOTO Query
 440
      ! BUILD COMMANDS
 450
 460 Inc: !
     CALL Get_p(Parms,L)
 478
      IF Special_choice()1 THEN Build
 480
      PRINT "INPUT TEXT STRING (NO COMMAS ALLOWED) OR ELSE / "
 498
      LINPUT Suffix#
 500
       P=POS(Suffix#,"/")
 510
      IF P<>0 THEN Suffix == "
 520
       ! BUILD COMMAND STRING
 538
 549 Build:
        IF (Editfs="REP") OR (Editfs="ADD") THEN L=Edit_line
 550
        IF Editfs="ADD" THEN CALL Shifty(1)
 560
        IF Special_choice(>9 THEN 800
 570
        Number_commands=Number_commands+1
 588
 581
        L=Humber_commands
        IF Editfs="REP" THEN L=Edit_line
IF Editfs="ADD" THEN L=Edit_line-1
 590
 591
 592
        A$="........
        PRINT AS
 593
        LINPUT AS
 600
```

# Subroutine "Special group" continued

```
AS=TRIMS(AS)
610
628
       Ln=LEN(A$)
       Hord$(L)=" "
630
       Prefix$(L)=" "
640
650
       Command$(L)=" "
       Q=15
660
670
       IF Ln<15 THEN Q=Ln
       Command*(L)="// "&R$[1,0]
689
690
       Q=16
700
       Z=33
       IF Ln<16 THEN Out IF Ln<2 THEN Z=Ln
710
728
730
       Prefixs(L)=As[Q,Z]
       IF Ln<34 THEN Out
740
750
       Q=34
       Z=51
760
      IF Ln<Z THEN Z=Ln
779
780
      Word$(L)=A$[Q,Z]
790 Out: GOTO 900
800 Command&(L)=Parms&Special_command&(Special_choice)&";"
810 IF Special_choice(>1 THEN GOTO 878
820 P=POS(Command&(L),";")
830 X$=Command$(L)
848 X$[P]=" "
050 Xs=X$&Suffix$&";"
860 Command*(L)=X$
878 Word$(L)=English$(Special_choice)
888 Prefix$(L)=Parm$
898
     ! CLEAR SCREEN LINES
900 CALL Clear_line(8,11)
910 PRINT Commands(L);"
920 IF Modes="IMM" THEN CALL Send
930 IF Edit(s="REP" THEN Bye
940 GOTO Query
950 Bye:
960 SUBEND
```

# Subroutine "Command \_\_ file'

```
2605 ! SUBROUTINE TO CREATE COMMAND FILES
2610 ! CALL:
                   CALL COMMAND_FILE
2615 !
2620
2625
2630 SUB Command_file
2635 OPTION BASE 1
2640 COM Commands(+), Number commands, Modes, Menu, 85420, Words(+), Prefixs(+)
2641 COM Editfs, Edit line, 85420, SHORT Pdata(+), Nprint, Sdata(+), Nsave, Stat
2642 COM Files, SHORT State(+), Ry(+), lx(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
2643 CDM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
2644 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
2645 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
2646 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
2647 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
2648 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
291
2649 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
2670 ON ERROR GOTO Trouble
2675 CALL Clear
2680 CALL Putline(0,26,"COMMAND FILE MENU")
2690 CALL Putline(2,5,"DO YOU WISH TO SAVE, RECALL OR APPEND COMMAND FILE (S, R,
 A> *">
2695 LINPUT Ans#
2700 IF Ans#="S" THEN Save_file
2705 IF Ans = "R" THEN Recall_file
 2710 IF Ans = "A" THEN Append file
 2715 IF Ans#="0" THEN 3140
 2720 BEEP
 2725 GOTO 2675
 2730 !
 2735 ! SAVE A COMMAND STACK
 2748
 2745 ! CREATE COMMAND FILE
 2750 Save_file: !
 2755 CALL Putline(4,5, "WHAT IS THE FILE TO BE NAMED ?">
 2760 INPUT Names
 2765 ! IF NO ":" IN NAMES, APPEND ":F9"
 2770 P=POS(Names, ":")
 2775 IF P=0 THEN Name = Name $ 2": F9"
 2785 CALL L1(Number commands,Command$(*),Prefix$(*),Word$(*),Bytes,Recs)
2790 PRINT "NUMBER OF BYTES: ";Bytes,"NUMBER OF RECORDS: ";Recs
 2795 CREATE Names, Recs
 2000 ASSIGN #9 TO Names
 2805 PRINT #9; Number_commands
 2810 FOR J=1 TO Number_commands
2815 PRINT #9;Commands(J),Words(J),Prefix*(J)
 2820 NEXT J
 2825 ASSIGN * TO #9
  2830 Menu=6
  2835 CALL Clear_line(12,1)
  2848 GOTO 3140
  2845
  2850 ! RECALL AN OLD COMMAND FILE
  2855
  2860 Recall_file: !
  2865 CALL Putline(4,5, "WHAT IS THE FILENAME ?")
  2870 LINPUT Name$
        IF PDS(Names, ":")=0 THEN Names=Namest":F9"
  2875
  2880 Files=Names
  2885 F=2
  2898 ASSIGN #8 TO Names
  2895 READ #8; Number_commands
```

# Subroutine "Command \_\_ file" continued

```
2900 ! MAT READ #8; Commands, Words, Prefixs
2905 FOR J=1 TO Number commands
2910 READ #8; Commands(J), Words(J), Prefixs(J)
2915 NEXT J
2920 ASSIGN + TO #8
2925 CALL Clear_line(12,1)
2930 Menu=6
2935 GOTO 3140
2948 !
2945 ! APPEND A FILE
2950 Append_file: !
2955 F=3
2960 CALL Putline(4,5, "WHAT IS THE FILE NAME ?")
2965 INPUT Names
       IF POS(Hames, ":")=0 THEH Names=Hames&":F9"
2970
2975 ASSIGN #7 TO Names
2980 BUFFER #7
2985 READ #7; Number
       FOR J=1 TO Number
2990
2995 I=Number_commands+J
3000 READ #7:Commands(I),Words(I),Prefix$(I)
3005 NEXT J
3010 ASSIGN + TO #7
3015 Menu=6
3020 Number commands=Number_commands+Number
3025 CALL Clear line(12,1)
3030 GOTO 3140
3035 Trouble:
3040 IF ERRN=56 THEN No_file
       IF ERRN=54 THEN Bup_file
 3045
3050 STOP
 3055 No_file:
 3060 BEEP
       PRINT
 3065
      PRINT "FILE NON-EXSISTANT -- TRY AGAIN"
 3070
       WAIT 2000
 3075
 3000 CALL Clear_line(4,12)
3005 IF F=2 THEN Recall_file
       IF F=3 THEN Append_file
 3090
       STOP
 3095
 3100 Dup_file: !
 3105 BEEP
 3110
       PRINT
       PRINT "FILE ALREADY EXISTS -- TRY AGAIN"
 3115
 3129 WAIT 2000
 3125 CALL Clear_line(4,12)
3130 IF F=1 THEN Save_file
 3135
        STOP
 3140 SUBEND
```

#### Subroutine "Dfile"

```
7710 ! SUBROUTINE TO ASK PROMPTS FOR DATA FILE NAME
                     CALL DEILE
7715 ! CALL:
7728
      SUB Dfile
7725
7738 OPTION BASE 1
7735 COM Command$(*), Humber_commands, Mode$, Menu, R5420, Hord$(*), Prefix$(*)
7736 COM Editf$, Edit_line, R5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
7737 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
7738 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
7739 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
7748 COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
8, D9
7741 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
7742 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
7743 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
281
7744 ! COM SHORT CPX, XTP(+), CPC, CTP(+)
7765 CALL Clear
       IF Edit($<)" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
7779
       CALL Putline(0,26, "DATA FILE MENU")
7775
       CALL Putline(2,5, "1 = SAVE SHORT DATA")
7780
       CALL Putline(2,35,"2 = RECALL SHORT DATA")
7785
       CALL Putline(3,5, "3 = SAVE TIED DATA")
779R
       CALL Putline(3,35,"4 = RECALL TIED DATA")
7795
       CALL Putline(4,5, "5 = CREATE ZEROED SETS")
7888
      CALL Putline(4,35,"6 = RENAME DATA SETS")
CALL Putline(5,5,"7 = DELETE DATA SETS")
7895
7818
       CALL Putline(7,5, "INPUT YOUR CHOICE+")
7815
       INPUT Dehoice
7820
       IF Dchoice=0 THEN Bye
7825
       Number_commands=Number_commands+1
7830
       IF (Dchoice(1) OR (Dchoice)7) THEH 7765
7835
       IF Dchoice=1 THEN Dchoice=9
7848
       IF Dchoice=2 THEH Dchoice=10
IF Dchoice=3 THEN Dchoice=18
 7845
7850
       IF Dchoice=4 THEN Dchoice=19
 7855
       IF Dchoice=5 THEH Dchoice=20
IF Dchoice=6 THEN Dchoice=21
 7868
 7865
       IF Dchoice=7 THEN Dchoice=39
 7870
       IF Dchoice=20 THEN Zeroed
 7875
       IF Dchoice=21 THEH Ren_file
IF Dchoice=39 THEN Del_fil
 7888
 7885
 7890 CALL Putline(9,4, "INPUT FILE-NAME: ")
       LINPUT Names
 7895
       L=Number_commands
IF (Editfs="ADD") OR (Editfs="REP") THEN L=Edit_line
 7998
 7995
       IF Edit(s="ADD" THEN CALL Shifty(1)
 7910
       Command$(L)="eSYS#"
 7915
       Prefixs(L)=VALs(Dchoice)
 7920
 7925 Words(L)=Names
       ! IF (Editfs=" ") OR (Editfs="ADD") THEN Number_commands=Number_commands+1
 7930
 7935 CALL Clear_line(6,10)
7948 GOTO 7815
 7948
 7945 Zeroed:
        Names="ZERO DATA SETS"
 7950
       GOTO 7900
 7955
 7960 Ren file: PRINT "INPUT DESIRED NAME (4 CHARS MAX) :"
 7965 INPUT Hames
 7978
        GOTO 7900
 7975 Del fil: PRINT "INPUT DESIRED NAME (4 CHARS MAX) :"
 7980 INPUT Names
 7985 GOTO 7900
 7990 Bye:
 7995 Menu=7
 8888
       SUBEND
```

#### Subroutine "Dmanip"

```
10
      SUB Dmanip
      OPTION BASE 1
20
     COM Command$(*), Number_commands, Mode$, Menu, R5420, Word$(*), Prefix$(*)
39
     COM Edits, Edit line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
COM Files, SHORT State(*), Ry(*), 1x(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
40
58
     COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
60
     COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
70
Paxis
     COM SHORT Cur, Poly, Lsf, Sflg, Region, Pflg, Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7, D
AA
8, D9
     COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
98
     COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
100
     COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time $[
110
201
      ! COM SHORT CPX,XTP(*),CPC,CTP(*)
120
130
       CALL Clear
       IF Edit($<>" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
140
       CALL Putline(0,26, "DATA MANIPULATIONS GROUP")
150
       CALL Putline(2,5, "1 = TIE DATA SETS")
160
       CALL Putline(2,35, "2 = SWAP REAL & IMAG")
178
       CALL Putline(3,5, "3 = SCALE REAL & IMAG")
188
       CALL Putline(3,35,"4 = LEAST SO. FIT")
CALL Putline(4,5,"5 = POLYNOMIAL FIT")
198
200
       CALL Putline(4,35,"6 = SMOOTH REAL SHORT")
210
       CALL Putline(5,5, "7 = SMOOTH IMAG SHORT")
228
       CALL Putline(5,35, "8 = SMOOTH BOTH SHORT")
230
       CALL Putline(6,5, "9 = SMOOTH REAL TIED")
240
       CALL Putline(6, 35, "10= SMOOTH IMAG TIED")
250
       CALL Putline(7,5,"11= SMOOTH BOTH TIED")
268
       CALL Putline(7,35, "12= MOVE SHORT TO TIED")
270
       CALL Putline(8,5, "13= CURSOR")
288
       CALL Putline(8,35, "14= REGION OF INTREST")
290
       CALL Putline(9,5, "INPUT YOUR CHOICE +")
390
       INPUT Dehoice
310
       IF Dchoice=0 THEN Bye
320
       IF Dchoice=1 THEN Tie
330
       IF (Dchoice)=2) AND (Dchoice(=14) THEN Manip
340
358
       IF (Dchoice(0) OR (Dchoice>14) THEN 130
360 Tie:
            ! NC
       CALL Putline(11,5, "INPUT FILES: ")
378
       LINPUT F#
 380
       IF (Editfs=" "> OR (Editfs="ADD") THEN Number_commands=Number_commands+1
390
       L=Number_commands
IF (Editfs="REP") OR (Editfs="ADD") THEN L=Edit_line
 400
 410
       IF Editf#="ADD" THEN CALL Shifty(1)
 420
       Command$(L)="#SYS#"
 430
       Prefixs(L)=VALs(11)
 440
 450
       Word$(L)=F$
 468
       CALL Clear_line(7,10)
 478
       G0T0 310
 488 Manip:
       IF (Editf*=" ") OR (Editf*="ADD") THEN Number_commands=Number_commands+1
 490
       L=Number_commands
IF (Editfs="ADD") DR (Editfs="REP") THEN L=Edit_line
 500
 519
        IF Editfs="ADD" THEN CALL Shifty(1)
 520
       Command$(L)="+SYS+"
 539
        IF Bchoice=2 THEN Prefix$(L)=VAL$(22)
 548
        IF Dchoice=3 THEN Prefix$(L)=VAL$(23)
 550
        IF (Dchoice)=4) AND (Dchoice(=12) THEN Prefix$(L)=YAL$(Dchoice+26)
 560
        IF (Dchoice>=13) AND (Dchoice<=14) THEN Prefix$(L)=YAL$(Dchoice+28)
 570
        IF Dchoice=2 THEN Word$(L)="SWAP REAL, IMAG"
 588
        IF Dchoice=3 THEN CALL Putline(9,5, "INPUT FUNCTION (+ /)")
 598
        IF Dchoice=3 THEN LINPUT Func$
 600
 610
        IF Dchoice=3 THEN Fac#="
        IF Dehoice=3 THEN PRINT "INPUT VALUE FOR SCALING"
 620
        IF Dchoice=3 THEN INPUT Fac#
 638
```

# Subroutine "Dmanip" continued

```
IF Dehoice=3 THEN PRINT "REAL OR IMAGINARY (R or I or RI) ? "
648
650
      IF Dchoice=3 THEN INPUT Rib$
      IF (Dchoice=3) AND (LEN(Rib$)=0) THEN Rib$="RI"
651
668
      IF Dchoice=3 THEN Rib$=TRIM$(Rib$)
      IF Dchoice=3 THEN Words(L)=TRIMs(Funcs&", "&Facs&", "&Ribs)
670
      IF Dchoice=4 THEN Word$(L)="LEAST SQ."
688
      IF (Dchoice>=6) AND (Dchoice<=11) THEN PRINT "INPUT TIMES SMOOTHED"
698
      IF (Dchoice>=6) AND (Dchoice<=11) THEN INPUT Times
789
710
      IF (Dchoice>=6) AND (Dchoice(=11) THEN Word$(L)=YRL$(Times)
      IF Dchoice=12 THEN Word$(L)="SHORT TO TIED"
728
                                                           0=0FF) ?"
      IF Dchoice=14 THEN PRINT "REGION OF INTREST: (1=0N
738
      IF Dchoice=14 THEN INPUT Word$(L)
748
758
      IF Dchoice=13 THEN Word$(L)="CURSOR"
      IF Dehoice=5 THEN PRINT "POLYNOMIAL POINT FINDER: (1=QUICK 2=LONG 3=MANU
760
AL) ?"
      IF Dchoice=5 THEN INPUT Word$(L)
778
788
      CALL Clear_line(9,11)
790
      GOTO 300
800 Bye:
      Menu=8
818
      SUBEND
828
```

## Subroutine "Mul file"

```
4655 ! SUBROUTINE FOR MULTIPLE FILES
4660 ! CALL:
                  CALL MUL FILE
4665 SUB Mul file
4678 OPTION BASE 1
4675 COM Command$(*), Number_commands, Mode$, Menu, A5420, Word$(*), Prefix$(*)
4676 COM Editfs, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
4677 COM Files, SHORT State(+), Ry(+), Ix(+), Sz(+), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
4678 COM SHORT Xstart, Xstep, Ryc(*), Ixc(*), Frc(*), Cp, Intercept, Frequency
4679 COM SHORT Plim, Pxo, Pxm, Pyo, Pym, Ploc, Xo, Xm, Yo, Ym, Pscale, Xmin, Xmax, Ymin, Ymax,
Paxis
4680 CDM SHORT Cur.Poly.Lsf.Sflg.Region.Pflg.Pstart.Pstop.D1,D2,D3,D4,D5,D6,D7,D
8, D9
4681 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
4682 COM SHORT Toscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
4683 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time#[
291
4684 ! COM SHORT CPX, XTP(*), CPC, CTP(*)
4705 ON ERROR GOTO Trouble
4710 Menu=11
4715 CALL Clear
4720 CALL Putline(0,24, "FILE-OF-FILES MENU")
4725 CALL Putline(2,0, "YOU MAY BUILD, EXECUTE OR LIST A FILE-OF-FILES:")
4730 CALL Putline(4,5, "INPUT YOUR CHOICE (B E L) *")
4735 LINPUT Choice$
4740 IF Choice#="0" THEN Bye
4745 CALL Putline(6,0, "INPUT FILE NAME: ")
4750 LINPUT Names
4755 IF POS(Names,":")=0 THEN Names=Names&":F9"
4760 IF Choices="B" THEN Build
4765 IF Choices="E" THEN Execute
4770 IF Choices="L" THEN Lists
4775 BEEP
4788 GOTO 4715
4785 Build: !
4790 CREATE Names, 18
4795 ASSIGN #6 TO Names
4800 PRINTER IS 0
4805 PRINT "FILE-OF-FILES NAME: "; Names
4810 PRINT
4815 PRINTER IS 16
4820 CALL Putline(8,0, "ENTER FILE-NAMES ONE AT A TIME & END WITH **")
4825 CALL Putline(10.0." ")
4830 LINPUT File#
4835 IF Files="++" THEN End build
4840 IF POS(Files, ": ")=0 THEN Files=Files&":F9"
4845 PRINTER IS 0
4950 PRINT Files
4855 PRINTER IS 16
4868 PRINT #6: File$
4865 GOTO 4825
4070 End build:
4875 PRINT #6; "**
4888 ASSIGN . TO #6
4885 GOTO Bye
4890 !
4995 Execute: !
4900 ASSIGN #6 TO Names
4905 READ #6; File$
4910 IF Files="++" THEN End_execute
4915 ASSIGN #7 TO Files
4920 READ #7; Number_commands
4925 FOR J=1 TO Number_commands
4930 READ #7:Command*(J),Word*(J),Prefix*(J)
4935 NEXT J
4940 ASSIGN * TO #7
4945 IF Tf=0 THEN 4965
```

## Subroutine "Mul file" continued

```
4950 PRINTER IS 0
4955 PRINT File#
4960 PRINTER IS 16
4965 CALL Send
4978 GOTO 4985
4975 End_execute: !
4988 ASSIGH * TO #6
4985 GOTO Bye
4990 Liste: PRINTER IS 0
4995 PRINT "CONTENTS OF FILE: ": Names
5000 PRINT
5995
      ASSIGN #6 TO Names
5919
      READ #6;5$
      IF S$="++" THEN GOTO Ext
5015
5020 PRINT S$
5025 GOTO 5010
5030 Ext: PRINTER IS 16
5035 GOTO Bye
5040 Trouble:
5045 IF ERRN=54 THEN Dup_file
5050 IF ERRN=56 THEN No_file
5055 STOP
5060 Dup_file:
5065 BEEP
      PRINT "FILE ALREADY EXISTS -- TRY AGAIN"
5070
5075 WAIT 2000
      CALL Clear_line(7,18)
5088
5005 GOTO 4710
5898 No file:
5095 BEEP
5100 PRINT "BAD FILENAMES: "; Names; ", "; Files, "HALT!"
5105 STOP
5110 Bye: !
5115 SUBEND
```

## Subroutine "Com group"

```
5140 SUB Com_group
5145 OPTION BASE 1
5150 COM Command*(*), Number_commands, Mode*, Menu, 85420, Word*(*), Prefix*(*)
5151 COM Editf*, Edit_line, B5420, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
5152 COM File*, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
5153 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
5154 CDM SHORT Plim. Pxo. Pxm. Pyo. Pym. Ploc. Xo. Xm. Yo. Ym. Pscale, Xmin. Xmax, Ymin, Ymax,
Paxis
5155 COM SHORT Cur.Poly.Lsf.Sflg.Region.Pflg.Pstart.Pstop.D1.D2.D3.D4.D5.D6.D7.D
8, D9
5156 COM SHORT Find points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
5157 COM SHORT Tpscale, Txmin, Txmax, Tymin, Tymax, Tnpts, Tx(*), Ty(*), Tflg, X60, Every
5158 COM SHORT Dpscale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Time # (
291
5159 ! COM SHORT CPX,XTP(*),CPC,CTP(*)
5160
       Menus 12
       CALL Clear
5185
       IF Editfs()" " THEN CALL Putline(0,0,CHR$(131)&"EDIT MODE"&CHR$(128))
5190
       CALL Putline(0,23,"COMPUTER GROUP MENU")
CALL Putline(2,3,"1 = PLOT LABEL")
5195
5290
5295
       CALL Putline(2,30,"2 = FILE LABEL")
       CALL Putline(2,57, "3 = * UNUSED *")
CALL Putline(3,3, "4 = * UNUSED *")
5210
5215
5220
       CALL Putline(3,30, "5 = * UNUSED *")
       CALL Putline(3,57,"6 = LINEAR ARRAY PLOT")
CALL Putline(4,3,"7 = LINEAR STEP PLOT")
5225
5230
       CALL Putline(4,30, "8 = LINEAR SPECIAL")
5235
       CALL Putline(4,57, "9 = T-IM vs RE")
CALL Putline(5,3, "10= T-RE vs IM*HZ")
5248
5245
5250
       CALL Putline(5,30, "11= T-RE vs IM/HZ")
       CALL Putline(5,57,"12= T-COHERENCE")
CALL Putline(6,3,"13= T-S/N")
5255
5268
       CALL Putline(6,30, "14= T-PHASE")
5265
5270
       CALL Putline(6,57,"15= T-LG MAG os LG HZ")
CALL Putline(7,3,"16= VOLTAGE NISTOGRAM")
5275
5280 Inp: |
       CALL Putline(9,5, "INPUT YOUR CHOICE *")
5265
       INPUT Com_choice
5298
       IF (Com_choice=1) OR (Com_choice=2) THEN Labelp
5295
5300
       IF (Com choice>=6) AND (Com choice<=16) THEN Plots
5305
       IF Com_choice=0 THEN Bye
5310
       BEEP
5315
       G0T0 5180
5328 Labelp: !
       ! L=Number_commands
CRLL Putline(11,10,"INPUT PAPER SIZE IN X,Y FORMAT (i.e. 8.5,11) :")
5325
5330
5335
       INPUT Px, Py
       CALL Putline(13,10, "INPUT LABEL COORDINATES IN X.Y FORMAT: ")
5349
5345
       INPUT Lx,Ly
5350
       CALL Putline(15.10. "INPUT CHARACTER HEIGHT IN 64ths: ">
5355
       INPUT Chrsiz
5360
       CALL Putline(17,10,"INPUT PEN # :")
5365
       INPUT Pen
5370
       Number_commands=Number_commands+1
5375
       L=Number_commands
IF Editfs="ADD" THEN L=Edit
5300
       IF Editfs="ADD" THEN CALL Shifty(3)
5385
5398
       IF Com choice=1 THEN 5405
       L$=Files
5395
       GDTO 5415
5468
5405
       CALL Putline(19, 10, "INPUT LABEL: ")
5410
       INPUT L#
5415
       Command$(L)="#SYS#"
5420
       IF Com_choice=1 THEN Prefix$(L)="1"
5425
       IF Com_choice=2 THEN Prefix$(L)="2"
       Words(L)="PLOTTER LABEL"
5430
```

## Subroutine "Com group" continued

```
5435 L=L+1
5440
       Command$(L)=VRL$(Px)&", "&VRL$(Py)
       Prefixs(L)=VALS(Lx)&"."&VALS(Lv)
5445
5450
       L=L+1
5455
       Prefix$(L)=VAL$(Chrsiz)&"."&VAL$(Pen)
5460
       Command$(L)=L$
5465
       CALL Clear_line(7,13)
Word#(L)="ENDSYS 1"
5479
5475
       Number_commands=Number_commands+2
       GOTO Inp
5480
5485 Plots: |
5490 IF Com_choice=15 THEN Com_choice=21
5495 IF Com_choice=16 THEN Com_choice=37
5500 CALL Putline(11,10, "INPUT X & Y LABELS & TITLE SEPARATED BY COMMAS:")
      INPUT XS,YS,TS
5505
5510
       CALL Putline(15.10, "INPUT PEN NUMBER: ")
5515
      INPUT Pn
5520
       CALL Putline(17,10, "PLOT CODE 1=CRT 2=PRINTER 3=PLOTTER ?")
5525
       INPUT Pc
      Number_commands=Number_commands+1
L=Number_commands
IF Editf$="ADD" THEN L=Edit_line
5538
5535
554B
      IF Editf#="ADD" THEN CALL Shifty(3)
5545
5550
       Command$(L)="#SYS+"
5555
       Prefix$(L)=VAL$(Com choice)
5560
       IF Com_choice>=9 THEN Prefix$(L)=VAL$(Com_choice+3)
5565
      IF (Com_choice>=3) AND (Com_choice<=5) THEN Word*(L)="SEMILOG PLOT"

IF (Com_choice>=6) AND (Com_choice<=8) THEN Word*(L)="LINEAR PLOT"
5570
5575
      IF (Com_choice>=9) AND (Com_choice<=15) THEN Words(L)="TIED-DATA"
5560
       IF Com_choice=16 THEN Word$(L)="HISTOGRAM"
5585
       L=L+1
5590
       Command$(L)=X$
5595
       Prefix$(L)=Y$
5600
       Words(L)=T$
5605
       L=L+1
5610
       C=Com_choice-2
5615
      IF Com_choice>=9 THEN C=Com_choice+3
5620
       Command$(L)=VAL$(C)
5625
       Prefix$(L)=VAL$(Pn)&"."&VAL$(Pc)
5630
       Word$(L)="ENDSYS PLOTS"
5635
       Humber_commands=Number_commands+2
CRLL Clear_line(7,13)
5640
     GOTO Inp
5645
5650 Bye: !
5655 SUBEND
```

## Subroutine "Plot group"

```
10370 SUB Plot_group
18375 OPTION BASE 1
10380 COM Command$(*), Number_commands, Mode$, Menu, R5428, Word$(*), Prefix$(*)
10381 COM Editf$, Edit_line, B5428, SHORT Pdata(*), Nprint, Sdata(*), Nsave, Stat
10382 COM File$, SHORT State(*), Ry(*), Ix(*), Sz(*), Xline, Tc, Tf, Ti, Np, Slope, P1, P2
18383 COM SHORT Xstart, Xstep, Ryc(+), Ixc(+), Frc(+), Cp, Intercept, Frequency
10384 COM SNORT Plim. Pxo. Pxm. Pyo. Pym. Ploc. Xo. Xm. Yo. Ym. Pscale, Xmin, Xmax, Ymin, Ymax
.Paxis
10385 COM SHORT Cur. Poly. Lsf. Sflg. Region, Pflg. Pstart, Pstop, D1, D2, D3, D4, D5, D6, D7,
DO. D9
10386 COM SHORT Find_points, Paper, Blue, Black, Onn, Off, Skip, Device, Pager, Nopager
18387 COM SHORT Toscale. Txmin. Txmax, Tymin, Tymax, Tnpts, Tx(+), Ty(+), Tflg, X60, Every
18388 COM SHORT Descale, Dxmin, Dxmax, Dymin, Dymax, Dnpts, Dflg, Plots, Cut, Nocut, Times
[20]
10389 | COM SHORT CPX.XTP(*).CPC.CTP(*)
10410 CALL Clear
18415 IF Editfs<>" " THEN CALL Putline(8,8,CHR$(131)&"EDIT MODE"&CHR$(128)>
10420 CALL Putline(0,26,"PLOT GROUP MENU")
10425 CALL Putline(2,5,"1 = PLOT LIMITS")
10430 CALL Putline(2,25, "2 = PLOT LOCATION")
18435 CALL Putline(3.5."3 = PLOT SCALE")
19449 CALL Putline(3, 25, "4 = AXIS FLAG")
10445 CALL Putline(6.5. "INPUT YOUR CHOICE+")
18458 INPUT Pchoice
18455 IF Pchoice=8 THEN Bye
18468 Pchoice=Pchoice+25
10465 Number_commands=Number_commands+1
10470 IF Pchoice=29 THEN Px
10475 CALL Putline(8,5,"INPUT XO AND XM")
10480 LINPUT Pair1$
18485 CALL Putline(11,5,"INPUT YO AND YM")
10490 LINPUT Pair2$
18495 GOTO Kont
                                                         1=NEW FOR OVERLAY 2=OVERLAY 3=L
10500 Px: CALL Putline(8,5, "AXIS FLAG (0=NEH
AST OVERLAY)")
10505 INPUT X1
19510 X2=0
10515 Pair1s=VAL*(X1)&", "&VAL*(X2)
10520 Pair2#="0.0"
10525 GOTO Kont
10530 Kont: !
10535 L=Number_commands
10540 IF (Editfs="ADD") OR (Editfs="REP") THEN L=Edit_line
19545 IF Editfs="ADD" THEN CALL Shifty(2)
10550
19555 Command#(L)="+SYS+"
10560 Prefix$(L)=VAL$(Pchoice)
18565 IF Pchoice=26 THEN Word$(L)="PLOT LIMITS"
18578 IF Pchoice=27 THEN Word$(L)="PLOT LOCATION"
19575 IF Pchoice=28 THEN Word$(L)="PLOT SCRLE"
18588 IF Pchoice=29 THEN Word$(L)="AXIS FLAG"
10505 L=L+1
10590 Command#(L)=Pair1#
10595 Prefix$(L)=Pair2$
19699 Word$(L)="ENDSYS PLOT"
10605 CALL Clear_line(6,12)
10610 IF Editf*=" " THEN Number commands=L
19615 IF Editfs="ADD" THEN Number commands=Number commands+1
19620 IF Editfs="REP" THEN Number commands=Number commands+9
10625 GOTO 10445
18638 Bye: !
10635 Menu=14
18648 SUBEND
```

#### Command Files

The HP9845 was used both to control the HP5420 for data acquisition and then to manipulate and graphically portray data sets. A collection of command files was written to control the computer in the execution of these tasks. The command files evolved from consolidations of small command sequences into longer files which execute an entire data collection program or perform an entire plot series. Although numerous small command files were created to perform specialized infrequent tasks, those described here constitute the major command files needed by the operator of the AC corrosion system.

Command files are created by calling appropriate sections of the unit group menu offered by system software. Once one has called the section on HP5420 set-up, for example, the user is queried as to which setup functions are desired. Upon answering these queries, a command file line is created. Once a sequence of commands has been created and checked, it may be named and saved for future use.

# Data Acquisition Command Files

COMCEL - COMprehensive DELL Data Collection. Command file COMCEL controls the HP5420 in the acquisition of tied impedance and S/N data sets. The tied data sets consist of 1152 data points collected over five ranges of frequency: 0-25kHz, 0-3.2kHz, 0-256Hz and 0-3125Hz. The initial commands consist of setting all data points equal to zero and then setting up the HP5420 for data collection in the 0-25kHz range.

Impedance data is collected by determining the transfer function from an input voltage perturbation and an output current response.

The transfer function, which is actually an admittance measurement, is

then inverted in the frequency domain to yield the impedance. Results of the 0-25kHz measurement are then stored on the floppy disk as file 6X, and the coherence function for this frequency range is determined. As shown in Appendix A, the coherence function may be manipulated to yield the S/N for that range of frequency. The S/N data for the 0-25kHz is stored as disk file 6C.

Subsequent set-up and data collection is accomplished in the same order for the remaining frequency ranges. Impedance data is stored in disk files 5X, 4X, 3X and 2X, respectively, while S/N data is stored in disk files 5C, 4C, 3C, and 2C, respectively. Upon completion and storage of impedance and S/N data for the lowest frequency range, the respective data sets are combined, throwing out low resolution overlapping data points. The resultant 1152 tied impedance data set is stored on the floppy disk as NAMEIT while the tied S/N data set is stored as NAMESN. The entire command sequence takes roughly 12 minutes to execute.

SHTCEL - SHOrT CELL Data Collection. Command file SHTCEL generates a tied impedance data set in the same manner as COMCEL. By eliminating the commands which generate S/N data, this sequence can be completed in about nine minutes.

Other Data Gathering Command Files. Because of the versatility of the main program, it is possible to create command sequences to perform any of the numerous operations within the capability of the HP5420. A number of others were created for the convenience of the author. This series, nicknamed FAST, were designed to provide a five decade frequency analysis as rapidly as possible. For example,

FASZTR delivers the impedance transfer function over a five-decade region, quickly. FASAUT delivers the auto power spectrum quickly, etc. A list of COMCEL, SHTCEL, FASZTR, AND FASAUT follows.

```
// COMMAND FILE COMCEL //
      // SET UP 5420 FOR 25.6KHZ BANDWIDTH
                                                           LOC LOCKOUT
         LL;
         *SYS*
                                                           ZERO DATA SETS
         0 RS:
                                                           RESET
                                 ø
8
         5 FR;
                                 5
                                                           FREQ
         20,1 AV;
                                 20,1
9
                                                           AVG
10
                                                           SGHL
         2 SG;
         1 TG:
11
                                                           TRIG
         9 CH;
                                                           CHAH #
12
13
         1KV
                RG:
                                 1 VOL T
                                                           RANGE
         1 AC;
                                                           AC, DC
14
                                 1
15
         1 CA:
                                                           CAL
         OHD CF;
                                                           CENT FREQ
16
                                 ØHZ
         25.6KV
17
                                 25.6KHZ
                                                           BM
         MR;
19
                                                           MAX RATE
         1 CH;
                                                           CHAN #
19
         5 FR:
20
                                                           FREQ
      // START RUN FOR 25.6KHZ BANDWIDTH
21
22
         ST:
                                                           START
         IR;
23
                                                           IM/RE
24
      // CONVERT ADMITTANCE TO IMPEDANCE
         -1 DV;
25
      // SAVE IMPEDANCE FUNCTION
26
         501 SA;
                                                           SAVE
27
                                 501
28
         *SYS*
                                 9
                                                           6%
29
         -1 DV:
                                 -1
                                 2
                                                           FORMAT
38
         2 FM;
31
         0 TC:
                                 0
                                                           TRACE
      // DETERMINE S/N
32
33
         co:
                                                           COHER
         MG;
34
                                                           MAG
35
         2 TC:
                                                           TRACE
36
          ,1,0 SB;
                                 ,1,0
37
         DV;
38
           ĹM:
                                                           LOG MAG
         1 FM;
39
                                                           FORMAT
48
      // SAVE S/N DATA FOR 25.6KHZ BAND WIDTH
41
         501 SA:
                                 501
                                                           SAVE
42
         *SYS*
      W SET UP AND COLLECT DATA FOR 3.2KHZ BAND WIDTHO
43
44
         3.2KV BW;
                                 3.2KHZ
                                                           BW
45
         1 CH;
TN;
                                                           CHAN #
46
                                                           TRANS
         ST;
47
                                                           START
         IR;
48
                                                           IM/RE
49
         -1 DV:
50
         501 SA;
                                                           SAVE
                                 501
51
                                 9
         *SYS*
                                                           5X
52
         -1 DV:
                                 -1
53
         2 FM;
                                 2
                                                           FORMAT
54
         9 TC:
                                                           TRACE
         co;
55
                                                           COHER
56
         MG;
                                                           MAG
         2 TC;
                                 2
                                                           TRACE
59
         , 1, 0 SB;
59
         DV;
68
           LM;
                                                          LOG MAG
61
         1 FM;
                                                          FORMAT
62
         501 SA;
                                 501
                                                           SAVE
63
         *SYS*
                                                           5C
      // SET UP AND COLLECT DATA FOR 256 HZ
```

### Command File "COMCEL" continued

```
65
          256HD BW:
                                                               ВΜ
                                   256HZ
                                                               CHAN #
66
          1 CH;
            TN;
67
                                                               TRAHS
          ST;
68
                                                               START
69
          IR:
                                                               IM/RE
70
          -1 DV:
                                   -1
71
          501 SA:
                                   501
                                                               SAVE
72
          *SYS*
                                   9
                                                               4X
73
          -1 DV:
                                   -1
74
          2 FM;
                                                               FORMAT
75
          8 TC:
                                                               TRACE
         čo;
76
                                                               COHER
         MG;
77
                                                               MAG
          2 TC;
78
                                                               TRACE
79
          ,1,0 SB;
                                   , 1, 6
80
          DV:
                                                               LOG MAG
81
           ĹM;
82
          1 FM:
                                                               FORMAT
          501 SA:
                                                               SAVE
83
                                   501
84
          *SYS*
                                                               4C
85
      // SET UP AND COLLECT DATA FOR 25 HZ
                                                               В₩
86
          25HD BW;
                                   25HZ
87
          1 CH;
                                                               CHAN #
                                                               TRANS
88
            TN:
89
          ST;
                                                               START
          IR;
98
                                                               IM/RE
91
          -1 DV;
          501 SA;
92
                                   501
                                                               SAVE
93
          *SYS*
                                   9
                                                               3X
          -1 DV:
94
                                   -1
95
          2 FM;
                                   2
                                                               FORMAT
          Ø TC;
96
                                                               TRACE
97
          co;
                                                               COHER
98
          MG:
                                                               MAG
99
          2 TC;
                                                               TRACE
                                   ,1,8
160
          ,1,0 SB;
          ĎΥ,
181
                                                               LOG MAG
102
           LM;
          1 FM;
103
                                                               FORMAT
                                                               SAVE
                                   501
104
          501 SA:
185
          *SYS*
                                                               3C
186
      // SET UP AND COLLECT DATA FOR 3.125HZ
187
          3.125HD BW;
                                   3.125HZ
                                                               B₩
108
          1 CH;
                                                               CHAN #
109
            TN;
                                                               TRANS
110
          ST;
                                                               START
111
          IR;
                                                               IM/RE
          -1 DV;
501 SA;
112
                                   -1
                                                               SAVE
                                   501
113
114
          *SYS*
                                   9
                                                               2X
115
          -1 DV;
                                   -1
116
          2 FM;
                                                               FORMAT
          0 TC;
117
                                                               TRACE
          ċο;
                                                               COHER
119
         MG;
2 TC;
119
                                                               MAG
128
                                                               TRACE
          ,1,0 SB;
DV;
                                   ,1,8
121
122
                                                               LOG MAG
123
           ĹM;
124
          1 FM:
                                                               FORMAT
125
          581 SA:
                                   501
                                                               SAVE
126
          *SYS*
                                                               20
127
       // TIE IMPEDANCE DATA SETS
128
          *SY$*
                                   11
                                                               HAMETT
129
          *SYS*
                                   18
138
       // TIE S/H DATA SETS
          *SYS*
131
                                                               С
```

# Command file "COMCEL" concluded

132 \*SYS\* 133 GL; 18

NAMESH GOTO LOCAL

### Command file "SHTCEL"

```
// COMMAND FILE SHTCEL //
2
3
      // SET UP 5420 FOR 25.6KHZ BANDWIDTH
4
5
         LL;
                                                           LOC LOCKOUT
                                 20
                                                           ZERO DATA SETS
6
7
         0 RS;
                                 0
                                                           RESET
         5 FR;
                                                           FREQ
8
                                                           AVG
9
         20,1 AV;
                                 20,1
                                                           SGNL
10
         2 SG;
                                 2
                                                           TRIG
11
         1 TG:
                                 1
12
         0 CH;
                                 ø
                                                           CHAN #
                                 .1VOLT
                                                           RANGE
13
         .1KV
                 RG;
         1 AC;
                                                           AC, DC
14
15
         1 CA;
                                                           CAL
                                                           CENT FREQ
16
         OHD CF:
                                 0HZ
                                                           BW
17
         25.6KV
                                 25.6KHZ
                                                           MAX RATE
18
         MR;
                                                           CHAN #
19
         1 CH:
                                                           FREQ
20
         5 FR:
21
      // START RUN FOR 25.6KHZ BANDWIDTH
                                                           START
22
         ST;
23
         IR:
                                                           IM/RE
      // CONVERT ADMITTANCE TO IMPEDANCE
24
25
         -1 DV;
      // SAVE IMPEDANCE FUNCTION
26
27
         501 SA;
                                 501
                                                           SAVE
         *SYS*
28
                                                           бX
      W SET UP AND COLLECT DATA FOR 3.2KHZ BAHD WIDTHO
29
30
         3.2KV BW;
                                 3.2KHZ
                                                           CHAN #
31
         1 CH;
                                 1
            TH;
32
                                                           TRANS
         ST;
                                                           START
33
34
         IR:
                                                           IM/RE
35
          -1 DV;
                                 - 1
                                                           SAVE
36
         501 SA;
                                 501
                                                           5×
37
          *SYS*
      // SET UP AND COLLECT DATA FOR 256 HZ
38
39
         256HD BW;
                                 256HZ
                                                           CHAH #
40
          1 CH;
41
            TN;
                                                           TRANS
                                                           START
         ST;
42
43
         IR:
                                                           IM/RE
44
          -1 DV;
                                 - 1
                                                           SAVE
45
          501 SA:
                                 501
46
          *SYS*
                                                           4X
       // SET UP AND COLLECT DATA FOR 25 HZ
47
48
          25HD BW;
                                 25HZ
                                                           В₩
                                                           CHAH *
          1 CH;
49
                                 1
                                                           TRANS
50
            TN;
                                                           START
51
         ST;
52
          IR;
                                                           IM/RE
53
          -1 DV;
         501 SA;
                                 501
                                                           SAVE
54
55
          *SYS*
                                                           ЗΧ
56
       // SET UP AND COLLECT DATA FOR 3.125HZ
          3.125HD BW;
57
                                 3.125HZ
                                                           RM
58
          1 CH;
                                                           CHAN #
                                                           TRANS
59
            TN;
60
          ST;
                                                           START
         IR;
61
                                                           IM/RE
          -1 DV;
62
                                 -1
          501 SA;
                                                           SAVE
63
                                 501
64
          *SYS*
                                                           2X
```

# Command File "SHTCEL" concluded

65	// TIE IMPEDANCE	DATA SETS	
66	*SYS*	11	×
67	*SYS*	18	NAME "T
68	GL;		GOT( LOCAL

# Command File "FASZTR"

1	LL; *SYS*		LOC LOCKOUT
2		20	ZERO DATA SETS
4	0 RS;	<u> </u>	RESET
-	5 FR;	5	FREQ
5	20,1 AV;	20,1	AVG
7	2 SG; 1 TG:	2 1	SGNL
é		I e	TRIG
9	0 CH; .1KV RG:		CHAN #
10	.1KV RG; 0 AC:	.1VOLT	RANGE
11		0	AC, DC
12	OHD CF;	9HZ	CENT FREQ
13	25.6KV BW; MR;	25.6KHZ	BW
14			MAX RATE
	ST;		START
15	1 TC;	1	TRACE
16 17	1 FM;	1	FORMAT
18	IR;		IM/RE
19	-1 DV;	-1	,
20	501 SA;	501	SAVE
	*SYS*	9	6X
21 22	3.2KV BW; ST;	3.2KHZ	BM
23			START
24	-1 DV;	-1	
25	501 \$A; *SYS*	501	SAVE
25 26		9	5× .
27	256HD BW;	256HZ	BW
20	ST;	•	START
29	-1 DV;	-1	ź.,,,,
	501 SA;	501	SAVE
30 31	*SYS*	9	4X
32	25HD BW;	25HZ	BW
	ST;		START
33 34	-1 DV;	-1	,
	501 SA;	501	SAVE
35	*SYS*	9	эх
36 37	3.125HD BW;	3.125HZ	BW
	ST;		START
38	-1 DV;	-1	,
39	501 SA;	501	SAVE
40	*SYS*	9	2X
41	*SYS*	11	×
42	*SYS*	18	NAMETT
43	GL;		GOTO LOCAL

# Command File "FASAUT"

1	LL;		LOC LOCKOUT
2	*SYS*	28	ZERO DATA SETS
3	0 RS;	8	RESET
4	2 FR;	2	FREQ
5	20,1 AV;	20,1	AVG
5 6 7	2 SG;	2	SGHL
	1 TG;	1	TRIG
8	9 сн;	0	CHAH #
9	.1KV RG;	.1VOLT	RAHGE
10	9 AC;	8	AC, DC
11	OHD CF;	9HZ	CENT FREQ
12	25.6KV BW;	25.6KHZ	BH
13	MR;		MAX RATE
14	ST;		START
15	1 TC;	1	TRACE
16	1 FM:	1	FORMAT
17	IR;		IM/RE
19	.100 MY;	, 100	*
19	501 SA;	501	SAVE
20	*SYS*	9	6×
21	3.2KV BW;	3.2KHZ	₿₩
22	ST:	•	START
23	,12.5 MY;	,12.5	•
24	501 SA;	501	SAVE
25	*SYS*	9	5×
26	256HD BW;	256HZ	B₩
27	ST:		START
28	501 SA;	501	SAVE
29	*SYS*	9	4×
30	25HD BW:	25HZ	BM
31	ST;		START
32	097656 MY;	,.097656	*
33	501 SA;	501	SAVE
34	*SYS*	9	3X
35	3.125HD BW;	3.125HZ	BW
36	ST:		START
37	012207 MY;	,.012207	*
38	501 SA:	501	SAVE
39	*SYS*	9	2×
40	*SYS*	11	×
41	*SYS*	18	HAMESG
42	GL:		GOTO LOCAL
	,		

### Plotting Command Files

PLDZTR - Plot Difference between Impedance Transfer function:

the purpose of PIDZTR is to provide a comprehensive graphical comparison between a theoretical data set and actual data. The plot is autoscaled to contain the theoretical data and the experimental is plotted as an overlay. All five plot formats, Imaginary vs. Real, Real vs. Imaginary x Frequency, Real vs. Imaginary/Frequency, magnitude vs. frequency, and phase angle vs. frequency are plotted. A least squares fit is made of the straight line plots and an equation for the lines is given. An analysis is then performed on the graphical presentations to show what each of them pick the values of a three-element network fitting the experimental data.

Other Plotting Command Files. Other plotting command sequences were created for convenience. The PLAXXX series imply the plot is auto-scaled. The PLOXXX series imply that 0,0 is the lower left-hand origin. The PLSXXX series imply that a peculiar scaling was used, etc. The last three digits indicate the type of plot, e.g. ZTR, impedance transfer function; IVR, imaginary vs. real; BOD, Bode plots, etc. Listings of PLDZTR, PLAIVR, PLOIVR, PLABOD and PLS BOD follow.

#### Command File "PLDZTR"

```
1
2
      // COMMAND FILE PLDZTR
      // AUTO SCALE THIS PLOT SERIES
5
         *SYS*
                                 26
                                                          PLOT LIMITS
6
         0.0
                                 0,0
                                                          ENDSYS PLOT
         *SYS*
                                 27
                                                          PLOT LOCATION
8
         0,0
                                 0,0
                                                          ENDSYS PLOT
9
         *SYS*
                                 28
                                                          PLOT SCALE
10
         0,0
                                 0.0
                                                          ENDSYS PLOT
11
         *SYS*
                                 29
                                                          AXIS FLAG
12
         1,0
                                 0,0
                                                          ENDSYS PLOT
13
      // RECALL THEORETICAL DATA
14
         *SYS*
                                                          THEODA
15
      // PLOT THEORETICAL DATA
16
         *SYS*
                                                          TIED-DATA
                                 12
17
         REAL (OHMS)
                                 IMAGINARY (OHMS)
                                                          CELL IMPEDANCE
18
         12
                                 4,2
                                                          ENDSYS PLOTS
19
      // RECALL EXPERIMENTAL DATA
20
         *SYS*
                                                          NAMETT
                                 19
21
         *SYS*
                                 45
22
      // PLOT EXPERIMENTAL DATA
23
         *SYS*
                                 29
                                                          AXIS FLAG
24
         3,0
                                 0,0
                                                          ENDSYS PLOT
25
         *SYS*
                                                          TIED-DATA
                                 12
26
         REAL (OHMS)
                                 IMAGINARY (ONMS)
                                                          CELL IMPEDANCE
27
         12
                                 4.2
                                                          ENDSYS 3,4,5,6,7,8
      // AUTO SCALE
28
29
         *SYS*
                                 28
                                                          PLOT SCALE
30
         0,0
                                 0,0
                                                          ENDSYS PLOT
31
         *SYS*
                                 29
                                                          AXIS FLAG
32
         1,0
                                 0,0
                                                          ENDSYS PLOT
      // RECALL THEORETICAL DATA
33
34
         *SYS*
                                                          THEODA
35
      // PLOT THEORETICAL DATA
36
         *SYS*
                                 13
                                                          TIED-DATA
37
         -IMAG#HZ
                                 REAL
                                                          CELL IMPEDANCE
38
         13
                                                          ENDSYS PLOTS
                                 4,2
      // RECALL EXPERIMENTAL DATA
39
40
         *SYS*
                                 19
                                                          NAMETT
41
         *SYS*
                                 45
      // PLOT EXPERIMENTAL DATA
42
43
         *SYS*
                                 29
                                                          AXIS FLAG
44
         3,0
                                 0,0
                                                          ENDSYS PLOT
45
         *SYS*
                                 13
                                                          TIED-DATA
46
         -IMAG*HZ
                                 REAL
                                                          CELL IMPEDANCE
47
         13
                                                          ENDSYS 3,4,5,6,7,8
                                 4,2
      // LEAST SQUARES FIT
48
49
         *SYS*
                                 38
                                                          LEAST SQ.
50
         *SYS*
                                 28
                                                          PLOT SCALE
51
         0,0
                                 0,0
                                                          ENDSYS PLOT
52
         *SYS*
                                 29
                                                          AXIS FLAG
53
         0.0
                                 0,0
                                                          ENDSYS PLOT
54
         *SYS*
                                 13
                                                          TIED-DATA
55
         -IMAG*HZ
                                 REAL
                                                          CELL IMPEDANCE
56
         13
                                 4,2
                                                          ENDSYS PLOTS
57
      // AUTO SCALE
58
         *SYS*
                                28
                                                          PLOT SCALE
59
         0,0
                                 0.0
                                                          ENDSYS PLOT
60
         #SYS#
                                29
                                                          AXIS FLAG
61
         1,0
                                 0,0
                                                          ENDSYS PLOT
62
      // RECALL THEORETICAL DATA
63
         #SYS#
                                                          THEODA
64
      // PLOT THEORETICAL DATA
```

### Command File "PLDZTR" continued

```
65
         *SYS*
                                                            TIED-DATA
66
          -IMAG/HZ
                                                           CELL IMPEDANCE
                                  REAL
67
         14
                                  4,2
                                                           ENDSYS PLOTS
68
      // RECALL EXPERIMENTAL DATA
69
         *SYS*
                                  19
                                                           NAMETT
78
          *SYS*
      // PLOT EXPERIMENTAL DATA
71
72
         *SYS*
                                  29
                                                           AXIS FLAG
73
         3,0
                                 0,0
                                                           ENDSYS PLOT
74
         *SYS*
                                  14
                                                            TIED-DATA
75
         -IMAG/HZ
                                 REAL
                                                           CELL IMPEDANCE
76
         14
                                  4,2
                                                           ENDSYS 3,4,5,6,7,8
77
      // LEAST SQUARES FIT
78
         *SYS*
                                 30
                                                           LEAST SQ.
79
         *SYS*
                                 28
                                                           PLOT SCALE
80
                                 0,0
         0.0
                                                           ENDSYS PLOT
81
         *SYS*
                                 29
                                                           AXIS FLAG
                                 0,0
82
          0,0
                                                           ENDSYS PLOT
         +SYS+
83
                                 14
                                                           TIED-DATA
84
         -IMAG/HZ
                                 REAL
                                                           CELL IMPEDANCE
85
         14
                                 4,2
                                                           ENDSYS PLOTS
86
      // AUTO SCALE
87
         *SYS*
                                 28
                                                           PLOT SCALE
88
         0,0
                                 0,0
                                                           ENDSYS PLOT
89
         *SYS*
                                 29
                                                           AXIS FLAG
98
         1,0
                                 0,0
                                                           ENDSYS PLOT
91
      // RECALL THEORETICAL DATA
92
         *SYS*
                                                           THEODA
93
      // PLOT THEORETICAL DATA
94
         *SYS*
                                 24
95
         LOG FREQUENCY
                                 LOG MAGNITUDE (DB)
                                                           CELL IMPEDANCE
96
         24
                                 4,2
                                                           ENDSYS PLOTS
97
      // RECALL EXPERIMENTAL DATA
98
         *SYS*
                                 19
                                                           NAMETT
99
         *SYS*
                                  45
      // PLOT EXPERIMENTAL DATA
100
101
         *SYS*
                                 29
                                                           AXIS FLAG
102
         3.0
                                 0,0
                                                           ENDSYS PLOT
         *SYS*
103
                                 24
104
         LOG FREQUENCY
                                 LOG MAGNITUDE (DB)
                                                           CELL IMPEDANCE
195
         24
                                 4,2
                                                           ENDSYS 3,4,5,6,7,8
106
      // AUTO SCALE
107
         *SYS*
                                 20
                                                           PLOT SCALE
108
         0,0
                                 0.0
                                                           ENDSYS PLOT
109
         *SYS*
                                 29
                                                           AXIS FLAG
110
         1,0
                                 0,0
                                                           ENDSYS PLOT
      // RECALL THEORETICAL DATA
111
112
         *SYS*
                                                           THEODA
113
      // PLOT THEORETICAL DATA
114
         *SYS*
                                 17
                                                           TIED-DATA
         LOG FREQUENCY
115
                                 PHASE ANGLE (DEG)
                                                           PHASE RESPONSE
116
         17
                                                           ENDSYS PLOTS
      // RECALL EXPERIMENTAL DATA
117
118
         *SYS*
                                 19
                                                           NAMETT
119
         *SYS*
                                 45
120
      // PLOT EXPERIMENTAL DATA
121
         *SYS*
                                 29
                                                           AXIS FLAG
122
         3,0
                                 0,0
                                                           ENDSYS PLOT
123
         *SYS*
                                 17
                                                           TIED-DATA
124
         17
125
                                                           ENDSYS PLOTS
         *SYS*
                                 43
                                                           ANALYSIS
```

### Command File "PLATVR"

```
// COMMAND FILE PLAIVE //
2
     3
     // AUTO SCALE THIS PLOT SERIES
                                                      PLOT LIMITS
5
        *SYS*
                              26
6
        0,0
                              0,0
                                                      ENDSYS PLOT
ž
        *SYS*
                                                      PLOT LOCATION
                              27
8
        0,0
                              0,0
                                                      ENDSYS PLOT
                                                      PLOT SCALE
        *SYS*
9
                              28
10
        0.0
                              9,0
                                                      ENDSYS PLOT
        *SYS*
                              29
                                                      AXIS FLAG
11
                                                      ENDSYS PLOT
12
        0,0
     // RECALL EXPERIMENTAL DATA SET
13
                                                      HAMETT
14
        *SYS*
15
     // REMOVE 60 HZ HARMONICS
                                                      HARMOHICS
16
        *SYS*
                              44
17
     // PLOT COMBED DATA SET IN THE REGION OF INTEREST
                              29
                                                      AXIS FLAG
18
        *SYS*
19
        1,0
                              0,0
                                                      ENDSYS PLOT
                              12
                                                      TIED-DATA
20
        *SYS*
21
        REAL (OHMS)
                              IMAGINARY (OHMS)
                                                      CELL IMPEDANCE
                                                      ENDSYS 3,4,5,6,7,8
22
        12
                              4,2
     // RECALL THEORETICAL DATA
23
                              19
24
        *SYS*
                                                      THEODA
     // REMOVE 60 HZ HARMOHICS
25
26
        *SYS*
                                                      HARMONICS
     // PLOT THEORETICAL DATA
27
28
        *SYS*
                              29
                                                      AXIS FLAG
29
        3,0
                              0,0
                                                      ENDSYS PLOT
                                                      TIED-DATA
30
        *SYS*
                              12
31
        12
                              4,2
                                                      ENDSYS PLOTS
32
```

### Command File "PLOIVR"

```
// COMMAND FILE PLOTYR //
     3
     // QUADRANT SCALE THIS PLOT SERIES
                                                      PLOT LIMITS
        *SYS*
                              26
        0,0
                              0,0
                                                      ENDSYS PLOT
        *ŚYS*
                              27
                                                      PLOT LOCATION
8
        0,0
                              0,0
                                                      ENDSYS PLOT
        *SYS*
                                                      PLOT SCALE
9
                              28
10
                                                      ENDSYS PLOT
        0,*
                              *,0
11
        *SYS*
                              29
                                                      AXIS FLAG
                              0,0
                                                      ENDSYS PLOT
12
        0,0
13
     // RECALL EXPERIMENTAL DATA SET
14
        *SYS*
                                                      HAMETT
                              19
15
     // REMOVE 60 HZ HARMONICS
                                                      HARMONICS
16
        *SYS*
17
     // PLOT COMBED DATA SET IN THE REGION OF INTEREST
                                                      AXIS FLAG
10
        *SYS*
                              29
19
        1,0
                              0,0
                                                      ENDSYS PLOT
29
        *SYS*
                                                      TIED-DATA
                              12
21
        REAL (OHMS)
                              IMAGINARY (OHMS)
                                                      CELL IMPEDANCE
22
                                                      ENDSYS 3,4,5,6,7,8
        12
                              4,2
     // RECALL THEORETICAL DATA
23
24
        *SYS*
                                                      THEODA
25
     // REMOVE 60 HZ HARMONICS
26
        *SYS*
                                                      HARMONICS
     // PLOT THEORETICAL DATA
27
28
        *SYS*
                              29
                                                      AXIS FLAG
29
                              0,0
                                                      ENDSYS PLOT
        3,0
        *SYS*
30
                                                      TIED-DATA
                              12
31
        12
                              4,2
                                                      ENDSYS PLOTS
32
```

#### Command File "PLABOD"

```
2
      // COMMAND FILE PLABOD //
      // AUTO SCALE THIS PLOT SERIES
                                                         ENDSYS PLOT
5
         0,0
                                0,0
6
         *SYS*
                                27
                                                         PLOT LOCATION
                                0,0
                                                         ENDSYS PLOT
         0,0
8
         *SYS*
                                29
                                                         PLOT SCALE
                                0,0
                                                         ENDSYS PLOT
٩
         0,0
10
         *SYS*
                                29
                                                         AXIS FLAG
         0,0
                                0,0
                                                         ENDSYS PLOT
11
      // RECALL EXPERIMENTAL DATA SET
12
                                                         NAMETT
         *SYS*
                                19
13
      // REMOVE 60 HZ HARMONICS
14
15
         *SYS*
                                                         HARMONICS
      // PLOT MAGNITUDE
16
17
         *SYS*
                                29
                                                         AXIS FLAG
                                                         ENDSYS PLOT
18
                                0,0
         1,0
19
         *$YS*
                                24
         LOG FREQUENCY
                                                         CELL IMPEDANCE
29
                                LOG MAGNITUDE
21
                                                         ENDSYS PLOTS
                                4,2
      // RECALL THEORETICAL DATA
22
                                                         THEODA
23
         *SYS*
24
      // REMOVE 60 HZ NARMONICS
                                                         HARMONICS
25
         *SYS*
26
      // PLOT THEORETICAL DATA
                                                         AXIS FLAG
                                29
27
         *SYS*
28
         3,0
                                0,0
                                                         ENDSYS PLOT
         *SYS*
                                24
29
30
                                                         ENDSYS PLOTS
31
         24
32
      // AUTO SCALE
33
         *SYS*
                                28
                                                         PLOT SCALE
                                                         ENDSYS PLOT
34
         0,0
                                0,0
35
         *SYS*
                                29
                                                         AXIS FLAG
                                0,0
                                                         ENDSYS PLOT
36
         0,0
37
      // RECALL EXPERIMENTAL DATA
                                                         NAMETT
38
         *SYS*
                                19
      // REMOVE 60 HZ HARMONICS
39
48
         *SYS*
                                                         HARMONICS
41
      // PLOT PHASE ANGLE
42
         *SYS*
                                29
                                                         AXIS FLAG
                                                         ENDSYS PLOT
                                0,0
43
         1,0
44
         *SYS*
                                17
                                                         TIED-DATA
         LOG FREQUENCY
                                PHASE ANGLE (DEG)
                                                         PHASE RESPONSE
45
46
         17
                                4,2
                                                         ENDSYS PLOTS
      // RECALL THEORETICAL DATA
47
                                                         THEODA
48
         *SYS*
49
      // REMOVE 60 HZ HARMONICS
                                                         HARMONICS
50
         *SYS*
      // PLOT THEORETICAL DATA
51
                                29
                                                         AXIS FLAG
52
         *SYS*
53
         3.0
                                0,0
                                                         ENDSYS PLOT
54
         *SYS*
                                                         TIED-DATA
55
56
         17
                                                         ENDSYS PLOTS
```

### Command File "PLSBOD"

```
// COMMAND FILE PLSBOD //
3
     // AUTO SCALE THIS PLOT SERIES
4
                                                       ENDSYS PLOT
        0,0
                               0,0
                                                        PLOT LOCATION
6
7
         *SYS*
                               27
                                                        ENDSYS PLOT
         0,0
                               0,0
                               28
                                                        PLOT SCALE
8
        *SYS*
                                                        ENDSYS PLOT
9
        0,0
                               0,0
                                                        AXIS FLAG
        *SYS*
                               29
10
                                                        ENDSYS PLOT
                               0,0
11
        0,0
     // RECALL EXPERIMENTAL DATA SET
12
                                                        NAMETT
13
        *SYS*
     // REMOVE 60 HZ HARMONICS
14
15
                                                        HARMONICS
        *SYS*
16
      // PLOT MAGNITUDE
17
        *SYS*
                               29
                                                        AXIS FLAG
                                                        ENDSYS PLOT
18
         1,0
                               0,0
19
         *SYS*
                               24
                                                        CELL IMPEDANCE
         LOG FREQUENCY
                               LOG MAGNITUDE
20
                                                        ENDSYS PLOTS
21
         24
                               4,2
      // SMOOTH DATA AND PLOT AGAIN
22
                                                        10
23
        *SYS*
                               37
                                                        AXIS FLAG
                               29
24
         *SYS*
                                                        ENDSYS PLOT .
                               0,0
25
         3.0
         *SYS*
                               24
26
27
                                                        ENDSYS PLOTS
28
         24
                               4,2
      // RECALL EXPERIMENTAL DATA
29
                                                        NAMETT
30
         *SYS*
                               19
      // REMOVE 68 HZ HARMONICS
31
                                                        HARMONICS
32
         *SYS*
      // PLOT PHASE ANGLE
33
                                                        PLOT SCALE
34
         *SYS*
                               28
35
         0,0
                               0,0
                                                        ENDSYS PLOT
                                                        AXIS FLAG
36
         *SYS*
                               29
                               0,0
                                                        ENDSYS PLOT
37
         1,0
                                                        TIED-DATA
38
         *SYS*
                               17
                                                        PHASE RESPONSE
         LOG FREQUENCY
                               PHASE ANGLE (DEG)
39
                                                        ENDSYS PLOTS
40
         17
41
      // SMOOTH DATA AND PLOT AGAIN
                               37
42
         *SYS*
                                                        AXIS FLAG
43
         *SYS*
                                29
44
         3,0
                               0,0
                                                        ENDSYS PLOT
                                                        TIED-DATA
45
         *SYS*
                                17
46
                                                        ENDSYS PLOTS
         17
                                4,2
47
```

# System Codes

The system codes were mentioned in Table D-1. There are a series of numbers used in the command files to indicate that a particular plotting format or type of analysis is to be generated. Most of the codes are inserted simply by answering the prompts from the main program. They may also be inserted into a command file using the edit mode (Key 9) and responding with "Q" when asked whether one wishes to insert or replace a line. The computer will respond with three input prompts. The respective inputs should be \*SYS\*, system code number and any word which explains the purpose of the code. (The last input is for comment on the command file listing.) Table D-3 lists the functions of the various system codes.

# TABLE D-3 SYSTEM CODES

PREFIX	CODE	FUNCTION
*SYS*	1	LABEL ON PLOTTER
*SYS*	2	FILENAME ON PLOTTER
*SYS*	3	SEMILOG ARRAY PLOT
*SYS*	4	SEMILOG START/STEP PLOT
*SYS*	5	SEMILOG IMAG*HZ PLOT
*SYS*	6	LINEAR ARRAY PLOT
*SYS*	7	LINEAR START/STEP PLOT
*SYS*	8	LINEAR IMAG*HZ PLOT
*SYS*	9	SAVE SHORT DATA SET
*SYS*	10	RECALL SHORT DATA SET
*SYS*	11	TIE DATA FILES
*SYS*	12	TIED Im vs Re PLOT
*SYS*	13	TIED Re vs Im*Hz PLOT
*SYS*	14	TIED Re vs Im/Hz PLOT
*SYS*	15	TIED COHERENCE PLOT
*SYS*	16	TIED S/N PLOT
*SYS*	17	TIED PHASE PLOT
*SYS*	18	SAVE TIED DATA SET
*SYS*	19	RECALL TIED DATA SET
*SYS*	20	CREATE ZEROED SHORT DATA SETS
*SYS*	21	RENAME SHORT DATA SETS
*SYS*	22	SWAP REAL AND IMAGINARY ARRAYS
*SYS*	23	SCALE REAL AND IMAGINARY ARRAYS
*SYS*	24	BODE PLOT

# Table D-3--continued.

PREFIX	CODE	FUNCTION
*SYS*	25	SET PLOT SCALE LIMITS FROM LAST PLOT
*SYS*	26	SET PLOT LIMITS FOR UNIT
*SYS*	27	SET PLOT LOCATION ON UNIT
*SYS*	28	SET PLOT SCALE FACTOR
*SYS*	29	SET AXIS FLAG
*SYS*	30	ENABLE LEAST SQUARES FIT ON DATA
*SYS*	31	ENABLE POLYNOMIAL FIT ON DATA
*SYS*	32	SMOOTH REAL SHORT DATA
*SYS*	33	SMOOTH IMAGINARY SHORT DATA
*SYS*	34	SMOOTH BOTH SHORT
*SYS*	35	SMOOTH REAL TIED
*SYS*	36	SMOOTH IMAGINARY TIED
*SYS*	37	SMOOTH BOTH TIED
*SYS*	38	MOVE SHORT DATA TO TIED DATA
*SYS*	39	DELETE FILES
*SYS*	40	VOLTAGE HISTOGRAM
*SYS*	41	ENABLE CURSOR FOR EXAMINATION OF DATA
*SYS*	42	SET REGION OF INTREST ON NEXT PLOT
*SYS*	43	ENABLE ANALYSIS
*SYS*	44	REMOVE 60 HZ. HARMONICS
*SYS*	45	ENABLE LOCAL ANALYSIS
*SYS*	46	SHORTEN A LONG TIED DATA SET

#### GRAFIT

Analysis capability for three-element networks is built into the main program for the HP9845. However, when the author performed the analysis on the 430 stainless steel experiments, he realized that a five-element network model would be required. Since he no longer had access to an HP9845, a BASIC program was written compatible with an HP85 microcomputer and HP7225 graphics plotter. This program, entitled GRAFIT, is actually a generic plotting program which creates cameraready plots in linear or semi-logarithmic format which accepts data stored on tape, entered as x, y pairs, or generated by an appropriate function subroutine. In this case, the function subroutine generates the real and imaginary parts of the network impedance as a function of frequency. A listing of GRAFIT follows.

# "GRAFIT" Program Listing

```
10 CLEAR
15 PLOTTER IS 705
20 DETION BASE 1
25 DIM D#013.8#013.0#013.4#0183.1(251).3(251).8 251)
30 D$="O"
11 R#="NEW"
35 D1=10
40 DISP "**********************
45 DISE "********PROGRAM GRAFIT********
50 DISP "********************
55 DISP
60 DISP "
             GRAFIT CREATES CAMERA-READY '
45 DISF "GRAPHS ON THE HP7225 PLOTTER."
70 DISP "YOU MAY PRODUCE THE GRAPHICE IN"
75 DISP "EITHER AN INTERACTIVE MODE ON BY"
SO DISF "USING A DEFAULT MODE WHICH GIVES
85 DISP "YOU A PARTICULAR FORMAT. IF YOU"
90 DISP "HAVE NOT ALREADY DONE SO, TURN"
95 DISP "ON THE PLOTTER AND PLACE A "
100 DISP "PIECE OF FAPER ON THE PLOTTING"
105 DISP "SURFACE."
110 DISP "IF YOU WISH TO OPERATE IN THE"
115 DISP "DEFAULT MODE, PRESS 'D': IF YOU"
120 DISP "WISH TO INTERACT THEN PRESS AN"
125 DISP "OTHER CHARACTER."
130 INPUT D$
135 IF D$="D" THEN GOTO 745
140 CLEAR
145 DISH "**********************
150 DISP "*******GRAPHICS FLAN********
155 DISP "*********************
160 DISP
145 DISP "PAPER DIMENSIONS IN INCHES"
170 D'SP "
              HORIZONTAL?
175 INFUL H
180 DISF 1
              VERTICAL 21
185 INFUT V
170 CLEAR
195 DISP "MARGINS"
100 DISP " (INCHES FROM RESPECTIVE EDGE-
105 DISF "
              TOPT"
210 INPUT T1
I15 DISF "
              BUTTOMT
220 INPUT B1
225 DISP "
              RIGHTO"
230 INPUT RI
275 DISP "
              LEFTO
240 INPUT L1
245 CLEAR
250 DISP "GRID FLACEMENT"
255 DISP "(INCHES FROM RESPECTIVE MARGIN)'
250 DISP "
              TOP?"
255 INPUT T2
270 DISF "
              BOTTOM?"
275 INPUT B2
280 DISP "
              RIGHT?"
285 INPUT F2
190 DIEF "
              LEFTO
295 INPUT L2
```

```
300 CLEAR
305 DISF "FRAME THE GRID AREA? (Y DR N)"
510 INPUT G$
315 CLEAR
320 DISP "**********************
325 DISP "SCALING"
330 DISP " XAXIS"
335 DISP "
               LOG SCALET (Y OR N)"
340 INPUT 01$
345 DISP "
               "TAIMX
J50 INPUT X:
355 DISF "
               XMAXT"
Jao INPUT X2
365 DISF "
               YAXIS INTERCEPT"
370 INPUT IS
375 DISP " YAXIS"
DBC DISP "
               LOG SCALET (Y OR N)"
385 INPUT Q2$
190 DISP "
               YMIN"
395 INPUT V1
400 DISP "
               "XMAX"
405 INFUT YE
410 DISP "
               XAXIS INTERCEPT"
415 INPUT I4
420 CLEAR
425 DISP "TIC MARKS"
4TO DISP " XAXIS MAJOR DIVISIONS"
435 INPUT II
440 DISP "
               # MINOR TICS/MAJOR TICT"
445 INPUT IS
450 LIŠP " YAXIS MĀJOR DIVIBIONS"
455 INPUT II
460 DISP "
               # MINOR TICS/MAJOF TICO"
465 INPUT 16
470 IF L1=3 THEN GOTS 930
475 CLEAR
480 ' NUMERIC AXIS LABELING
485 DISF "AXIS LABELING-NUMERIC
490 DISP " CHARACTER SIZE"
495 DISF "
               CHARACTER HT- % OF GRID HE"
500 INPUT C8
505 DISP "
               CHAR ASPECT RATIO (W/4)"
510 INPUT AL
515 DISP "
               CHAR SLANT (DEG TO VERT)"
520 INPUT 58
525 DISP " LABEL LOCATION"
530 DISP " XLABELS ABOV
               XLABELS ABOVE OR BELOW GRID? (A OF B)
505 INPUT Q3$
540 DISP "
               YLABELS LEFT OR RIGHT OF GRIDT (L OR R)"
545 INPUT 04$
550 CLEAR
555 : ALPHANUMERIC AXIS LABELING
560 DISF "AXIS TITLES"
565 DISF " CHARACTER SIZE"
570 DISP "
               CHARACTER HT- % OF GRID HT"
575 INPUT C7
580 DISF "
               CHAR ASPECT RATIO (W/H)"
S85 INPUT AD
390 DISP "
               CHAF SLANT (DEG TO VERT)"
S95 INFUT S7
```

```
600 CLEAR
605 DISP " XAXIS TITLE (<15 CHAR)"
610 INPUT X$
615 DISP "
               TITLE ABOVE OR BELOW GRID?"
620 DISP "
               (A OR B?)"
ACS INPUT Q5$
630 CLEAR
635 DISP "
           YAXIS TITLE (<15 CHAR)"
640 INFUT YS
645 DISP "
               TITLE LEFT OR RIGHT OF GRID"
650 DISP "
               (L OF R?)"
655 INFUT Q6$
660 CLEAR
665 DISP "PLOT TITLE"
670 DISP " CHARACTER SIZE"
675 DISF "
               CHARACTER HT - % OF GRID HT"
680 INPUT C6
685 D13P "
               CHAR ASPECT RATIO (W/H)"
690 INPUT A3
695 DISP "CHAR SLANT (DEG TO VERT)"
700 INPUT S5
705 DISP " TITLE VERBAGE? (<15 CHAR)"
710 INPLT T$
715 DISP " TITLE ABOVE OR BELOW GRID" 720 DISP " (A OF BO)"
725 INPUT Q7$
730 GDSUB 1060
735 GOSUB 1575
740 GOSUB 1995
745 CLEAR
750 DISP "YOU HAVE THE FOLLOWING CHOICES"
755 DISP "WITH REGARD TO PLOT FORMAT:"
756 DISF "
              O. GRID PLOTTED; NEW DATA."
                   SAME PLOT FORMAT: "
760 DISP "
               1.
               NEW DATA.
765 DISP "
770 DISP "
               2. SAME PLOT FORMAT: "
775 DISS "
               NEW SCALE, NEW DATA."
               J. USER SPECIFIED FORMAT"
780 DISE "
785 DISP
790 DISF " WHICH DO YOU WANTE (0,1,2,3)"
795 INPUT DI
795 D1=D1+1
800 IF D1=4 THEN GOTO 845
805 ASSIGN# 1 TG "FLTDAT: D700"
810 READ# 1 : H,V.T1,B1,R1,L1,T2,B2,R2,L2.G#,C1$,Y1,X2,Y2,C2%,Y1,Y2,I/,II.IS. .
16,09,41,58
815 READ# 1 ; 03$,04$,07,A2,S7,X$,05$.Y$,06$,06,A3.S6,T$,07$
820 ASSIGN# 1 TO *
821 R$="OLD"
822 IF D1#1 THEN GOTO 825
820 GOSUB 1575
824 GOSUB 1995
825 IF D1=3 THEN GOTO 315
800 GOSUB 1040
835 GGSUB 1575
840 GOSUB 1995
845 CLEAR
885 DISP "WHAT IS THE NAME OF THE FILE"
890 DISP "WHICH SPECIFIES THE DESIRED"
895 DISP "FORMATT INCLUDE STORAGE DEVICE-"
900 DISP "DESIGNATOR."
```

1176 IF R\$="DLD" THEN GOTO 1190

```
905 INPUT F#
910 ASEIGN#.1 TO F$
915 READ# 1 ; H.V,T1,B1,R1,L1,T2,B1,R2,L2.G#,Q1#.X1,X2.I3,Q2#.Y1.Y2.I4.X1.X2.
16.08,A1,S8
920 READ# 1 ; D3$,Q4$,C7,A2,S7,X$,Q5$,Y$,Q6$,C6,A3.S6,T$.Q7$
925 ASSIGN# 1 TO *
930 GOSUB 1060
935 GOSUB 1575
940 GCSUB 1995
945 ! PLOT SOUARE
950 IPEOT -55*$1*I1*P2/(200*F1),$5*82*I2/200.-2
955 IPLOT S5*S1*I1*P2/(100*P1).0.-1
960 IPLOT 0.-95*S2*I2/100.-1
955 IFLOT -85*$1*11*P2/(100*P1).0.-1
970 IPLDT 0.95*82*12/100.-1
975 IFLOT S5*S1*I1*P2/(200*P1),-S5*S2*I2/200,-2
980 RETURN
985 ! PLOT TRIANGLE
990 IPEDT -85*S1*I1*P2/(200*P1).-S5*92*I2/347.-2
995 IPLOT S5*S1*I1*F2/(100*F1).0,-1
1000 IPLOT -S5*S1*I1*P2/(200*P1).S5*52*I2/115.-1
1005 IPLOT -SE*S1*I1*P2/(200*P1).-S5*S2*12/115.-1
1010 IPLOT S5*S1*I1*P2/(200*P1),S5*S2*12/347,-2
1015 RETURN
1020 ! PLOT DIAMOND
1025 IPLOT 0.-S5*SC*IC/141.-2
1030 IPLOT 95*S1*I1*F2/(141*P1),95*SE*IZ/141.-1
1035 IPLOT ~S5*S1*[1*P2/(141*F1),S5*S2*[2/141.+1
1040 IPLOT -S5*91*I1*P2/(141*P1),-95*92*I2/141,-1
1045 IPLDT S5*S1*I1*P2/(141*P1),-S5*S2*12/141,-1
1050 IPLOT 0.S5*S2*12/141.-2
1055 RETURN
1060 ' COLOGRID PLOTTING!!!!!!
1061 PRINT H: V: T1: B1; R1; L1; T2; B2: R2: L2
1065 D1=IP(H*25.4-5)
1070 DC=IF(V*25.4-3)
1075 GD=[R(L1*25.4-5)
1090 D4=IP(B1*25.4-3)
1085 O5=IP(O1-R1*25.4)
1090 Bo=IP(B2-T1*25.4)
1095 F1=05-03
1100 F2=06-04
1105 IF P1>F2 THEN GOTO 1133
1110 PB=IP(L2*2540/P1)
1115 F4=IP(B2*2540/F1)
1120 P5=100-IP(R2*2540/P1)
1125 P6=100/RATID-IP(T2*2540/P1)
1130 GCTD 1155
1135 P3=IP(L2*2540/P2)
1140 P4=IP(B2*2540/P2)
1145 P5=RATIO*100-IP(R2*2540/P2)
1150 P6=100-IP(T2*2540/P2)
1151 PRINT 01:02:03:04:05:06
1152 PRINT P1:P2;P3:P4:P5:P6
1155 LIMIT 03,05,04,06
1160 LOCATE P3.P5.P4.P6
1165 IF G$="N" THEN GOTO 1175
1170 FRAME
1175 IF D1$="N" THEN GOTD 1190
```

```
1180 X1=LOG(X1)/LOG(10)
1185 X2=LDG(X2)/LDG(10)
1186 I4=LOG(I4)/LOG(10)
1190 IF 02$="N" THEN GOTC 1200
1191 IF R$="CLD" THEN GOTO 1200
1195 Y1=LDG(Y1,/LDG(10)
1196 Y2=LOG(Y2)/LOG(10)
1197 IS=LOG(IS)/LOG(10)
1200 S1=(X2-X1)/[1
1205 S2=(Y2-Y1)/[2
1210 DEG
1215 SCALE X1, X1, Y1, Y2
1220 CSIZE C8.A1.S8
1225 AXES $1,82.14.13.15,16
1270 IF 03$="A" THEN GOTO 1310
1205 LORG 5
1240 FOR X=X1 TO X2 STEP S1
1245 IF Q1$="N" THEN GOTO 1285
1250 MOVE X,Y1-C8/120#S2*I2
1255 LABEL "10"
1260 LORG I
1255 MOVE X+A1*CS/60*S1*I1/RATIO.Y1-C8/200*95*11
1206 IF X:0 THEN IMOVE .67#A1#C8.60#81#11/AATTU.D
1270 CSIZE .67*C8,A1,S8
1275 LABEL IF(X)
1280 GOTO 1290
1285 MOVE x, Y1-C8/200#52*12
1285 LABEL X
1290 CSIZE C8,41.58
1295 LORG &
1300 NEXT
1005 6010 1080
1310 LORG 4
1315 FOR >=X1 TO XI SVEP B)
1020 IF Q1s="N" THEN G0TO 1040
1025 MOVE X.Y2+C8/120*82*12
1330 LABEL "10"
1305 LORG 1
1340 MBVE X+A1*C8/50*S1*I1/RAT10,Y1+C8/200490*12
1041 IF XKO THEN IMOVE .67*A1*C8/60*51*11/PATIG.0
1345 CSIZE .67*C8.A1.S8
1350 LABEL IP(X)
1055 GOTO 1065
1360 MOVE X.Y2+08/200*S2*I2
1361 LABEL X
1065 CSIZE C8.A1.SB
1370 LORG 4
1075 NEXT X
1080 IF Q4#="R" THEN GD10 1415
1335 LORG 8
1390 FOR Y=Y1 TO Y2 STEP S2
1391 IF Q2$="N" THEN GOTO 1400
1392 MOVE X1-C5*A1/60*S1*I1/RATIO.Y
1393 LABEL "10"
1374 LORG 1
1395 IMOVE A1#C8/60#S1#I1/RATIO.C8/200#82#I2
1396 IF YKO THEN IMBVE .67*A1*C3/60*S1*I1/RATIO.0
1397 CSIZE .67*C8.A1,38
1398 LABEL (IF (Y)
1099 GOTO 1402
```

```
1400 MOVE X1-C9*A1/266*S1*I1/RATIO,Y
1401 LABEL Y
1402 CSIZE C8,A1,S8
1403 LDRG 8
1405 NEXT Y
1410 GOTO 1440
1415 LORG 2
1420 FOR Y=Y1 TO Y2 STEP S2
1425 MBVE X2+C8/100*S2*I2,Y
1430 LABEL Y
1435 NEXT Y
1440 CSIZE C7, A2, S7
1445 IF Q5$="A" THEN GOTC 1465
1450 LORG 6
1455 MOVE X1+S1*11/2, Y1-C8/33*S2*12
1460 GDTD 1475
1465 LORG 4
1470 MOVE X1+S1*I1/2, Y2+C8/JJ#S2*I2
1475 LABEL X$
1480 IF D6$="R" THEN GOTO 1505
1485 LDRG 6
1490 LDIR 50
1495 MOVE X1-S1*I1*L2*25.0/F1,Y1+S2*I2/2
1500 GDTO 1520
1505 LORG 4
1510 LDIR 90
1515 MDVE X2+S1*I1*R*25.3/P1.Y1+S2*I2/2
1520 LABEL YS
1525 CSIZE C6,A3,S6
1530 LDIR 0
1535 IF Q7$⇔"B" THEN GCTC 1555
1540 LGFG 5
1545 MOVE X1+S1*11/2, Y2+S2*12*T2*25, 7, F2
1550 GOTO 1545
1555 LORG 4
1560 MOVE X2=S1*I1/2,Y1-S1*I2*5*15.0/F1
1565 LABEL T≇
1570 RETURN
1575 ! !!!!DATA PLOTTING!!!!!!
1580 CLEAR
1585 DISE "********PLOTTING DATA********
1590 DISP
               YOU MAY ENTER PLOTTING DATH IN THREE WAYS: "
1595 DISP "
1600 DISF "
               1. ENTER X,Y PAIRS INDIVIDUALLY."
                2. CREATE ASUBROUTINE TO SEMERATE Y AS A FUNCTION OF 7."
1605 DISF "
1610 DISP "
                3. READ X.Y DATA FROM A DATA FILE."
1615 DISF " WHICH WAY WILL THE DATA BE ENTERED? (1.1 OR 37)"
1620 INPUT N9
1625 CLEAR
1530 DISP "INTERCONNECTING LINETYPET (0-8)"
1635 INFUT T3
1640 DISP "SYMBOL AT DATA POINTO"
1645 DISP " O NONE"
1650 DISP "
            1
                SQUARE"
1655 DISP " 2
               TRIANGLE"
1660 DISP " 3 DIAMOND"
1665 INPUT S4
1670 IF $4=0 THEN GOTO 1685
1675 DISF "SYMBOL SIZE - % OF GRID HT"
1680 INPUT S5
```

```
1535 ON NO GCT1 1650.1755,1910
1890 DIST 'NUMBER OF XLY PAIRST'
1750 IF TG=0 THEN GOTG 1716
inus Lingtage To
1715 DISC "* COOKLINGTER"
1720 INFUL 9
1715 D.SP "Y COORDINATE!
170 ) INPUT Y
1735 GESUE 1.95
 740 NEXT N
1745 PENUP
1750 BIT FM
1755 TEEAF
. IN LINE WE BERROUTINE KARNERS

1 35 DESET : NOW MAN PLOT OF TO FOUR DETRES T MERCITARE. TO

1776 DISE DO THIS. YOU MUST FIRST DEFINE THE TUNCTIONS IN BURROUTING +

1775 DISE "FUNCTION I HEIDE NOW."
                 FUNCTION I - LINE 500.
175 DISC 4
                  FBM27104 C - CinE 700 H
                 FUNCTION 3 | LINE BOOK
1785 DIEF "
1753 DISH N
1795 DISc
                  HARE YOU DEFINED THE FUNC-
180/ 1188
48 5 DIEM
    INFUT CS≢
3 E 1
tols to peranyn them same usos
LELY CLEAR
1805 DISE "CREATE FUNCTIONS, 1969 REPUBLISHED
1900 GOTO DOWN
1975 BIBS "WHICH SUNCTION DO NOT WHAT TO SECT
                                                      110 J UF 1 1
1345 INF JT 61
1946 1- 814, THEN 307, 1910
1847 GCSUS GIVE
1848 30:05 1990
1950 DISH HAW MAY INTERVALS ALDREY, DISENTED THE TRANSPORT
185. [4947 ].
1945 8= 72-71 11
187 - 15 10= 176, 2072 188.
.375 LINETYPE TO
1880 FOR NEXT TO NO ETER 8
1885 ON F1 80969 6000.7000.8000 9000
1897 30848 3190
1995 NEXT N
19 / 98/60
1965 RETURN
TRIQ DISE TWENT IS THE NAME OF THE DATA FILLY I DULL STUFFES THE DULL OF
 - s.g. :T'
1913 INFUL NE
1920 ABSIGN= I TI N#
1915 READ# 2 : NO.C., 12.95.84.55
1925 FFINT "CD=":D1. CF=":D2. "RF= 5F1. "AFE '192. "FE="1572
1977 F24 N=1 TG NO
1985 READ# 2 : 1(0).10/41.16 (M)
1943 NEVEND
1945 ABB13N# 1 70 *
isc. is her from Sita ise
1-15 LINETYME 13
1-30 M=1
```

```
1760 FOR N=1 TO NE
1965 X=J(N)
1970 Y=k (N)
1971 IF N'50*M THEN GOTO 1979
1972 CSIZE 4, .5.0
1973 LBRG 5
1974 LABEL "+"
1975 M=M+1
1976 IF Q1$="Y" THEN X=LOG())/LOG(16)
1977 IF D2$="Y" THEN Y=LOG(Y)/LOG(10)
1978 MOVE 3.4
1979 GDSUB 2195
1980 NEXT N
1985 PENUP
1990 RETURN
1995 : !!!!!WRAPUP!!!!!!
2000 CLEAR
2005 DISP "FLOT ANOTHER DATA SET? (Y OR N)"
2010 INPUT 09$
2015 IF 09$="N" THEN GOTO 2030
2020 GOSUB 1575
2025 GUSUR 1995
2050 DISE "ANDTHER PLOT? (Y DR N)"
2005 INFUT 09$
2040 DISE "SAVE THESE PLOT PARAMETERS AS A PERNAUENT FERMAT? (*) 877 L3
2045 INPUT P1%
2050 IF P1#="N" THEN GOTO 2125
2055 DISP "WHAT SHOULD THE PLCT PARAMETER FILE BE NAMED" INCLUDE STOPHOE FOR
 DESIGNATOR."
2060 INPUT P$
2045 ON ERROR GCTD 2080
2070 CREATE P#,10
2075 GOTG 2100
2080 IF ERFN=67 THEN CLEAR
2085 DISP "FILE NAME, ",F$, "ALREADY EXISTS..."
2090 OFF ERROR
2095 6818 2055
210k ASSIGN# 1 TO P≇
2105 PRINT# 1 : H,V.T1,B1,R1,L1.T2,B2,R2,L2,B$,O1$,X1,X2,I3,O1$,7,71,74,74,17,15.
 2,16,08.A1,58
2110 PRINT# 1 : 03$,04$,07,A2,S7,X$,05$,Y$,06$,C6.AI,S6,T$,37$
2115 ASSIGN# 1 TO *
2120 GOTO 2175
2125 ON EPROR GOTO 2140
 2130 CREATE "PLTDAT: D700",10
 2175 GOTO 2155
2140 IF ERRN=63 THEN PURGE "PLTDAT: D700"
 1141 IF ERRN#63 THEN PRINT "ERRN# ":ERPN
 2145 OFF ERROR
 2150 GBTD 2130
 D155 ASSIGN# 1 TO "PLTDAT: D700"
 2160 PRINT# 1 ; H.V.T1.B1.R1,L1.T2,B2.R2.L1.G$.C1$.X1.X1.ID.D15.Y1.72.14.31 F1
 1, Ia.C9, A1.S9
 2165 PRINT# 1 : 03$.04$,07,A2,S7,X$,05$,Y$,06$,C5,AD.86,T$,07$
 2170 ASSIGN# 1 TO #
 1:175 IF 09$="Y" THEN GOTO 110
 2180 CLEAR
 Ties DISP "DONE"
 1170 END
 2195 : : !!!!POINT FLOT!!!!!!
```

```
2200 IF 01$="Y" THEN X=LOG(X)/LOG(10)
2205 IF @2$="Y" THEN Y=LOG(Y)/LOG(10)
2210 IF T3=0 THEN GOTO 2230
2215 IF N=1 THEN GOTO 2230
2220 FLOT X,Y,-1
2225 GOTO 2235
2230 PLOT X.Y
2235 IF $4=0 THEN GOTO 2250
2240 LINETYPE 1
2245 ON 54 GOS % 945.985.1020
2250 RETURN
6000 DISP "C17"
6010 INPUT C1
6020 DISF "C2""
6030 INPUT C2
6040 DISP "R37"
6050 INPUT RE
6060 DISP "R47"
6070 INPUT R4
6080 DISH "RET"
6090 INPUT ES
6100 CLEAR
6110 DISP "HOW MANY DATA POINTER"
6120 INFUT NO
6121 M=I
6130 FOR N=1 TO NO
6140 GOSUR 6500
6141 IF N.50*M THEN GOTO 6150
6142 CSIZE 4..5.0
6143 LOPS 5
6144 LABEL
6145 M=M-1
6146 MOVE X.Y
6150 GOSUB 2195
6160 NEXT N
6165 PENUP
6166 FRINT "CD=":C1."CF=";C2."RF=":F7. 'RF=":F4."DS=":F5
6170 DISF "SAVE THIS DATA FILE? (Y OF N)"
6180 INFUT Z#
6190 IF Z#="N" THEN RETURN
6200 DISP "NAME OF DATA FILE?"
6210 INPUT N#
6220 ON ERROR GOTO 6250
6200 DREATE N#,30
6240 GOTO 6710
6250 CLEAR
6260 IF ERRN=60 THEN GOTO 6290
6270 DISF "ERRUR # = "; ERRN
6280 GOTO 6370
6290 DISP "FILE NAME, ":NS:" ALREADY EXISTS..."
6300 GOTO 6200
6310 ASSIGN# 1 TO N#
6320 PRINT# 1 : NC.C1.C2,R1,R2.RC
6000 FOR N=1 TO NO
6340 FRINT# 1 : 1(N).J(N).E(N)
6050 NEXT N
6360 ASSIGN# 1 TO $
6370 OFF ERROR
6380 RETURN
6500 I(N)=F*P1*10"(-.602+.0F*(N-1))
```

```
6505 D1=1+(I(N)*D1*RT) 12
6510 Z1=R3/D1
6515 Z2=-1 (N) *C1*R3 2/D1
6520 D2=1+(1(N)*C2*64) 2
6525 ZD=R4/D2
6530 Z4=-1(N)*C2*R402/D2
6535 Z5=R5+Z1+Z3
6545 26=22+24
6550 Z7=SOR(Z5^2+Z6^2)
6555 Z8=ATN(Z6/Z5)
6560 J(N)=I(N)/(Z*PI)
6565 K(N)=Z8
6556 X=J(N)
6567 Y=1 (N)
6570 RETURN
7000 ! !!!!!FUNCTION# 2!!!!!!
7015 Y=X^2
7320 RETURN
7325 | !!!!FUNCTION# 3!!!!!!
8000 | '!!!FUNCTION# 3'!!!!!
8000 Y=Y=0
8005 RETURN
9000 | '!!!!FUNCTION# 4'!!''!
9545 Y=8*ABS(SIN(X*180))
```

9350 RETURN

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#### BIOGRAPHICAL SKETCH

Joseph Warren Hager was born August 17, 1946, in Morristown, New Jersey. He was raised and educated through high school in rural New Jersey graduating fourth in a class of 360 at Hunterdon Central High School in 1964. Interrupting his undergraduate study of engineering at Purdue University, he spent two years serving as a missionary for the Church of Jesus Christ of Latter-Day Saints (Mormon) in the Republic of Austria. He resumed his studies in 1969 and completed the Bachelor of Science in Chemical Engineering degree in 1971 and a Master of Science in Engineering in 1972. From 1972 to 1973, he conducted an independent research project using holographic interferometry at the Technische Hochschule in Darmstadt, Federal Republic of Germany, under the auspices of a Fulbright-Hayes Scholarship. Having been commissioned an Air Force Second Lieutenant through the Reserve Officer Training Corps program at Purdue, he then began active duty as a project engineer in the Manufacturing Technology Division of the Air Force Materials Laboratory in Dayton, Ohio. Prior to reentering graduate school in 1977, he spent two years as the materials liaison engineer to the F-16 Air Combat Fighter System Program Office. Upon completion of course work and residency requirements at the University of Florida, Captain Hager undertook the research portion of his doctoral studies at the Solar Energy Research Institute in Golden, Colorado. In 1980, he was assigned to the United States Air Force Academy where he is currently an Assistant Professor in the Department of

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Ellis Verink, Chairman

Professor of Materials Science and

Engineering

I certify that I have read this study and that in my opinion it conforms to acceptable standards of scholarly presentation and is fully adequate, in scope and quality, as a dissertation for the degree of Doctor of Philosophy.

Rolf Hummel

Professor of Materials Science and Engineering

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John Ambrose

Associate Professor of Materials Science and Engineering

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